OEMAX™ CONTROLS

Maximum Value for OEMs℠

NX70 Series Controllers

User Manual

Important User Information

Solid state equipment has operational characteristics differing from those of electromechanical equipment. Because of this difference, and also because of the wide variety of uses for solid state equipment, all persons responsible for applying this equipment must satisfy themselves that each intended application of this equipment is acceptable.

In no event will OE Max Controls be responsible or liable for indirect or consequential damages resulting from the use or application of this equipment.

The examples and diagrams in this manual are included solely for illustrative purposes. Because of the many variables and requirements associated with any particular installation, OE Max Controls cannot assume responsibility or liability for actual use based on the examples and diagrams.

No patent liability is assumed by OE Max Controls with respect to use of information, circuits, equipment, or software described in this manual.

Reproduction of the contents of this manual, in whole or in part, without written permission of OE Max Controls is prohibited.

Throughout this manual we use notes to make you aware of safety considerations.

WARNING

Identifies information about practices or circumstances which may lead to serious personal injury or death, property damage, or economic loss.

IMPORTANT

Identifies information that is critical for successful application and understanding of the product.

ATTENTION

Identifies information about practices or circumstances that can lead to minor personal injury, property damage, economic loss, or product malfunction. However, depending on situation, failure to follow the directions accompanying this symbol may also lead to serious consequences.

Contents

1. System Configuration 7

NX70 Series PLC Features and System Configuration 7
Module Types and Combinations 10
Programming Tools 14

2. Hardware Features and Specifications 15

Overall Specifications 15
Backplane 17
Processor Module 19
Power Supply Module 24
I/O Modules 26

3. Addressing Overview 37

Double Word Addressing 39
Absolute Addressing 40
I/O Addressing 41
Special Registers 43
Timer/Counter Area 50
Processor Operation Mode 54
Processor Processing Procedure 55

4. Installations 57

Power Supply Module Wiring 59
Input and Output Wiring 61
Terminal Block Type Module Wiring 68
Connector Type Module Wiring 69
Safety Measures 73
NX70 Processor Module Communications Specifications 74
EEPROM Backup (for NX70-CPU70p1, NX70-CPU70p2) 75

5. Test Run and Troubleshooting 77

Test Run Precautions 77
Test Run Procedure 78
Test Run Flow Charts 79
Inspection and Maintenance 85

6. Programming Instructions 89
Basic Sequence Instructions 89
Timer, Counter and Shift Register Instructions 90
Comparison Instructions 91
Substitution, Increment and Decrement Instructions 91
Arithmetic Instructions 92
Logical Instructions 93
Rotation Instructions 93
Word Conversion Instructions 94
Bit Conversion Instructions 95
Move Instructions 96
Program Control Instructions 97
System Control Instructions 98
Communications Control Instructions 99

7. Catalog Numbers and Dimensions 101
NX70 Product Catalog Numbers 101
NX70 Product Dimensions 106
Decimal, Bin, Hex, BCD, Gray Code Cross-reference Table 109
ASCII Code Table 110

Appendix - Communication Protocols for NX70 111
Communication Protocols for NX70 (NX70-CPU70p1 and NX70-CPU70p2) 111
Communication Protocols 112
Structure of Communication Frames 117
Communication Program Examples 122

Safety Considerations

Please read this manual and the related documentation thoroughly and familiarize yourself with the directions before installing, operating or performing inspection and preventive maintenance. Make sure to follow the directions correctly to ensure normal operation of the product and your safety.

WARNING

- If this product is used in a situation that may cause personal injury and/or significant product damage, implement safety measures such as use of fault-safe equipment.
- Do not use this product under the conditions exposed to explosive gases. It may cause an explosion.

ATTENTION

- Make sure to use an external device when configuring the protective circuit breakers for emergencies or interlock circuits.
- Fasten the terminal screws tightly to ensure that the cable connection is secure. Incorrect cable connection may cause overheat and product malfunction.
- Operate and keep the product under the allowed conditions directed in product specifications. Otherwise it may cause overheating and product malfunction.
- Do not disassemble or remodel the product. Otherwise it may cause an electric shock or malfunction.
- Do not touch the terminals when the power is on. Otherwise it may cause an electric shock.

Installation Environment

ATTENTION

Do not install your PLC system if any of the following conditions are present.:

- Ambient temperature outside the range of 0 to 55 °C (32 to 131 °F).
- Direct sunlight.
- Humidity outside the range of 30% to 85% (non-condensing)
- Chemicals that may affect electronic parts.
- Excessive or conductive dust, or salinity.
- High voltage, strong magnetic fields, or strong electromagnetic influences.
- Direct impact and excessive vibration.

ATTENTION

Electrostatic Discharges

Under dry condition, excessive electrostatic discharges may occur. Make sure to remove electrostatic discharges by touching a grounded metal piece before touching your controller system modules.

ATTENTION

Cleaning

Never use chemicals such as thinner because they melt, deform or discolor PCB boards.

ATTENTION

Precautions for use of power

- Run your PLC system only after the I/O devices and motor devices have started. (For example, first power on in the PROG mode, then change the operation mode to RUN.)
- Make sure to power off I/O devices after ensuring PLC operation is stopped.
- If you power on/off I/O devices when the PLC system is in operation, the system may malfunction because input signal noises may be recognized as normal inputs.

ATTENTION

Before powering on

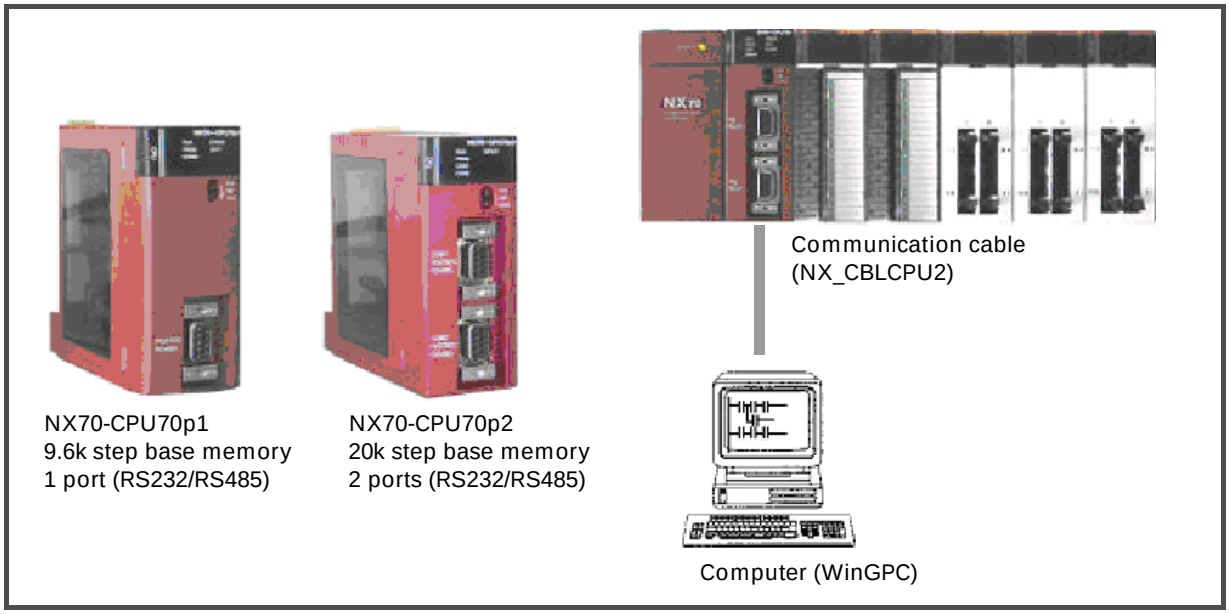
Make sure to follow these directions before powering on your PLC system.

- When installing the system, ensure that there are no metal chips or conductive fragments that stick to wiring cables.
- Ensure that power supply and I/O wirings and power supply voltage are all correct.
- Securely fasten installation and terminal screws.
- Set the operation mode switch to PROG mode.

System Configuration

NX70 Series PLC Features and System Configuration

System configuration



Features

- **High-speed processing**
  With the high-speed ASIC, the NX70 processes basic instructions at a speed of 0.2 μs per step.

- **Runtime Editing**
  The NX70 processor module allows you to modify programs while operating.

- **Built-In Real Time Clock (RTC)**
  Built-in real time clock supports programming by time and date. (Supported only for the NX70-CPU70p2 module.)

- **High-capacity programming and memory backup**

  The NX70 module allows you to program up to 20K words for NX70_CPU70p2, and 9.6k words for NX70_CPU70p1. Built-in flash EEPROM allows you to save programs separately.

- **Self-diagnostics**

  Self-diagnostics allows you to minimize system errors and maximize diagnostic efficiency.

- **Maximum 384 I/O points**

  With 12-slot processor module, you can use up to 384 I/O points (with terminal block type, 192 points). NX70 series PLC is not expandable. That is, you have to replace the backplane if you want to expand the configuration of an existing system.

- **Supports various I/O and specialty modules**

  The NX70 processor module supports 24V dc input (16/32 points), 110V ac input, 220V ac input, relay output, transistor output (16/32 points), SSR output, A/D (4 channels), D/A (4 channels), RTD (4 channels), TC (4 channels), high-speed counter, and SCU.

- **WinGPC as programming tool**

  WinGPC, designed for processor control, lets you create, modify, force I/O, download, and upload the program. It is a powerful, easy-to-use programming tool.

- **Various I/O base options (up to 12 slots)**

  NX series PLC allows you to choose a backplane from 2, 3, 5, 6, 8, 10, or 12 slots for maximum system configuration flexibility.

- **Built-in RS232C/RS485, 2 ports (NX70-CPU70p2 module)**

  With two built-in communication ports, the CPU70p2 module allows you to connect directly to computers or touch panels and exchange a high volume of data at high speed. The COM2 port supports a simple user-defined communication, and allows you to connect to barcode readers, inverters, or servo motors. (Binary communication is available.)

2-Slot Type

(NX70-BASE02)
32 Points: 16-point I/O
64 Points: 32-point I/O

3-Slot Type

(NX70-BASE02)
48 Points: 16-point I/O
96 Points: 32-point I/O

5-Slot Type

(NX70-BASE02)
80 Points: 16-point I/O
160 Points: 32-point I/O

6-Slot Type

(NX70-BASE02)
96 Points: 16-point I/O
192 Points: 32-point I/O

8-Slot Type

(NX70-BASE02)
128 Points: 16-point I/O
256 Points: 32-point I/O

10-Slot Type

(NX70-BASE02)
160 Points: 16-point I/O
320 Points: 32-point I/O

12-Slot Type

(NX70-BASE02)
32 Points: 16-point I/O
64 Points: 32-point I/O

Basic configurations and I/O control points

- **Flexible system configuration: 7 types of backplane (2-, 3-, 5-, 6-, 8-, 10- and 12-slot)**

  The NX70 PLC has 7 types of backplane (2-, 3-, 5-, 6-, 8-, 10 and 12-slot type), providing you with very flexible I/O configuration.

  Backplane, I/O, power supply, and specialty modules are available regardless of processor type.

- **Maximum 384 I/O control points**

  With 12-slot NX70 PLC, you can use up to 384 I/O points (using 32-point module). With terminal block type PLC, up to 192 points are available (using 16-point module).

  The NX70 PLC is not expandable. The backplane must be replaced in order to expand the system.

Module Types and Combinations

Combinations of backplane and modules

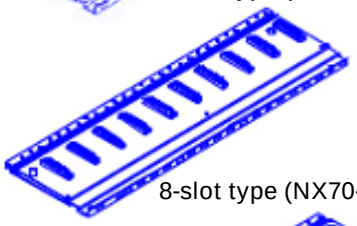
Backplane

2-slot type (NX70-BASE02)

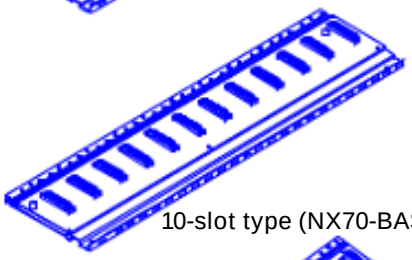
3-slot type (NX70-BASE03)

5-slot type (NX70-BASE05)

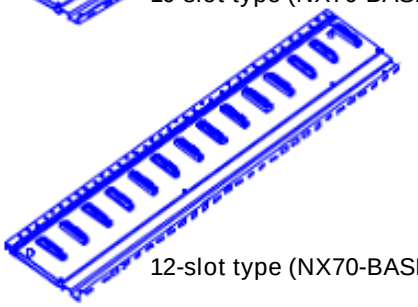
6-slot type (NX70-BASE06)



8-slot type (NX70-BASE08)



10-slot type (NX70-BASE10)



12-slot type (NX70-BASE12)

Processor module

NX70-CPU70p1
9.6k step base memory
1 port (RS232/RS485)

NX70-CPU70p2
20k step base memory
2 ports (RS232/RS485)

Power supply module

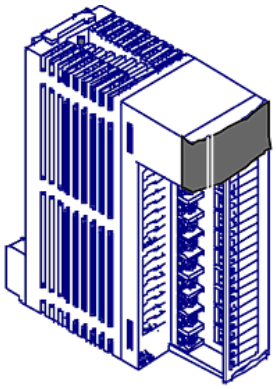
NX70-POWER1
110 to 220V ac Input
(free voltage)
4A at 5V, 0.3A at 24V

NX70-POWER2
110 to 220V ac Input
(free voltage)
4.5A at 5V

NX70-PWRDC
24V dc
4.5A at 5V

❉ Modules marked with an asterisk are not available for NX70-CPU70p2

I/O module



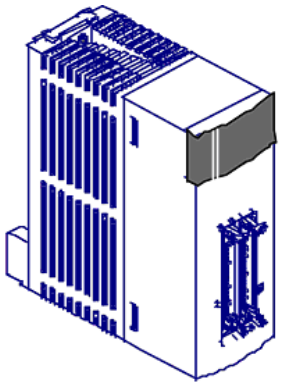
16-point input module
24V dc IN
(NX70-X16D)
(NX70-X16D1)
110V ac IN
(NX70-X16A110)
220V ac IN
(NX70-X16A220)

8-point output module
Relay OUT
(NX70-Y8R)

16-point output module
Relay OUT
(NX70-Y16R)
(NX70-Y16RV)
Transistor OUT
(NX70-Y16T)
SSR OUT
(NX70-Y16SSR)

16-point input/ output module
DC IN/Relay OUT
(NX70-XY16)

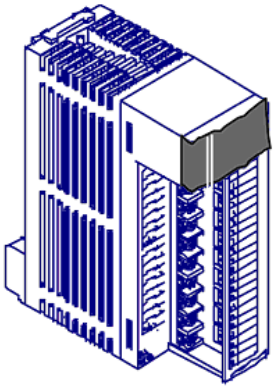
32-points input/ output module
DC IN/Relay OUT
(NX70-XY32)



32-point input module
24V dc IN
(NX70-X32D)
(NX70-X32D1)

32-point output module
Transistor OUT
(NX70-Y32T)
(NX70-Y32P)

Specialty module



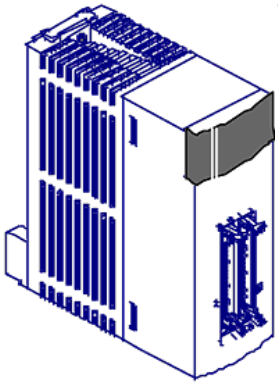
Analog input module
4 channels,
current/voltage input
(NX70-AI4VC)

Analog output module
4 channels, current output (NX70-AO4C)
4 channels, voltage output (NX70-AO4V)
2 channels, current output
(NX70-AO2C)
2 channels, Voltage output
(NX70-AO2V)

RTD input module
4 channels
(NX70-RTD4)

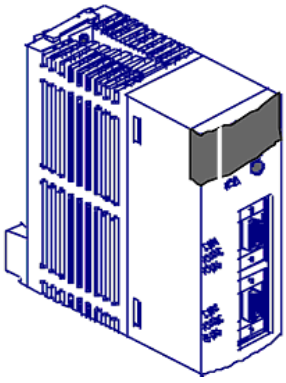
TC input module
4 channels
(NX70-TC4)

High-speed counter
2 channels
(NX70-HSC2)
1 channel
(NX70-HSC1)

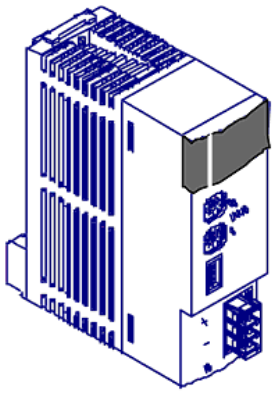


***High-performance high-speed counter**
4 channels
(NX70-HSC4)

Pulse output* module
4 channels
(NX70-PULSE4)



SCU module
(NX70-SCU)



***MW-link module**
(NX70-MWLINK)
W-link function

Processor Module

NX70-CPU70p1
9.6k words
1 Comm. port

NX70-CPU70p2
20k words
2 Comm. ports

Specialty Module

A/D, D/A, RTD, TC, SCU module
High-speed counter (1/ 2CH)
High-performance/ high-speed counter (4CH)
Pulse output module (4CH)
MW-link system

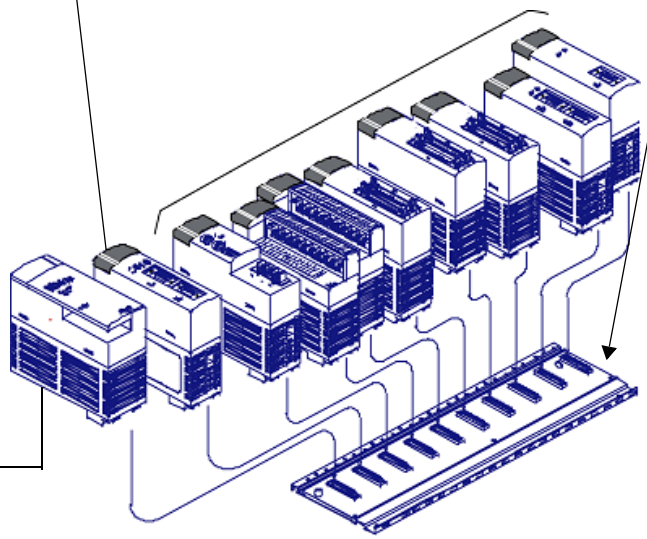
I/O Module

8-point/8-point mixed type
16-point/16-point mixed type (To be released)
8-point type
16-point type
32-point type

Software & cable

Computer software
- WinGPC

PC communication cable
- NX_CBLCPU2, NX_CBLCPU5 (NX70 CPU)



Backplane

2-slot type
3-slot type
5-slot type
6-slot type
8-slot type
10-slot type
12-slot type

Power Supply Module

AC Type
1) NX70-POWER1 (110/220V, free voltage) 4.0A at 5V, 0.3A at 24V
2) NX70-POWER2 (110/220V, free voltage) 4.5A at 5V

DC Type
1) NX70-PWRDC (24V dc, Input) 4.5A at 5V

Limitations on current consumption

5V power supply

Internal 5V power is supplied to each module through backplane bus.

Power supply module	Rated output current	
	5V	24V
NX70-POWER1	4.0A	0.3A
NX70-POWER2	4.0A	None
NX70-PWRDC	4.0A	None

Input/Output module capacity

24V power supply

The power supply module supplies 24V power to each I/O module. (limited capacity)

Commercial 24V power supply

Supplies 24V power to each I/O module.

NOTE 1 The 24V power that the power supply provides can be used for all input/output modules that requires 24V. However, since there is a limitation on current capacity, we recommend you purchase 24V power supplies separately according to your needs.

(NX70-POWER1: 0.5A at 24V)
(NX70-POWER2: No 24V output)

NOTE 2 For 24V power source to input/output module, you can use either 24V power supply module or a commercial 24V power supply. However, do not connect them in parallel.

Use of internal and external power

- **5V internal power**

  The 5V dc power used for driving the internal circuit of each module is supplied from the power supply module through the internal bus of the backplane. (No separate power supply is required.)

- **24V external power**

  The 24V dc power used for input power to input modules and driving output circuits of output modules should be supplied from an external power source.

  For 24V power, use a power supply module or a commercial power supply.

  Do not connect together an internal power supply and a commercial power supply in parallel.

  However, the NX70-POWER2 or the NX70-PWRDC modules do not provide 24V power.
  (Only 5V output is provided.)

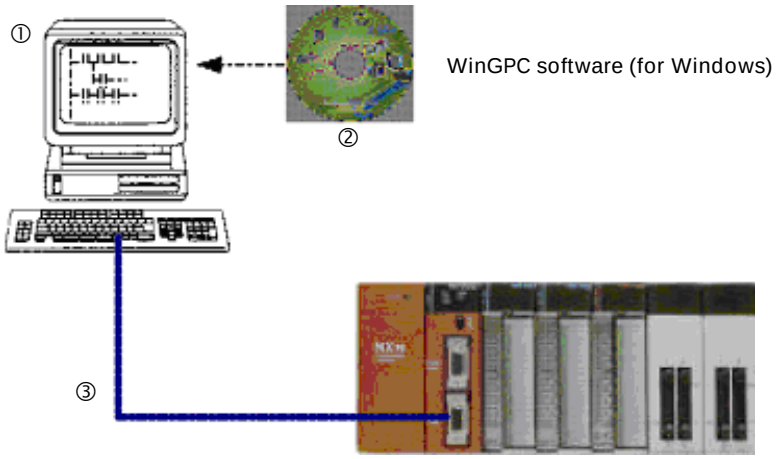
- **Current consumption by each module**

  Give considerations to current consumption by each module so that its power usage does not exceed the rated power usage at 5V or 24V dc.

Programming Tools

Tools required for programming

The following tools are required when programming with WinGPC.



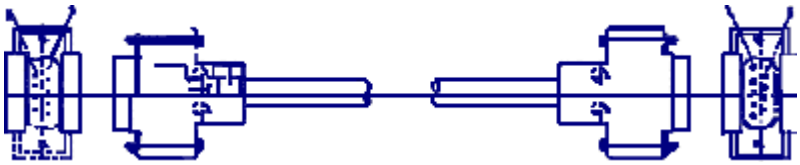
① Personal computer

② WinGPC (for Windows)

WinGPC is the programming tool for editing and debugging PLC programs for NX series controllers. WinGPC supports Microsoft Windows operating system. Current version of WinGPC is version 3.5.

③ Cable for programming

For connection to the communication port of the NX70 processor module, you can either purchase and use NX_CBLCPU2 or NX_CBLCPU5 cable or construct the needed cables as follows:



Processor module 9-pin connector

Signal	Pin No.
TXD	2
RXD	3
S.G	5
485(-)	6
-	4
485(+)	7
-	8
VCC	9

Computer 9-pin connector

Pin No.	Signal
2	RXD
3	TXD
5	S.G
4	DTR
6	DSR
7	RTS
8	CTS
9	

2

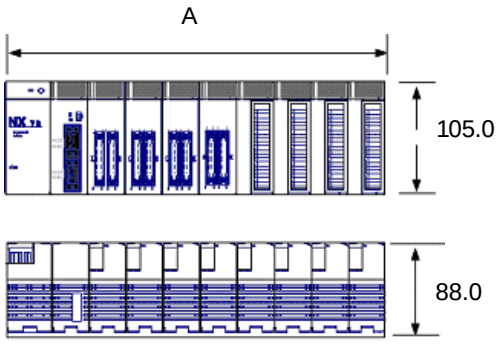
Hardware Features and Specifications

Overall Specifications

General specifications

Item		Specifications
Temperature	Operating	0 °C to +55 °C (32 °F to 131 °F)
	Storage	-25 °C to +70 °C (-13 °F to 158 °F)
Humidity	Operating	30 to 85% RH (non-condensing)
	Storage	30 to 85% RH (non-condensing)
Withstand voltage		1500V ac for 1 minute between external terminal (ac) and frame ground (FG)
		500V ac for 1 minute between external terminal (dc) and frame ground (FG)
Insulation resistance		100 MΩ or more at 500 mega V dc between external terminal and frame ground (FG)
Vibration immunity		10 to 55 Hz 1 sweep per minute, 0.75 mm peak to peak, 10 minutes per axis (X, Y, Z)
Shock immunity		98m/s2 or more, 4 times for each X, Y, Z direction
Noise immunity		1500 Vp-p with 50 ns to 1 μs pulse width (generated by noise simulator)
Ambience		No corrosive gas, no excessive dust

Dimensions (mm)



unit: mm

	2-slot type	3-slot type	5-slot type	6-slot type	8-slot type	10-slot type	12-slot type
	NX70-BASE02	NX70-BASE03	NX70-BASE05	NX70-BASE06	NX70-BASE08	NX70-BASE10	NX70-BASE12
A (mm)	149.5	185.0	256.0	291.5	362.5	398.0	433.5

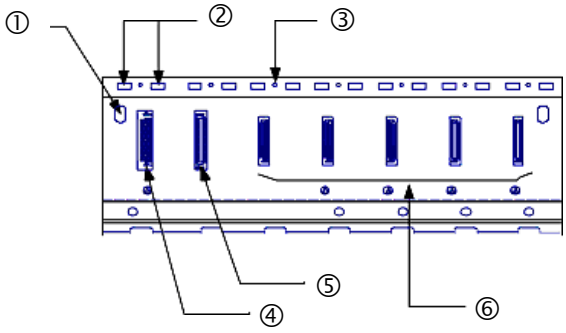
Performance specifications

CPU type		NX70-CPU70p1	NX70-CPU70p2
Control method		Stored program, cyclic operation	
External I/O	Digital	384 points (32-point module/12 slots)	
	Analog	48 channels (4-channel module/12 slots)	
Instructions	Basic	28 types	
	Advanced	147 types	
Process speed	Basic instructions	0.2 μs per step	
	Advanced instructions	1.0 to several tens of μs per step	
Program capacity		9.6k words	20k words
Memory size	I/O (R)	R0.0 to R127.15 (2,048 points)	
	Link contact (L)	L0.0 to L63.15 (1,024 points)	
	Internal contact (M)	M0.0 to M127.15 (2,048 points) (Note: Available as link contact for NX70-CPU70p2, 64 words)	
	Keep contact (K)	K0.0 to M127.15 (2,048 points)	
	Special contact (F)	F0.0 to F15.15 (256 points)	
	Timer/Counter (TC or TIM)	256 channels (Timer + Counter), Set value range: 0 to 65535 Timer: 0.01 second: CH000 to CH063 (64 channels), 0.1 second: CH064 to CH255 (192 channels) Counter: CH000 to CH255 (256 channels)	
	Data register (W)	W0000 to W2047 (2,048 words)	W0000 to W2047, W3072 to W5119 (4,096 words)
	Special register (W, SR)	W256 (=SR000) to W3071 (=SR511) (512 words)	
Real time clock		Not Applicable	Year, Month, Date, Hour, Minute, Second, Day
Communication	Port 1	Supports both RS232 and RS485, 4800/9600/19200/38400 bps	
	Port 2	Not Applicable	Supports both RS232 and RS485, 4800 to 38400 bps Supports a user-defined protocol
Backup using flash ROM		Supports all (built-in CPU module)	

- Keep contact (K), data register (W), counter's preset value register retain their last values before power was removed.
- The super capacitor in the processor module backups all user programs and specific registers for up to 48 hours, even in the event of a power failure.

Backplane

The following backplanes are available: NX70-BASE02, NX70-BASE03, NX70-BASE05, NX70-BASE06, NX70-BASE08, NX70-BASE10, and X70-BASE12.



Example of 5-slot backplane (NX70-BASE05)

Hardware features

① Backplane mounting holes

Use these holes to mount the backplane to a control panel (control box). Use the M5 screw for mounting.

② Module guides

Align the tab on the module with one of these guides when installing the module to the backplane. Install modules onto the backplane starting from the leftmost guide in the order of power supply module, processor module, and I/O and/or specialty modules.

③ Module installation holes

Use these holes to secure the modules to the backplane. Use the screw supplied with the module for installation.

④ Connector for installing power supply module

⑤ Connector for installing processor module

This connector is used to install a processor module. Processor module must be installed next to the power supply module.

⑥ Connectors for installing I/O module (or specialty module)

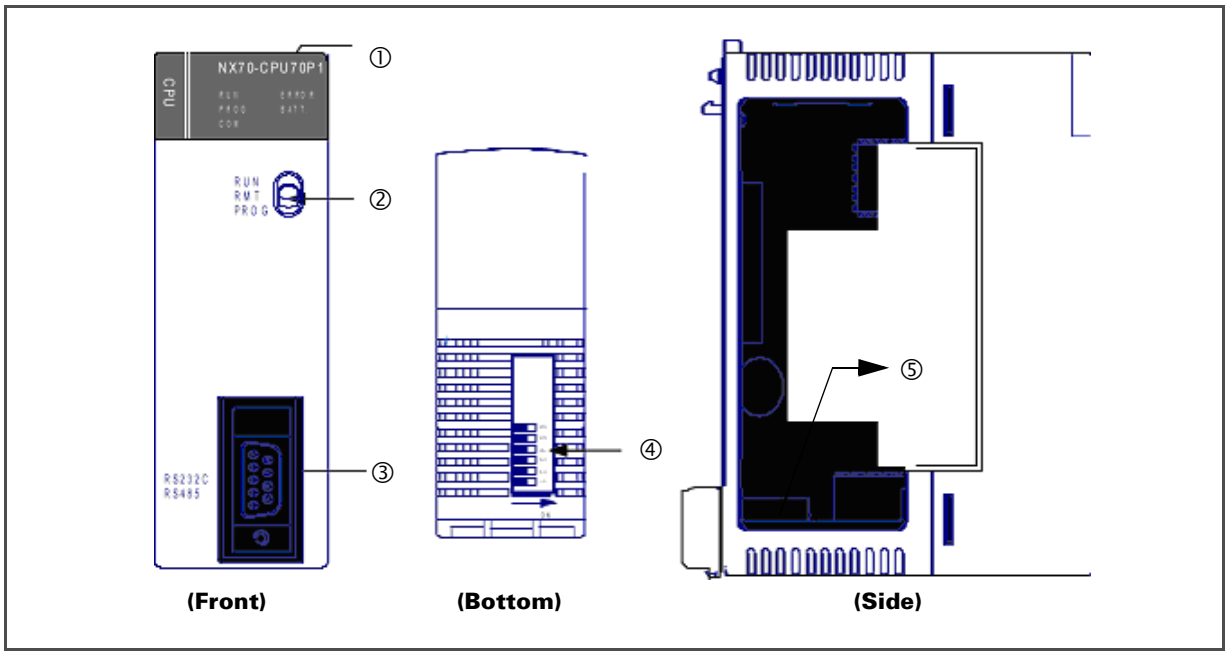
These connectors are used to install I/O (specialty) modules.

Types of backplane

Slot number	Catalog number	Remarks
2	NX70-BASE02	
3	NX70-BASE03	
5	NX70-BASE05	
6	NX70-BASE06	
8	NX70-BASE08	
10	NX70-BASE10	
12	NX70-BASE12	

Processor Module

NX70-CPU70p1 processor module



Hardware features

① Status LEDs

Display the operational status of the PLC such as the run, stop, error and alarm status.

② Operation mode selector switch

Used to change the operation mode of the controller.

③ RS232/RS485 communication port (9-pin COM port)

Used to connect to the programming tool (WinGPC) and/or touch panel.

④ Operating conditions setting switch

DIP switches for 6 poles, termination resistance setting, and communication and program booting method selection.

⑤ Backup battery for memory

Supplies a backup power to the built-in memory (RAM). The connector is not connected at shipping.

Status LEDs

Status LEDs		
LED	**Color**	**Description**
RUN	Green	On when the processor is running.
PROG	Green	On when the program can be edited.
COMM	Green	Flashing when the processor is communicating.
ERROR	Red	On when a processor error occurs.
BATT	Red	On when the battery is not mounted or is low.

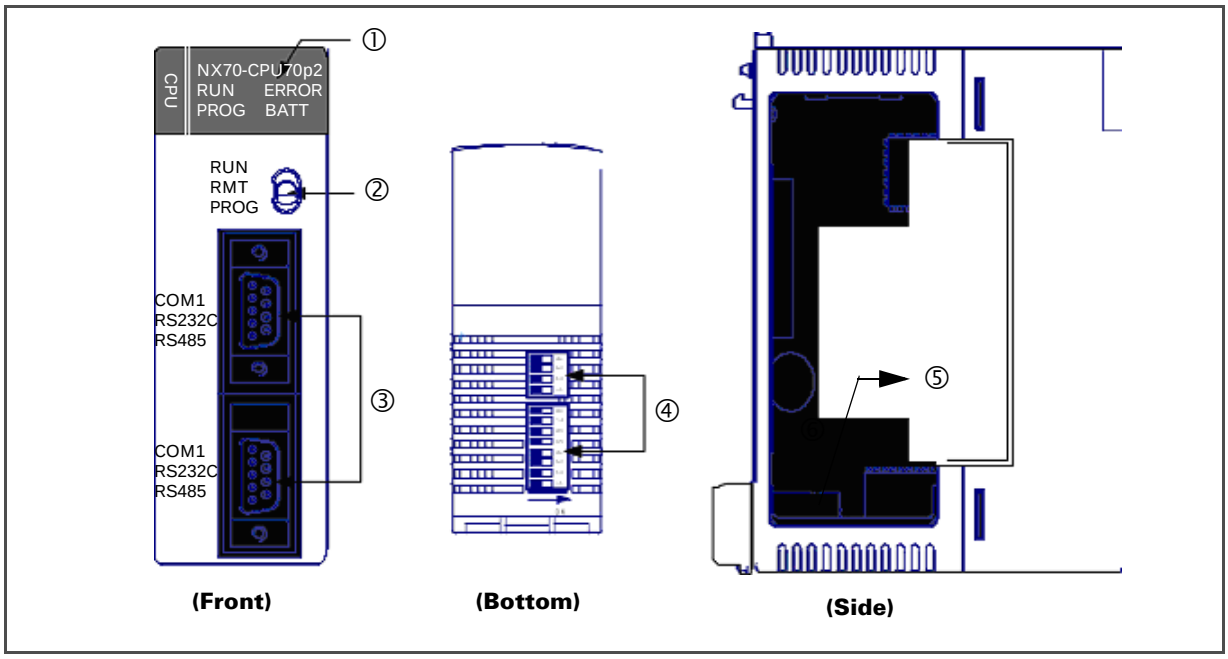
Operation mode selector switch

Status	Description
RUN	Sets the processor operation mode to RUN mode.
RMT	Sets the processor operation mode to RUN or PROG mode.
PROG	Sets the processor operation mode to STOP mode, i.e., PROG mode.

Operating conditions setting switch

Pin No.		Pin setting		Description	DIP Switch	Remarks
6	5	OFF	OFF	Sets the communication speed to 9600 bps		Switches for setting communication and program booting methods
		ON	OFF	Sets the communication speed to 19200 bps		
		OFF	ON	Sets the communication speed to 38400 bps		
		ON	ON	Sets the communication speed to 4800 bps		
4		OFF		Sets the communication method to RS-232C communications.		
		ON		Sets the communication method to RS-485 communications.		
3		OFF		When operating with the program stored in the built-in RAM.		
		ON		When operating with the program stored in flash ROM.		
2, 1		ON	ON	For RS-485 communication, set both pins 1 and 2 to On if the system is an end-station.		Switches for termination resistance setting
		OFF	OFF	For RS-485 communication, set both pins 1 and 2 to Off if the system is not an end-station.		

NX70-CPU70p2 processor module



Hardware features

① Status LEDs

Displays the operational status of the PLC such as the run, stop, error and alarm status.

② Operation mode selector switch

Used to change the operation mode of the controller.

③ RS232/RS485 communication ports (9-pin COM1 and COM2 ports)

Used to connect to the programming tool (WinGPC), touch panel, or MMI. Allows user-defined communication. (COM2 port).

④ Operating conditions setting switch

DIP switch 1 (4 poles, termination resistance setting)

DIP switch 2 (8 poles, communication and program booting method setting)

⑤ Backup battery for memory

Supplies a backup power to the built-in memory (RAM). The connector is not connected at shipping.

Status LEDs

LED	Color	Description
RUN	Green	On when the processor is running.
PROG	Green	On when the program can be edited.
COM1	Green	Flashing when the processor is communicating via COM1.
COM2	Green	Flashing when the processor is communicating via COM2.
ERROR	Red	On when a processor error occurs.
BATT	Red	On when the battery is not mounted or is low.

Operation mode selector switch

Status	Description
RUN	Sets the processor operation mode to RUN mode.
RMT	Sets the processor operation mode to RUN or PROG mode.
PROG	Sets the processor operation mode to STOP mode, i.e., PROG mode.

Operating conditions setting switch

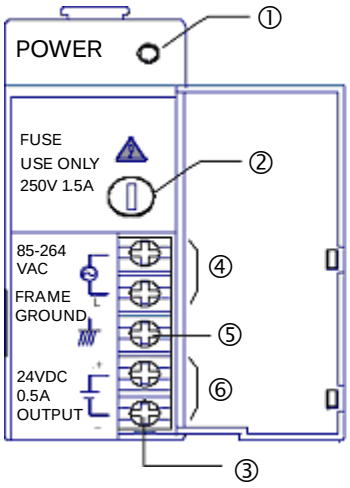
Switch for termination resistance setting (DIP switch 1)

Pin No.	Pin setting		Description	DIP Switch 1
3, 4	ON	ON	For RS-485 communication, set both pins 3 and 4 to On if the system is an end-station. (Enables termination for COM1 terminal)	
	OFF	OFF	For RS-485 communication, set both pins 3 and 4 to Off if the system is not an end-station. (Disables termination for COM1 terminal)	
1, 2	ON	ON	For RS-485 communication, set both pins 1 and 2 to On if the system is an end-station. (Enables termination for COM2 terminal)	
	OFF	OFF	For RS-485 communication, set both pins 1 and 2 to Off if the system is not an end-station. (Disables termination for COM2 terminal)	

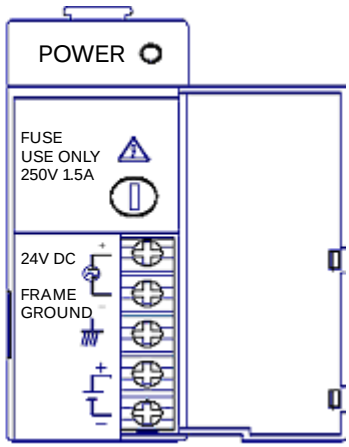
Switch for communication and program booting method setting (DIP switch 2)

Pin No.	Pin setting		Description	DIP Switch 2
8, 7	OFF	OFF	Sets the communication speed on COM2 terminal to 9600 bps	
	ON	OFF	Sets the communication speed on COM2 terminal to 19200 bps	
	OFF	ON	Sets the communication speed on COM2 terminal to 38400 bps	
	ON	ON	Sets the communication speed on COM2 terminal to 4800 bps	
6, 5	OFF	OFF	Sets the communication speed on COM1 terminal to 9600 bps	
	ON	OFF	Sets the communication speed on COM1 terminal to 19200 bps	
	OFF	ON	Sets the communication speed of COM1 terminal to 38400 bps	
	ON	ON	Sets the communication speed on COM1 terminal to 4800 bps	
4	ON		Selects RS-485 communications for COM1	
	OFF		Selects RS-232C communications for COM1	
3	ON		Selects RS-485 communications for COM2	
	OFF		Selects RS-232C communications for COM2	
2	OFF		Always set to Off. (Used for system setting)	
1	ON		Loads the program from EEPROM (flash ROM) at power-on.	
	OFF		Operates the system with the program in RAM at power-on.	

Power Supply Module



NX70-POWER1
NX70-POWER2



NX70-PWRDC

Hardware features

① Power status LED

Turns on when the power is supplied.

② Power fuse holder

③ Terminal block

Terminal block for power wiring. You can use M3.5 compressed screws for wiring.

④ Power input terminal

Input terminal for 110V to 240V ac, free voltage.

(However, NX70-PWRDC supplies 24V dc input power only.)

⑤ Frame ground (FG) terminal

As a grounding terminal, it is connected to the metal parts of the backplane. Use class 3 grounding to avoid electrical shock.

⑥ Power output terminal (24V dc)

Use this terminal when you need to supply 24V dc power to an I/O module.

ATTENTION

Do not connect this power output terminal with other commercial power supplies in parallel. It may cause error or product malfunction.

Specifications

Catalog number	NX70-POWER1	NX70-POWER2
Rated input voltage	110 to 220V ac, free voltage	
Allowable voltage range	85 to 264V ac	
Input power frequency	47 to 63 Hz	47 to 63 Hz
Inrush current	20A or less	20A or less
Rated output current	4.0A at 5V	4.5A at 5V
Rated output current	0.3A at 24V	Not applicable

Catalog number	NX70-PWRDC
Rated input voltage	24V dc
Allowable voltage range	21.6 to 26.4V dc
Rated output current	4.5A at 5V

NOTE The power supply module supplies 5V power to all modules mounted onto the backplane. Therefore, make sure that the current consumption of each module, which can use 5V power and/or 24V service power, does not exceed the rated range.

ATTENTION

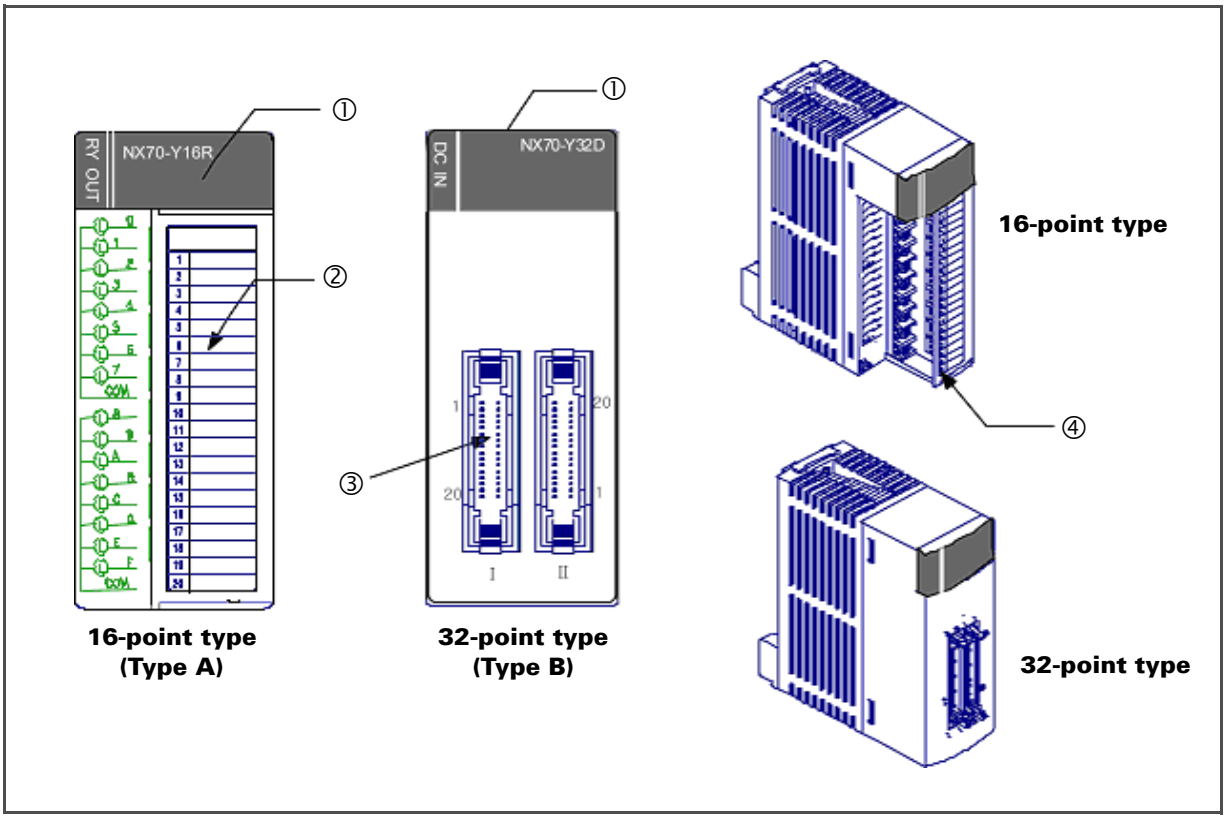
NX70-POWER1 and NX70-POWER2 modules do not guarantee protection against momentary power failure at 110V ac.

ATTENTION

Make sure that total current consumption of all modules mounted on the backplane does not exceed the rated current capacity of the power supply module.

- 5V power is supplied from the power supply module mounted on the same backplane.
- The 24V control power is used for supplying a dc power to I/O module.
- Do not connect this 24V control power with other commercial power supplies in parallel. It may cause error or product malfunction.
- A 250V 1A fuse is used for AC power. (The fuse is built into the power supply module.)
- Be careful that the 24V side on the external terminal does not exceed the current capacity. (It may cause system errors.)
- NX70-POWER1 and NX70-POWER2 modules do not guarantee protection against momentary power failure at 110V ac.

I/O Modules



Hardware features

① I/O status LEDs

Displays the on/off state of I/O points.

② Terminal block (20 points)

Used for inputs, outputs and power supply wirings.
You can use M3.5 compressed screws for wiring.
For more information, refer to *Terminal Block Type Module Wiring on Chapter 4*.

③ Two 20-pin connectors (32 points)

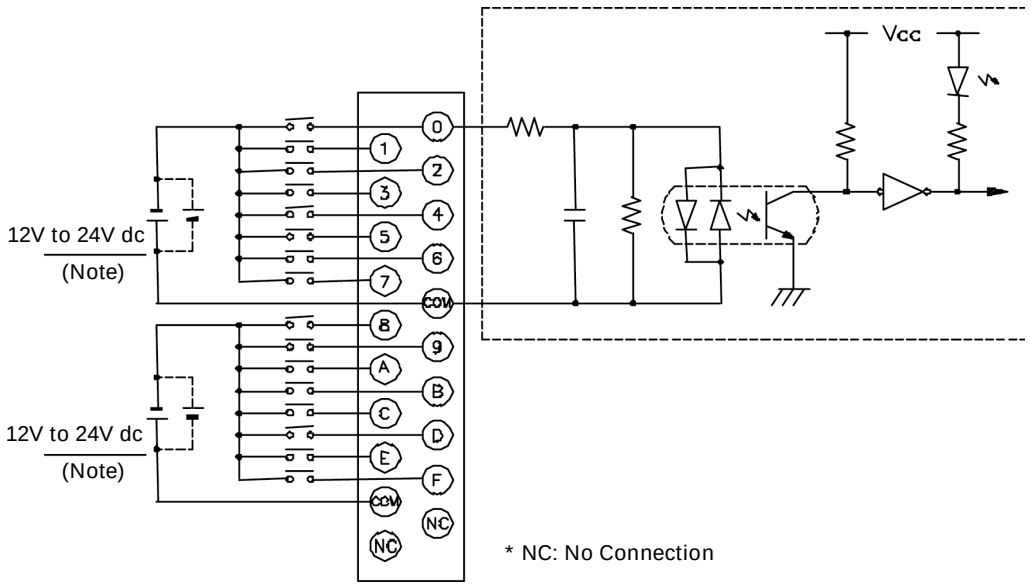
Used as connectors for input/output contacts and power supply wirings.
Use a flat cable or pin type harness.
For more information, refer to *Connector Type Module Wiring on Chapter 4*.

④ Terminal block cover

Input module specifications

Product name		DC input module	
Catalog number		NX70-X16D	NX70-X16D1
Number of Input points		16 points	
Insulation method		Photocoupler	
Rated input voltage		12 to 24V dc	24V dc
Voltage range		10.2 to 26.4V dc	21.6V to 26.4V dc
Max. input current		10 mA or less	
On voltage		9.6V or more	20V or more
Off voltage		2.5V or less	7V or less
Input impedance		Approx. 3 KΩ	
Response time	Off → On	2 ms or less	
	On → Off	2 ms or less	
Internal current consumption		50 mA or less at 5V	
Common method		8 points per COM (both + and - polarities are available)	
Status display		LED	
External connection method		Terminal block (terminal screw: M3.0)	
Suitable wire size		0.5 to 1.25 mm^2	
Weight		Approx. 160 g	
Shape		Type A	

Internal circuit and external wiring diagram

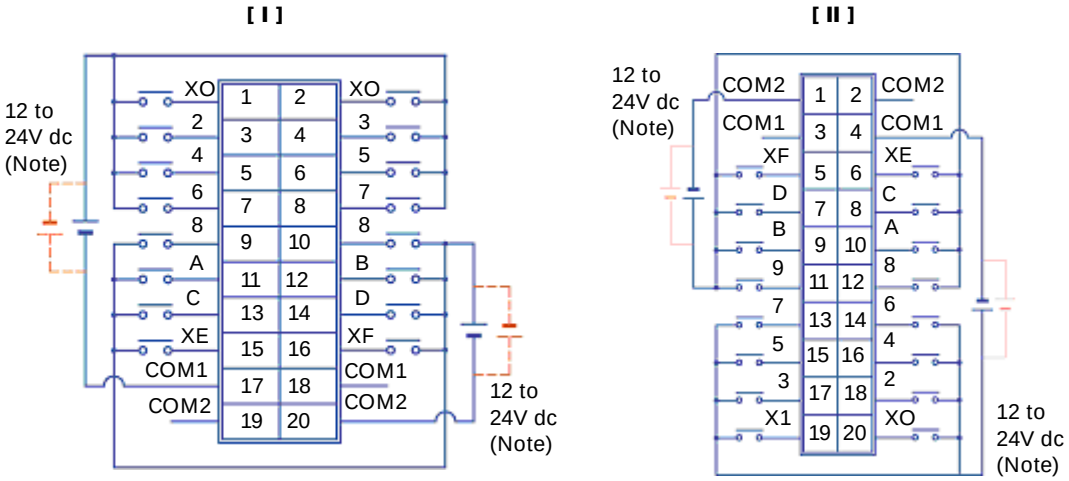


NOTE The input voltage of NX70-X16D1 module is 24V dc.

Product name		DC input module	
Catalog number		NX70-X32D	NX70-X32D1
Number of input points		32 points	
Insulation method		Photocoupler	
Rated input voltage		12 to 24V dc	24V dc
Voltage ranges		10.2 to 26.4V dc	21.6V to 26.4V dc
Max. input current		10 mA or less	
On voltage/current		9.6V or more	20V or more
Off voltage/current		2.5V or less	7V or less
Input impedance		Approx. 3 KΩ	
Response time	Off → On	2 ms or less	
	On → Off	2 ms or less	
Internal current consumption		90 mA or less at 5V	
Common method		8 points per COM (both + and - polarities are available)	
Status display		LED	
External connection method		Two 20-pin connectors	
Suitable wire size		0.2 mm^2	
Weight		Approx. 130 g	
Shape		Type B	

Internal circuit and external wiring diagram

NOTE The numbers in the picture below (1 to 20) indicate the numbers that are printed on the front of each product.

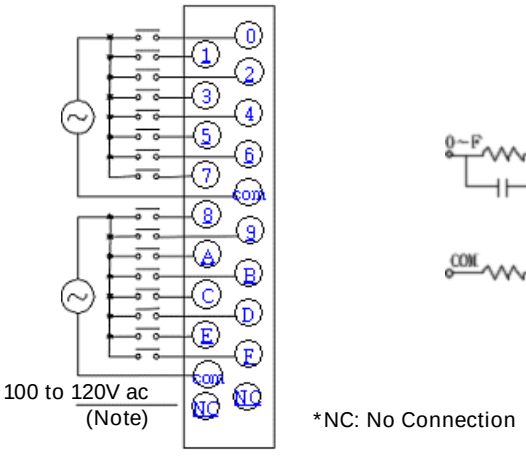


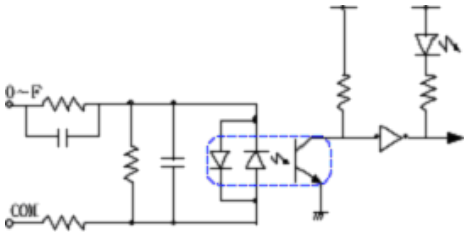
NOTE The input voltage of the NX70-X32D1 module is 24V dc.

- The internal circuit is the same as that of the NX70-X16D module on the previous page.
- The (I) and (II) connectors are positioned in opposite directions. Please use caution prior to connecting.
- For external connection of the connector, please purchase a cable harness NX70_CBLDC and a Pin Type Ass'y NX_PIN20. (For more information regarding the wiring methods, refer to *Connector Type Module Wiring on Chapter 4*.

Product name		AC input module	
Catalog number		NX70-X16A110	NX70-X16A220
Number of input points		16 points	
Insulation method		Photocoupler	
Rated input voltage		100 to 120V ac	200 to 240V ac
Voltage range		85 to 132V ac	170 to 264V ac
Max. input current		20 mA or less	
On voltage/current		80V or less / 6 mA or less	160V or less / 6 mA or less
Off voltage/current		30V or more / 3 mA or more	50V or more / 3 mA or more
Input impedance		Approx. 15 KΩ	Approx. 20 KΩ
Response time	Off → On	15 ms or less	
	On → Off	15 ms or less	
Internal current consumption		80 mA or less at 5V	
Common method		8 points per COM	
Status display		LED	
External connection method		Terminal block (terminal screw: M3.0)	
Suitable wire size		0.5 to 1.25 mm^2	
Weight		Approx. 160 g	
Shape		Type A	

Internal circuit and external wiring diagram





*NC: No Connection

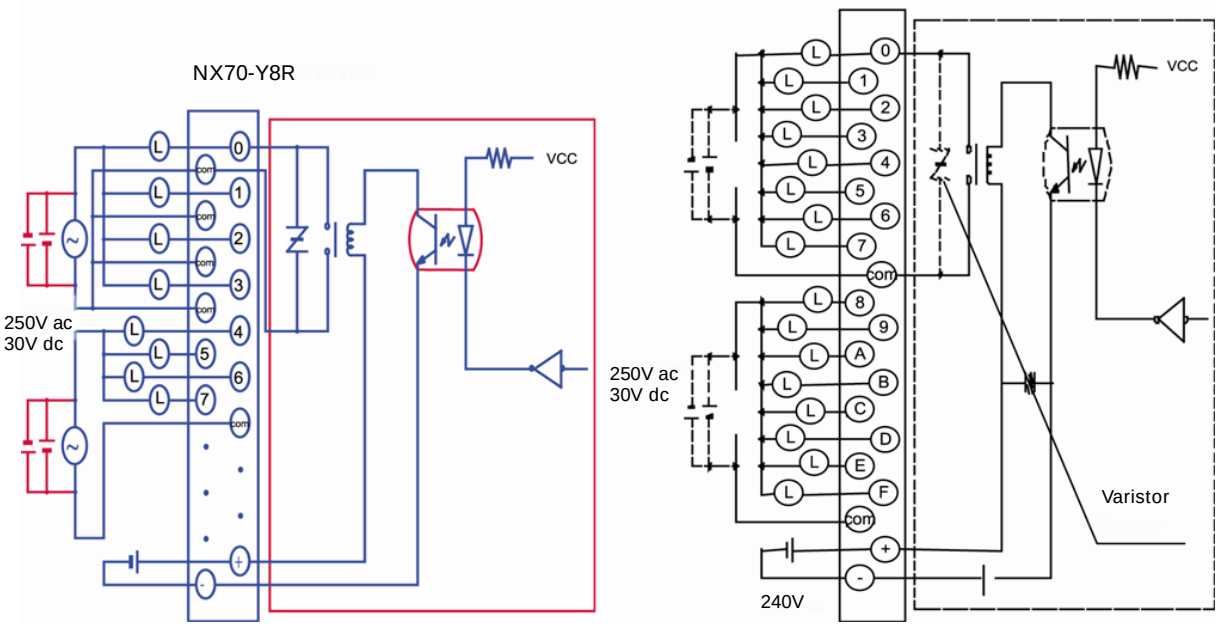
NOTE The input voltage of NX70-X16D1 module is 24V dc.

Output module specifications

Product name		Relay output module		
Catalog number		NX70-Y8R	NX70-Y16R	NX70-Y16RV
Number of input points		8 points	16 points	
Insulation method		Photocoupler		
Rated load voltage		250V ac, 30V dc		
Load voltage range		85V to 264V ac		
Max. load current		3A per point	1A per point	
Response time	Off → On	10 ms or less		
	On → Off	10 ms or less		
External supply power		24V 150 mA or less	24V 150 mA or less	
Surge protection circuit		Varistor	Not applicable	Varistor
Internal current consumption		60 mA or less at 5V	100 mA or less at 5V	
Common method		4 points per COM, 1 points per COM x 4	8 points per COM	
Status display		LED		
External connection method		Terminal block (terminal screw: M3.0)		
Suitable wire size		0.5 to 1.25 mm^2		
Weight		Approx. 200 g	Approx. 300 g	
Shape		Type A		

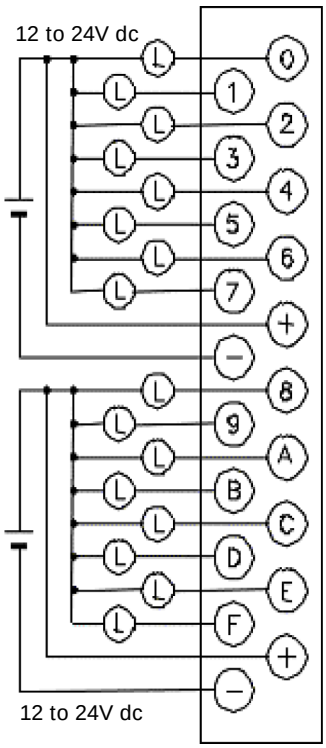
Internal circuit and external wiring diagram

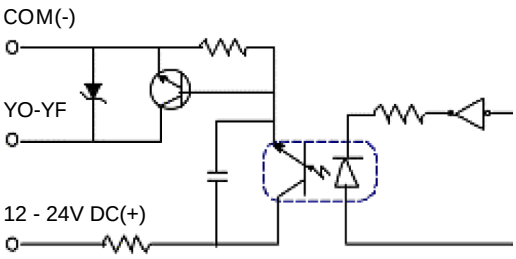
NX70-Y16R: Without varistor
NX70-Y16RV: With varistor



Product name		Transistor output module (NPN)
Catalog number		NX70-Y16T
Number of input points		16 points
Insulation method		Photocoupler
Rated load voltage		12 to 24V dc
Load voltage range		10 to 30V ac
Max. load current		0.6A/point
Off state leak current		100 μA or less
Response time	Off → On	1 ms or less
	On → Off	1 ms or less
Internal current consumption		80 mA or less at 5V
Surge absorber		Zener Diode
Common method		8 points per COM (-)
Status display		LED
External connection method		Terminal block (terminal screw: M3.0)
Suitable wire size		0.5 to 1.25 mm^2
Weight		Approx. 160 g
Shape		Type A

Internal circuit and external wiring diagram

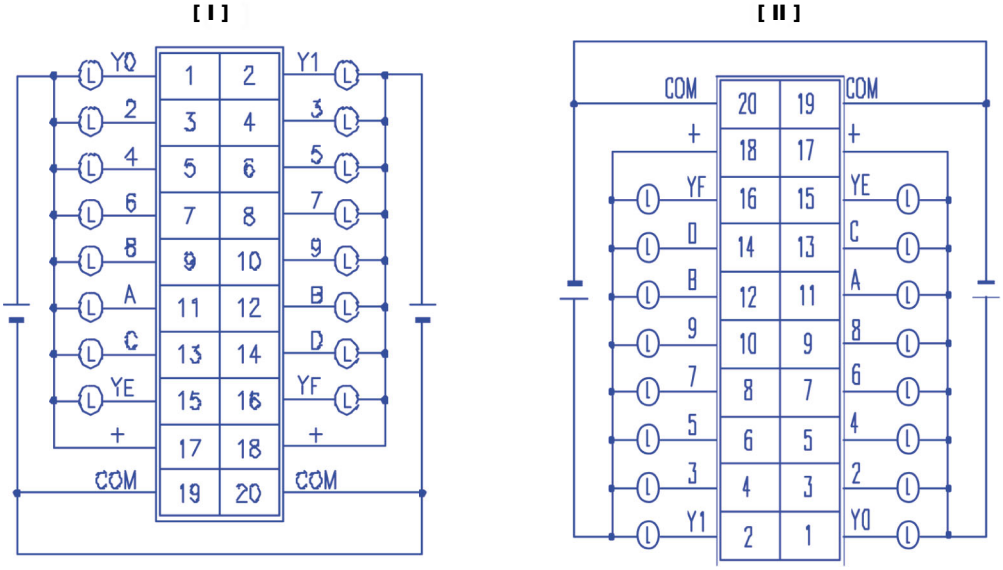




Product name		Transistor output module	
Catalog number		NX70-Y32T (NPN)	NX70-Y32P (PNP)
Number of input points		32 points	
Insulation method		Photocoupler	
Rated load voltage		12 to 24V dc	
Load voltage range		10 to 30V ac	
Max. load current		0.4A/point	
Off state leak current		100 μA or less	
Response time	Off → On	1 ms or less	
	On → Off	1 ms or less	
Internal current consumption		140 mA or less at 5V	
Surge absorber		Zener Diode	
Common method		16 points per COM (-)	16 points per COM (+)
Status display		LED	
External connection method		Two 20-pin connectors	
Suitable wire size		0.2 mm^2	
Weight		Approx. 120 g	
Shape		Type B	

Internal circuit and external wiring diagram

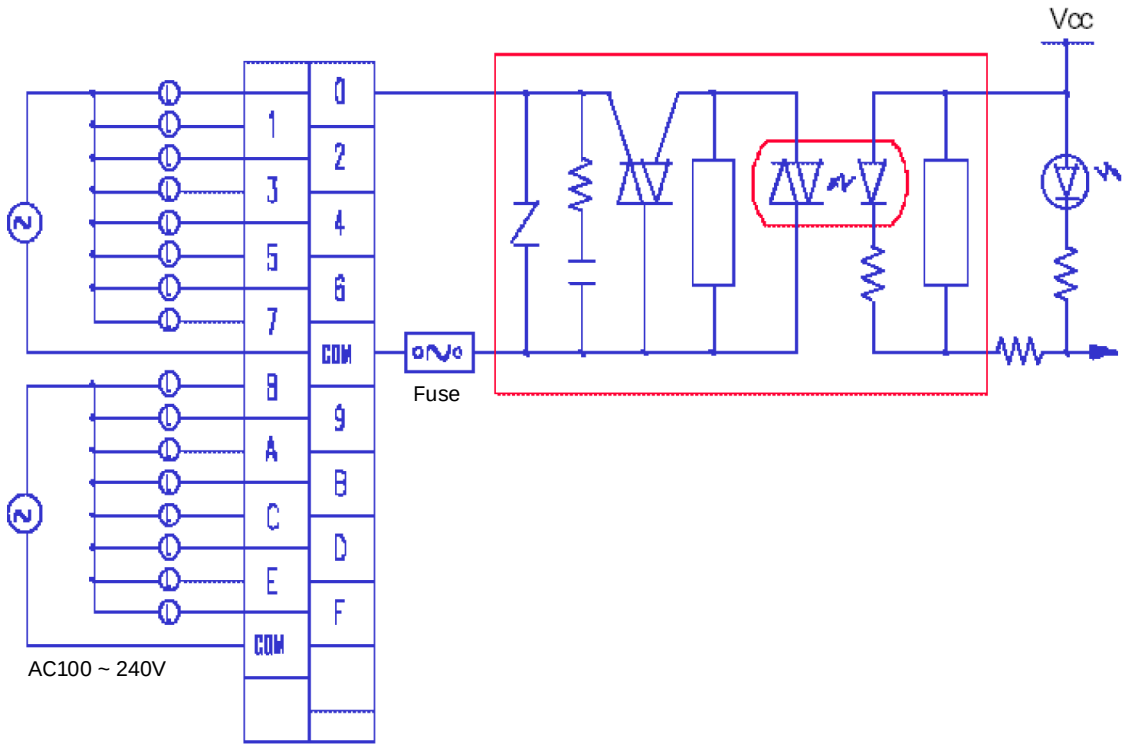
NOTE The numbers in the picture below (1 to 20) indicate the numbers printed on the front of a product.



- The (I) and (II) connectors are positioned in opposite directions. Please use caution prior to connecting.
- For external connections of the connector, please purchase cable harness NX70_CBLDC and Pin Type Ass'y NX-PIN20. (For more information regarding the wiring methods, refer to *Connector Type Module Wiring on Chapter 4*).
- When wiring NX70-Y32P, please be cautious that the pins in the diagram picture and below are different.
  - Pin #17, #18: - (VDC-)
  - Pin #19, #20: COM (VDC+)

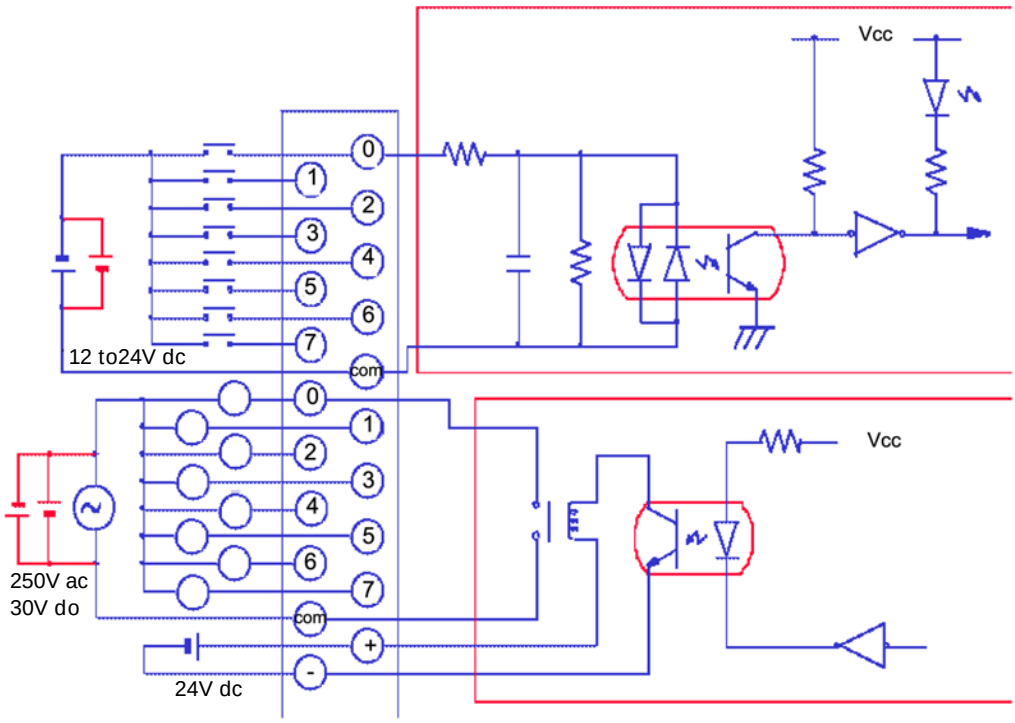
Product name		SSR output module
Catalog number		NX70-Y16SSR
Number of Input points		16 points
Insulation method		SSR
Rated load voltage		100 to 240V ac
Load voltage range		85 to 264V ac
Max. load current		0.5A/point
Off state leak current		100 μA or less
Response time	Off → On	1 ms or less
	On → Off	0.5 cycle + 1 ms or less
Internal current consumption		250 mA or less at 5V
Rated fuse		3A
Common method		8 points per COM
Status display		LED
External connection method		Terminal block (terminal screw: M3.0)
Suitable wire size		0.5 to 1.25 mm^2
Weight		Approx. 300 g
Shape		Type A

Internal circuit and external wiring diagram



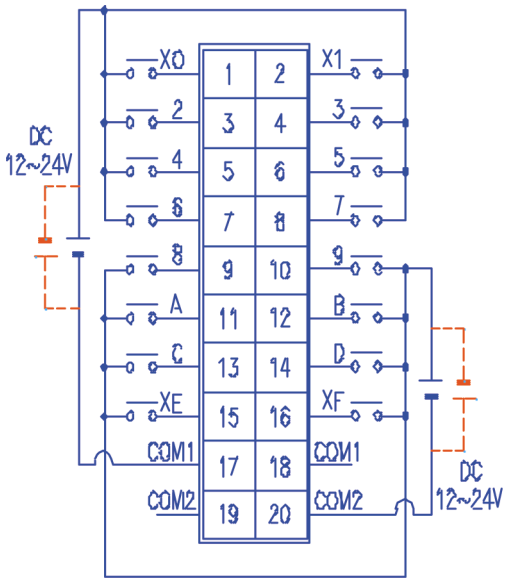
Product name		Mixed module of DC input/Relay output	
Catalog number		NX70-XY16	
Number of I/O points (16 points)		8 inputs (DC input)	8 outputs (Relay output)
Insulation method		Photocoupler	
Rated input voltage		12 to 24V dc	
Voltage range		10.2 to 26.4V dc	
Max. input current		10 mA or less	
Rated load voltage/current			250V ac, 30V dc, 1A/point
On voltage/current		9.6V or less/4mA or less	
Off voltage/current		2.5V or less/1.5mA or less	
Input impedance		Approx. 3 KΩ	
External supply power		Not applicable	24V 150 mA or less
Response time	Off → On	10 ms or less	
	On → Off	10 ms or less	
Internal current consumption		80 mA or less at 5V	
Common method		8 points per COM (both + and - polarity are available)	8 points per COM
Status display		LED	
External connection method		Terminal block (terminal screw: M3.0)	
Suitable wire size		0.5 to 1.25 mm^2	
Weight		Approx. 220 g	
Shape		Type A	

Internal circuit and external wiring diagram

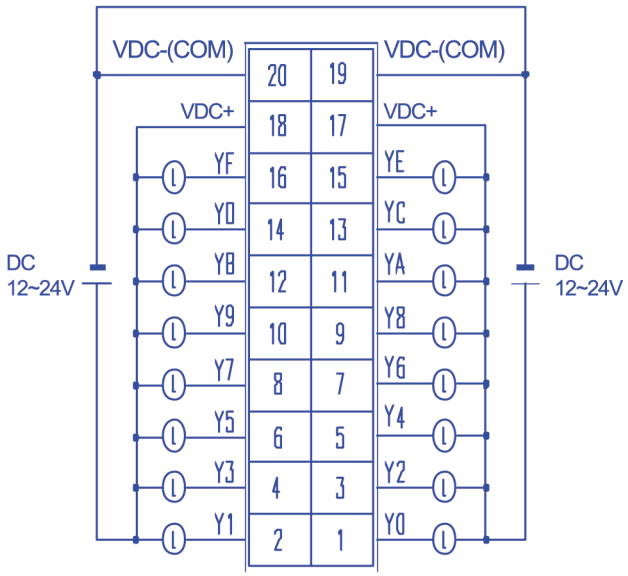


Product name		Mixed dc input/transistor output module	
Catalog number		NX70-XY32	
Number of I/O points (32 points)		16 inputs (DC input)	16 outputs (TR output, NPN)
Insulation method		Photocoupler	
Rated input voltage		12 to 24V dc	
Voltage range		10.2 to 26.4V dc	
Max. input current		10 mA or less	
Rated load voltage/current			10 to 30V ac, 0.4A/point
On voltage/current		9.6V or less / 4 mA or less	
Off voltage/current		2.5V or less / 1.5 mA or less	
Input impedance		Approx. 3 KΩ	
Surge absorber			Zener Diode
External supply power		Not applicable	24V 150 mA or less
Response time	Off → On	10 ms or less	1 ms or less
	On → Off	10 ms or less	1 ms or less
Internal current consumption		120 mA or less at 5V	
Common method		16 points per COM (both + and - polarities are available)	16 points per COM (-)
Status display		LED	
External connection method		Two 20-pin connectors	
Suitable wire size		0.2 mm^2	
Weight		Approx. 120 g	
Shape		Type B	

Internal circuit and external wiring diagram



16 inputs (DC input)



16 outputs (TR output)

For external connections of the connector, please purchase cable harness NX70_CBLDC and Pin Type Ass'y NX-PIN20. (For more information regarding the wiring methods, refer to *Connector Type Module Wiring on Chapter 4*).

3

Addressing Overview

Addressing Overview

All the memory used for external I/O processing and internal data processing has always both address and data (the content).

Addressing space is classified as R, L, M, K, F, TC, and W. These letters are used to designate a specific area in memory as shown in the following table.

Memory areas	Addresses	Description
External I/O area (R)	R0.0 to R127.15	• Local I/O memory area that can be set when configuring I/O module. • 2048 points, 128 words
	R0.0 to R127.15	• Remote I/O memory area • 2048 points, 128 words
Link contact (L)	L0.0 to L63.15	• Link contact sharing memory area, 1024 points, Loop 0 • Internal contact can be used when you do not use the link.
	M0.0 to M63.15	• Link contact sharing memory area, 1024 points, Loop 1
Internal contact (M)	M0.0 to M127.15	• Internal auxiliary contact memory area • 2048 points, 128 words
Keep contact (K)	K0.0 to K127.15	• Retentive internal auxiliary contact memory area • 2048 points, 128 words • Cleared when downloading a program.
Special contact (F)	F0.0 to F15.15	• Special internal contact memory area • 256 points, 16 words
Timer/Counter (TC)	TC0 to TC255 Set value: W2048 (=SV0) to W2303 (=SV255) Present value: W2304 (=PV0) to W2559 (=PV255)	• 256 channels common use (timer, counter) • TC is contact signal. • SV is Set Value, PV is Present Value. • SV can hold values from 0 to 65535.
Link data (W)	W0 to W127	• Link word sharing memory area, 128 words
	W128 to W255	• Link word sharing memory area, 128 words
Data register (W)	W0 to W2047	• Area that retains the data in case of power failure • Bits are not addressable • Cleared when downloading program
Special register (W)	W2560 (=SR0) to W3071 (=SR511)	• Special internal data area for CPU status and RTC

The R, L, M, K, F, and TC areas can be used for both bit and word addressing. The W area can be used to process word data only. The L area can be used as internal contacts. Keep contact (K), data register (W), and counter's preset value register retain their last values before power was removed. Cleared when a new program is downloaded.

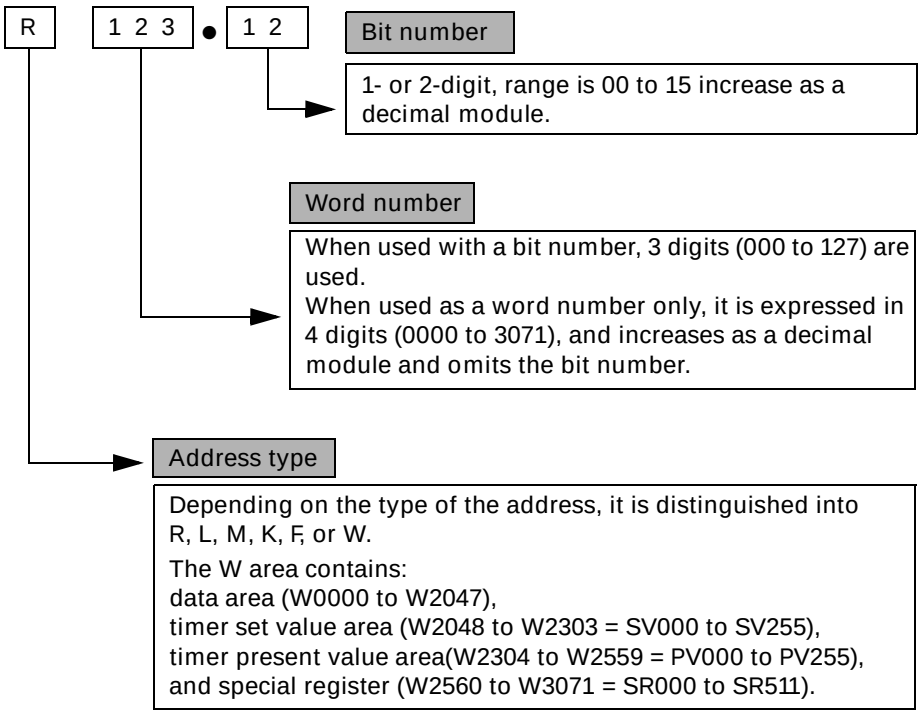
A bit address is composed of a character (R, L, M, K, F) that identifies its type, a five digit word address (0.0 to 127.15, increases by 0 to 15). The timer/counter contact is represented by the TC label followed by three digits. The three digits indicate the channel number of the timer/counter (TC000 to TC255). TIM000 indicates a contact instead of TC000 for PGM10 and PGM-500.

A word address is composed of a character (R, L, M, K, W) and a four digit number (0000 to 2047). Special registers have alternative address representation. Special registers SR000 to SR511 can be also represented as W2560 to W3071.

Both of bit and word addresses can be used to address the memory areas of R, L, M, K. However, be cautious that instructions use a specific type of address, either bit or word address, and the used addresses are resolved automatically depending on the type of instruction.

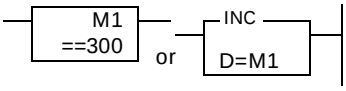
A bit can have the content of either On (1) or Off (0) state. A word is composed of 16 bits and holds a data value from 0 to 65,535. A double word is composed of 32 bits and holds a data value from 0 to 4,294,967,295.

Expression example


R
1 2 3
1 2
Bit number
1- or 2-digit, range is 00 to 15 increase as a decimal module.
Word number
When used with a bit number, 3 digits (000 to 127) are used.
When used as a word number only, it is expressed in 4 digits (0000 to 3071), and increases as a decimal module and omits the bit number.
Address type
Depending on the type of the address, it is distinguished into R, L, M, K, F, or W.
The W area contains:
data area (W0000 to W2047),
timer set value area (W2048 to W2303 = SV000 to SV255),
timer present value area(W2304 to W2559 = PV000 to PV255),
and special register (W2560 to W3071 = SR000 to SR511).

NOTE

- The basic instructions that display contacts or On/Off status require a bit designation based on its type. Comparison and advanced instructions that indicate values are expressed using a 4 digit word address.
- Example: If indicated as M1, bit instruction —| M1 |— is the M0.1 bit (GPC5 Ver5.3 or earlier, PGM-300A),



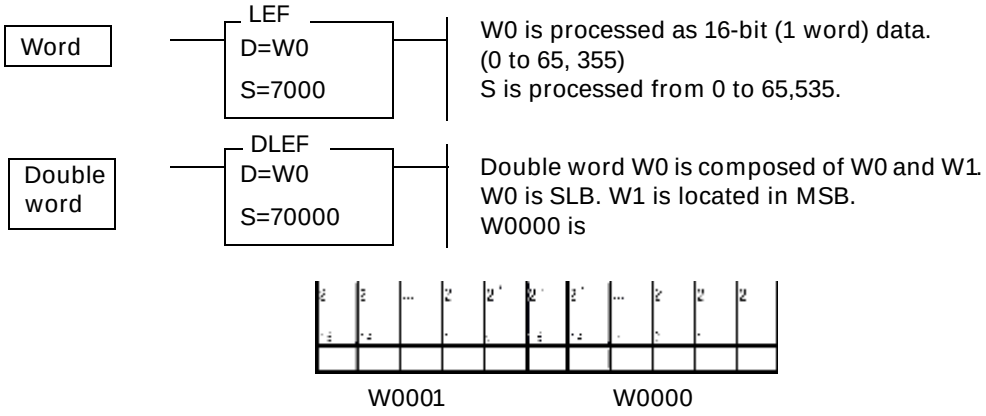
indicates the word addresses (M1). When converting into bit format, the addresses (range from M1.0 to M1.15) are expressed with decimal values.

Double Word Addressing

Double word addressing is same with word addressing, except that 32-bit data is referenced by the specified address and its next address.

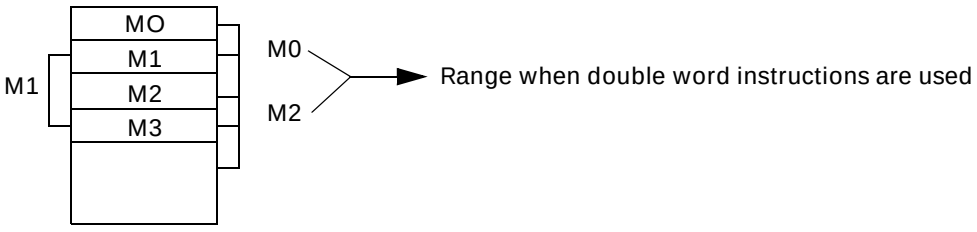
The type of instruction used determines which addressing, word or double word addressing, is applied. For comparison instructions, the programmer must be in “Double Mode” to enter a double-word comparison. For other instructions, those instructions that start with a D in front of the related word instruction are double word instructions, and the data is processed as double words

Example 1:

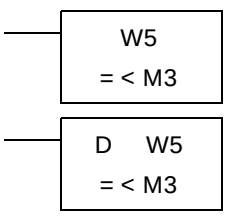


The value of D or S of the instruction can process data from 0 to 4,294,967,295.

Example 2:



Example 3: Comparison instruction



- The example shows the comparison instructions being used in the single mode of GPC5.
- The operands W5 and M3 represent 16 bits of data.
- When using a double word (Ctrl+T) comparison instruction with GPC5, W5 is made up of W5 and W6. M3 is made up of M3 and M4. The comparison is performed on 32 bits of data.

Absolute Addressing

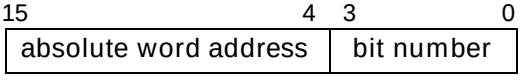
In LDR, DLDR, STO, and DSTO instructions, an absolute address is used to indirectly reference a register or to utilize the built-in communication port.

Classification	Register address	Absolute address	
		Dec.	Hex.
External I/O	R0	0	0000
	R1	1	0001
	R2	2	0002
	…	…	…
	R126	126	007E
	R127	127	007F
Link area	L0	128	0080
	L1	129	0081
	L2	130	0082
	…	…	…
	L62	190	00BE
	L63	191	00BF
Internal contact	M0	192	00C0
	M1	192	00C1
	M2	194	00C2
	M3	195	00C3
	…	…	…
	M126	318	013E
	M127	319	013F
Internal Keep contact	K0	320	0140
	K1	321	0141
	K2	322	0142
	K3	323	0143
	…	…	…
	K126	446	01BE
	K127	447	01BF

Classification	Register address	Absolute address	
		Dec.	Hex.
Special internal contact	F0	448	01C0
	F1	449	01C1
	F2	450	01C2
	…	…	…
	F126	462	01CE
	F127	462	01CF
Data area	W0	512	0200
	W1	513	0201
	W2	514	0202
	…	…	…
	W2046	2558	09FE
	W2047	2559	09FF
T/C set value	W2048	2560	0A00
	W2049	2561	0A01
	…	…	…
	W2303	2815	0AFF
T/C present value	W2304	2816	0B00
	W2305	2817	0B01
	…	…	…
	W2559	3071	0BFF
Status display	W2560	3072	0C00
	W2561	3073	0C01
	…	…	…
	W2564	3583	0DFF

An absolute bit address, which is often used in communication, consists of an absolute word address and a bit number (0 to 15, represented as $0 to $F) as shown below.

absolute bit address

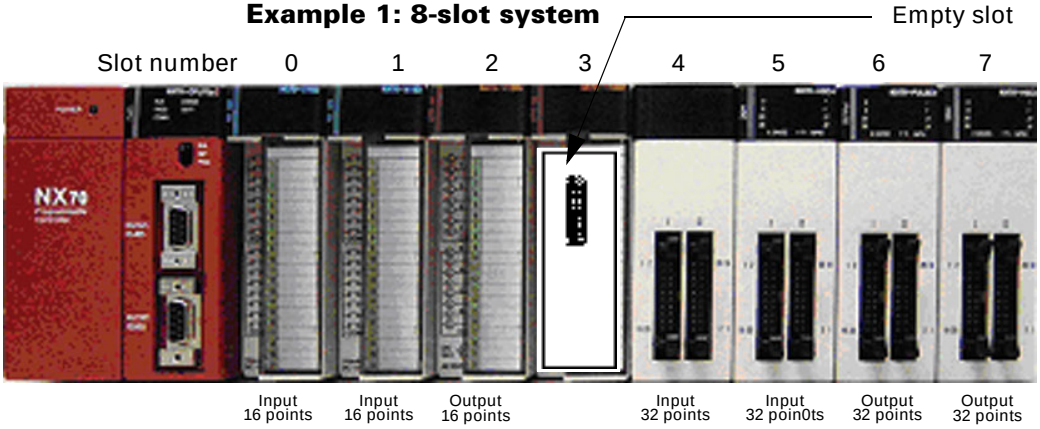


For example, the absolute bit address for internal contact K127.12 is $1BFC (hex).
($1BFC = absolute word address $01BF + bit number $C)

I/O Addressing

Addressing is based on the location of the module.

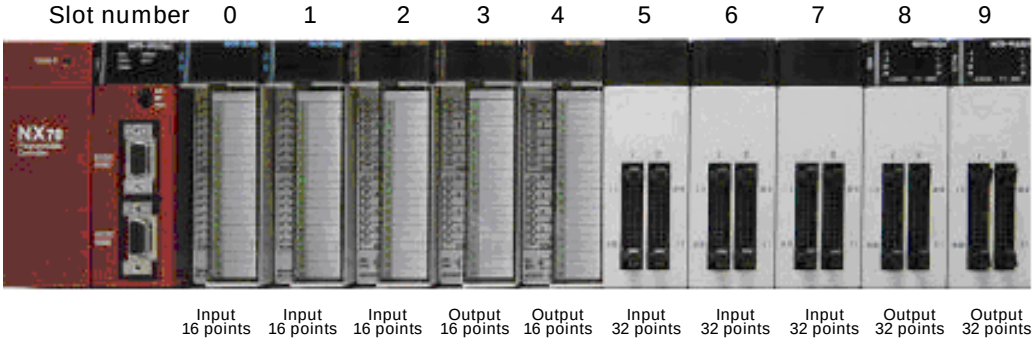
Example 1: 8-slot system



Example of addressing for the system shown above

Slot number		00	01	02	03	04	05	06	07
Word address	Processor module	R0	R1	R2	Empty slot	R3 to R4	R5 to R6	R7 to R8	R9 to R10
Bit address		R0.0	R1.0	R2.0		R3.0	R5.0	R7.0	R9.0
		R0.1	R1.1	R2.1		R3.1	R5.1	R7.1	R9.1
		R0.2	R1.2	R2.2		R3.2	R5.2	R7.2	R9.2
		R0.15	R1.15	R2.15		R4.15	R6.15	R8.15	R10.15

Example 2: 10-slot system



Example of addressing for the system shown above

Slot number		00	01	02	03	04	05	06	07	08	09
Word address	CPU module	R0	R1	R2	R3	R4	R5 to R6	R7 to R8	R9 to R10	R11 to R12	R13 to R14
Bit address		R0.0	R1.0	R2.0	R3.0	R4.0	R5.0	R7.0	R9.0	R11.0	R13.0
		R0.1	R1.1	R2.1	R3.1	R4.1	R5.1	R7.1	R9.1	R11.1	R13.1
		R0.2	R1.2:	R2.2	R3.2	R4.2	R5.2	R7.2	R9.2	R11.2	R13.2
		R0.15	R1.15	R2.15	R3.15	R4.15	R6.15	R8.15	R10.15	R12.15	R14.15

I/O addressing guidelines

The processor automatically distinguishes input address from output address for each module mounted.

A word address is allocated to a 16-point input or output module. For a 32-point mixed I/O module, 2 word addresses are allocated, a word address for inputs and another for outputs. For the 16-point mixed I/O module, 2 word addresses are allocated but only the lower 8 bits (0 to 7) of each word address can be used.

The modules mounted into the slots that are closer to the processor module have lower addresses.

An empty slot means no module is mounted and a blank module (NX-DUMMY) may be installed.

Occupied I/O points for each module

Module	Catalog number	Occupied I/O points
Input module	NX70-X16D	16 points
	NX70-X16D1	16 points
	NX70-X32D	32 points
	NX70-X32D1	32 points
	NX70-X16A110	16 points
	NX70-X16A220	16 points
Output module	NX70-Y8R	8 points
	NX70-Y16R	16 points
	NX70-Y16RV	16 points
	NX70-Y16T	16 points
	NX70-Y32T	32 points
	NX70-Y32P	32 points
	NX70-Y16SSR	16 points
Mixed I/O module	NX70-XY16	16 points
	NX70-XY32	32 points
MW-link module	NX70-MWLINK	0 points
SCU module	NX70-SCU	32 points
A/D module (4 channels)	NX70-AI4V	64 points
	NX70-AI4C	
D/A module (2 channels)	NX70-AO2V	32 points
	NX70-AO2C	32 points
D/A module (4 channels)	NX70-AO4V	64 points
	NX70-AO4C	64 points
RTD module (4 channels)	NX70-RTD4	64 points
TC module (4 channels)	NX70-TC4	64 points
High-speed counter	NX70-HSC1	32 points
	NX70-HSC2	
High-performance high-speed counter	NX70-HSC4	64 points
Pulse output module	NX70-PULSE4	64 points

Special Registers

Word registers F0 to F15

Address	Function	Description	Remarks
F0 register	System check/control	System self-check/program checking, operation control	
F1 register	System check/clock	0.01/0.02/0.1 ms timer output, calculation results, carry flag	
F2 register	Link control	Link installation and operation mode setting	Loop #0
F3 register	Link control	Link installation and operation mode setting	Loop #1
F4 register	Link status flag	Link participating station information	Loop #0
F5 register	Link status flag	Link participating station information	Loop #1
F6 register	Link status flag	Link data receiving information flag	Loop #0
F7 register	Link status flag	Link data receiving information flag	Loop #1
F8 register	Remote control flag	Remote operation control flag	Loop #0
F9 register	Remote control flag	Remote operation control flag	Loop #1
F10 register	Remote control flag	Remote operation control flag	Loop #2
F11 register	Remote control flag	Remote operation control flag	
F12 register	User-defined communication flag	For port COM2 User-defined communication control flag	
F13 register	System reservation		
F14 register	PID control	PID operation mode and operation/stop control flag	Channel 0, 1, 2, and 3
F15 register	PID control	PID operation mode and operation/stop control flag	Channel 4, 5, 6, and 7

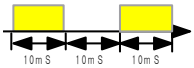
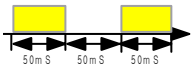
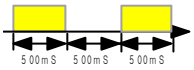
Word register F0 (F0.0 to F0.15)

Only a bit process is available.

Address	Function	Description	Remarks
F0.0	System check	When the power is applied, the system self-checks the ROM. Should any fault exist, the error lamp is turned on. Output and operation are halted.	Normal: Off
F0.1	CPU ROM check	When the power is applied, the system self-checks the ROM. Should any fault exist, the error lamp is turned on. Output and operation are halted.	Normal: Off
F0.2	CPU RAM check	When the power is applied, the system self-checks the RAM. Should any fault exist, the error lamp is turned on. Output and operation are halted	Normal: Off
F0.3	User program memory error	If the user program memory is damaged or the program is faulty, the error lamp is turned on. Output and operation are halted.	Normal: Off
F0.4	Program syntax error	The CPU initially runs and checks the user program's syntax. In the case of an error, the error lamp is turned on. Output and operation are halted.	Normal: Off
F0.5	Module range error	Indicates an invalid R word (>64) used.	Normal: Off
F0.6	Module change error	On when an I/O module is removed/added/fails while the system is running. The error lamp is on and the CPU keeps running. Turned off when the error is corrected.	Normal: Off
F0.7	Module type error	On when the I/O module information that is stored in the CPU and module that is installed are different types, the error lamp is turned on. Operation stops.	Normal: Off
F0.8	Input data control	Off when the running CPU input module's data is not updated. (Input update is turned Off.)	Normal: On
F0.9	Output data control	Off to suspend updating of the output modules while the CPU is in the Run state. (Output update is turned Off). The outputs are maintained in their last valid state prior to update being disabled.	Normal: On
F0.10	All output off	Turns all outputs off while CPU is in the Run state. (Outputs are disabled)	Normal: On
F0.11	Constant cycle interrupt	On when the constant cycle interrupt instructions are used. (Refer to the INT instructions.) (The cycle time is defined by the user.)	Normal: Off
F0.12	Watchdog error	On when a scan time exceeds the watchdog set time.	Normal: Off
F0.13	Disable module type checking	On when the CPU starts the initial Run and the program is checked without performing I/O module type verification.	
F0.14	Program changes during running	On when a user corrects the program while in Run mode. If there are any syntax errors, the CPU is stopped.	
F0.15	Run state control	On when the CPU is in the Run state. Off when stopped or paused.	Normal: On

Word register F1 (F1.0 to F1.15)

Only a bit process is available.

Address	Function	Description	Remarks
F1.0	First single scan	Maintain On state for first single-scan period, when the CPU changes its status from Stop to Run.	
F1.1	Scan clock	Cycle On/Off state for each scan during the program. (1Scan On, 1Scan Off)	
F1.2	0.02-second clock	10 ms: On, 10 ms: Off 	
F1.3	0.1-second clock	50 ms: On, 50 ms: Off 	
F1.4	1-second clock	500 ms: On, 500 ms: Off 	
F1.5	Instantaneous interrupt	On when power is off for 20 ms or more.	Maintained
F1.6	CPU running status	On when the CPU is in the run state.	
F1.7	Keep area error display	On when the K retentive data is destroyed and/or changed.	
F1.8	Carry flag	On in the event of carry when performing math instruction.	
F1.9	Division by zero error	On when the denominator of division commands is zero.	
F1.10	Range designation error	On when the absolute address exceeds the specified range.	
F1.11	Reserved	System use area	Do not use
F1.12	W area error indication	System use area	
F1.13	Reserved	System use area	Do not use
F1.14	Reserved	System use area	Do not use
F1.15	Reserved	System use area	Do not use

NOTE The 16 bits in the F1 address provide the CPU's special function and self-diagnosis result. They are used for status contacts only, and are not used to modify or control the PLC. Only the F1.5 instantaneous interrupt display contact should be used as an output contact by the user, to be turned off after power loss indication.

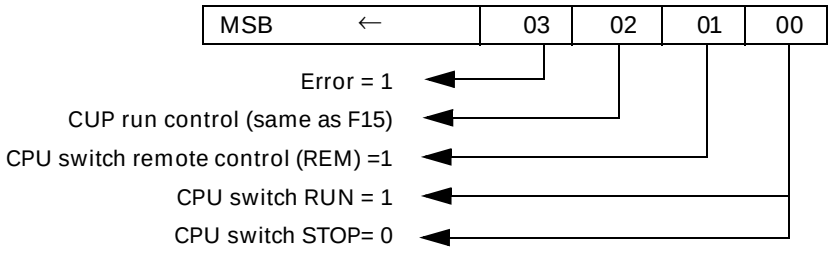
Word register F12 (F12.0 to F12.15)

Only a bit process is available.

Address	Function	Description	Remarks
F12.0	RTC check	On when the RTC is enabled.	-
F12.2	Flash	On when the 9.6 KW of flash memory is installed.	-
F12.3	Flash	On when the 16 KW of flash memory is installed.	-
F12.5	Battery error	On when the battery is not connected or the voltage is lower than the backup voltage.	-
F12.7	Periodical scan error	On when any error exists in the periodical program.	
F12.10	RTC set error	On when there is an error setting the RTC.	Output
F12.11	Saving Flash and checking boot	Off when the program is normally saved into Flash by setting F12.15 On.	Output
F12.12	EEPROM backup check	On when the program in EEPROM is the same with that in RAM.	
F12.13	RTC Set 1	On when you change the year, month, day, or date. Off when the data set is normal.	I/O
F12.14	RTC Set 2	On when you change the hour, minute, or second. Off when the data set is normal.	I/O
F12.15	Saving Flash	On when you save the current program into the flash. Off when the data set is normal.	I/O

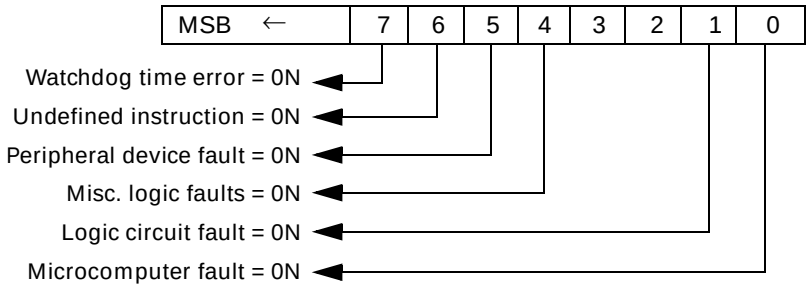
Special registers SR0 to SR016 (W2560 to W2576)

May be modified - each is composed of 1 word.

Address	Function	Description
SR0	CPU ID number	Indicates the CPU ID number in the lower 8 bits. 0 to 223 are the valid user-defined values, 255 is the default value.
SR1	CPU state	Indicates current CPU information state. (run/stop/remote control/error) 
SR2	Watchdog time	Indicates the user program watchdog time (unit: msec)
SR3	Scan time	Indicates the scan time when executing a program. Updated at every scan (unit: msec)
SR4	Max. scan time	Indicates maximum value of scan time when executing a program.
SR5 to SR7	Link module number	Link module number as set by the link # 1, 2, 3
SR8	PID table	PID register block start address
SR9 to 16	Remote I/O information	System use area

Special registers SR017 to SR511 (W2577 to W3071)

May be changed - each is composed of 1 word.

Address	Function	Description
SR017	System error information	Gives result of self-diagnosis by CPU. Indicates error content whenF0.0 is turned Nn and saves it. 
SR018	Location of undefined instruction	Indicates the location of the instruction (the step number) that caused an undefined instruction error during program execution.
SR019	Reserved	System use area
SR020	Multiplication	Stores high order bite values upon executing 16 bit multiplication instructions.
SR021	Lower remainder	Stores the low order bit value of remainder after a division instruction has been executed.
SR022	Higher remainder	Stores the high order bit value of the remainder after a division instruction has been executed.
SR023 to SR027	Reserved	System use area
SR028 to SR029	Defective slot information	Location of defective slots mounted onto the basic slot
SR030 to SR187	Reserved	System use area (syntax information and system information)
SR048 to SR111	Slot information	Stores slot information for installed I/O modules.
SR112 to SR239 *	Remote control domain	Contains remote I/O configuration data.
SR289 to SR297	RTC	Contains real time clock information (year, month, day, hour, minute, second, date).
SR298 to SR373 *	User-defined communication area	For port COM2 User-defined communication area
SR374 to SR379 *	Link error information	Link error information data.
SR380 to SR511	Reserved	System use area

* Applied when using communication modules

Program syntax error status register SR30 (W2590)

Indicates the result of the automatic check on the user program syntax when the programmer or GPC executes a syntax check, and when the operation mode is switched from the Stop state to the Run state. If the value of W2590 is not zero, F004 bit turns On. The error lamp also turns On.

Error correction method:

Find the error in the CPU online mode and then correct the program.

Word	Bit	Description
S R 3 0 W 2 5 9 0 Address	0	On if the I/O number range of bit process instruction is beyond the specified range or designates an external contact/output module which is not installed.
	1	On if the channel number of the timer or the counter exceeds 255 or is duplicated.
	2	On if the bit or word number in the advanced instruction is beyond the specified range or if it designates a module which is not installed.
	3	On if a word number in the refresh instruction (INPR, OUTR) is beyond the specified range, or if it designates a module which is not installed.
	4	On if an undefined instruction exists.
	5	On in event of a user program memory writing error.
	6	On in event of miscellaneous errors.
	7	On if the user program memory is abnormal.
	8	On if an error on external I/O address and bit/word/double word numbers used occurs. For example, the first slot is set with an input module and OUT R00001 is designated.
	9	On if the label numbers of the JMP or CALL instructions exceed 63, the corresponding instruction LBL or SBR does not exist, and/or the corresponding LBL/SBR instructions exist prior to JMP/CALL instructions.
	10	On if the label number of the LBL instruction exceeds 63 and/or is duplicated.
	11	On if the JMPS/JMP instructions are mistakenly combined and/or used.
	12	On if the FOR/NEXT instructions are mistakenly combined and/or used more than four times. (Loop)
	13	On if SBR/RET instructions are not combined and/or used and/or the SBR instructions overlap or exceed 63.
	14	On if NT/RETI instructions are not combined and/or used and/or more than two sets of INT instructions are used.
	15	On if no END instruction inserted automatically.

Real-time clock registers SR289 to SR297 (W2849 to W2857)

Sets the time of the built-in clock (RTC) and stores and displays the present time. Data is stored in BCD format.

(○ : bit = 0; × : bit change)

Classification	Address	Bit address / Adjustment/ indication	Details															
			15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Current time	SR289	Year (4-digit BCD)																
	SR290	Date: day	○	○	×	×	×	×	×	×	○	○	○	○	○	×	×	×
	SR291	Year: month	○	×	×	×	×	×	×	×	○	○	○	×	×	×	×	×
	SR292	Second: 00	○	○	×	×	×	×	×	×	○	○	○	○	○	○	○	○
	SR293	Hour: minute	○	○	×	×	×	×	×	×	○	○	○	○	○	○	○	○
Time setting	SR294	Date: day	○	○	×	×	×	×	×	×	○	○	○	○	○	×	×	×
	SR295	Year: month	○	×	×	×	×	×	×	×	○	○	○	×	×	×	×	×
	SR296	Second: 00	○	○	×	×	×	×	×	×	○	○	○	○	○	○	○	○
	SR297	Hour: minute	○	○	×	×	×	×	×	×	○	○	○	○	○	○	○	○

* Usable for NX70-CPU70p2 module only

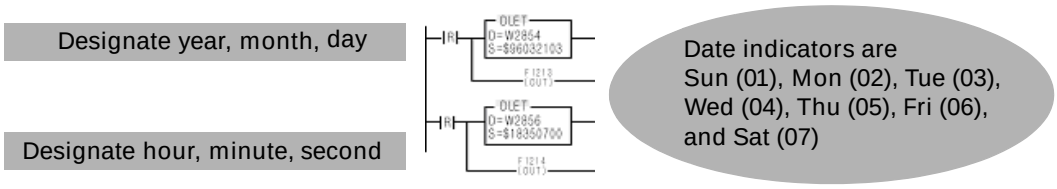
In SR289, the year can be read in a 4-digit BCD.

Ex) $1998=1998, $2000=2000

SR289 to SR297 for clock functions are shown in BCD, so it is convenient to confirm in HEX.

NOTE Set the range as follows:
Year: 00 to 99, Month: 01 to 12, Day: 01 to 31, Day of Week: 01 to 07 (Sun. to Sat.)
Hour: 00 to 23, Minute: 00 to 59, Second: 00 to 59

1. Ladder setting method:
   For example, current date and time are: Tuesday, March 21, 1996, 18:35:07



2. When changing the year, month, date, or day, new data is input in SR295, SR294, then the F12.14 bit is turned On. The F12.10 bit is kept Off.
3. When changing the hour, minute, and second, new data is input in SR297, SR296, then the F12.14 bit is turned on. If the new data is not set correctly, the F12.10 bit turns on.
4. The display date and set value are expressed in BCD so it is convenient to input as hex ($).
5. The year, month, and day are automatically changed.
6. The RTC can be set using GPC5 as follows:
   - In the Online menu, select System Control then press F1 (System control).
   - Using the direction key, enter data in the yy-mm-dd format. Use the direction key to select the year then enter 96.
   - Move using direction key to select the month, day, and week and enter the current information.
   - Tab the cursor to Done and press Enter to set the entered information.
   - Use the same procedure for setting the hour, minute, and seconds.

Timer/Counter Area

Timer/counter set value and present value addresses

Channel	Set value (SV)	Present value (PV)	Channel	Set value (SV)	Present value (PV)	Channel	Set value (SV)	Present value (PV)
0	W2048	W2304	40	W2088	W2344	80	W2128	W2384
1	W2049	W2305	41	W2089	W2345	81	W2129	W2385
2	W2050	W2306	42	W2090	W2346	82	W2130	W2386
3	W2051	W2307	43	W2091	W2347	83	W2131	W2387
4	W2052	W2308	44	W2092	W2348	84	W2132	W2388
5	W2053	W2309	45	W2093	W2349	85	W2133	W2389
6	W2054	W2310	46	W2094	W2350	86	W2134	W2390
7	W2055	W2311	47	W2095	W2351	87	W2135	W2391
8	W2056	W2312	48	W2096	W2352	88	W2136	W2392
9	W2057	W2313	49	W2097	W2353	89	W2137	W2393
10	W2058	W2314	50	W2098	W2354	90	W2138	W2394
11	W2059	W2315	51	W2099	W2355	91	W2139	W2395
12	W2060	W2316	52	W2100	W2356	92	W2140	W2396
13	W2061	W2317	53	W2101	W2357	93	W2141	W2397
14	W2062	W2318	54	W2102	W2358	94	W2142	W2398
15	W2063	W2319	55	W2103	W2359	95	W2143	W2399
16	W2064	W2320	56	W2104	W2360	96	W2144	W2400
17	W2065	W2321	57	W2105	W2361	97	W2145	W2401
18	W2066	W2322	58	W2106	W2362	98	W2146	W2402
19	W2067	W2323	59	W2107	W2363	99	W2147	W2403
20	W2068	W2324	60	W2108	W2364	100	W2148	W2404
21	W2069	W2325	61	W2109	W2365	101	W2149	W2405
22	W2070	W2326	62	W2110	W2366	102	W2150	W2406
23	W2071	W2327	63	W2111	W2367	103	W2151	W2407
24	W2072	W2328	64	W2112	W2368	104	W2152	W2408
25	W2073	W2329	65	W2113	W2369	105	W2153	W2409
26	W2074	W2330	66	W2114	W2370	106	W2154	W2410
27	W2075	W2331	67	W2115	W2371	107	W2155	W2411
28	W2076	W2332	68	W2116	W2372	108	W2156	W2412
29	W2077	W2333	69	W2117	W2373	109	W2157	W2413
30	W2078	W2334	70	W2118	W2374	110	W2158	W2414
31	W2079	W2335	71	W2119	W2375	111	W2159	W2415
32	W2080	W2336	72	W2120	W2376	112	W2160	W2416
33	W2081	W2337	73	W2121	W2377	113	W2161	W2417
34	W2082	W2338	74	W2122	W2378	114	W2162	W2418
35	W2083	W2339	75	W2123	W2379	115	W2163	W2419
36	W2084	W2340	76	W2124	W2380	116	W2164	W2420
37	W2085	W2341	77	W2125	W2381	117	W2165	W2421
38	W2086	W2342	78	W2126	W2382	118	W2166	W2422
39	W2087	W2343	79	W2127	W2383	119	W2167	W2423

NOTE When using GPC software, the above W registers can be represented as follows:

Set Value (SV)
0 W2048 = SVO 1 W2049 = SV1 : : : 255 W2303 = SV255

Present Value (PV)
W2304 = PVO W2305 = PV1 : W2559 = PV255

- SV: Set Value
- PV: Present Value

NOTE If you change the above registers while the program is running or program them incorrectly, errors or damage may occur. Be sure you understand the programming procedures of the timer/counter thoroughly.

Channel	Set value (SV)	Present value (PV)
120	W2168	W2424
121	W2169	W2425
122	W2170	W2426
123	W2171	W2427
124	W2172	W2428
125	W2173	W2429
126	W2174	W2430
127	W2175	W2431
128	W2176	W2432
129	W2177	W2433
130	W2178	W2434
131	W2179	W2435
132	W2180	W2436
133	W2181	W2437
134	W2182	W2438
135	W2183	W2439
136	W2184	W2440
137	W2185	W2441
138	W2186	W2442
139	W2187	W2443
140	W2188	W2444
141	W2189	W2445
142	W2190	W2446
143	W2191	W2447
144	W2192	W2448
145	W2193	W2449
146	W2194	W2450
147	W2195	W2451
148	W2196	W2452
149	W2197	W2453
150	W2198	W2454
151	W2199	W2455
152	W2200	W2456
153	W2201	W2457
154	W2202	W2458
155	W2203	W2459
156	W2204	W2460
157	W2205	W2461
158	W2206	W2462
159	W2207	W2463
160	W2208	W2464
161	W2209	W2465
162	W2210	W2466
163	W2211	W2467
164	W2212	W2468
165	W2213	W2469

Channel	Set value (SV)	Present value (PV)
166	W2214	W2470
167	W2215	W2471
168	W2216	W2472
169	W2217	W2473
170	W2218	W2474
171	W2219	W2475
172	W2220	W2476
173	W2221	W2477
174	W2222	W2478
175	W2223	W2479
176	W2224	W2480
177	W2225	W2481
178	W2226	W2482
179	W2227	W2483
180	W2228	W2484
181	W2229	W2485
182	W2230	W2486
183	W2231	W2487
184	W2232	W2488
185	W2233	W2489
186	W2234	W2490
187	W2235	W2491
188	W2236	W2492
189	W2237	W2493
190	W2238	W2494
191	W2239	W2495
192	W2240	W2496
193	W2241	W2497
194	W2242	W2498
195	W2243	W2499
196	W2244	W2500
197	W2245	W2501
198	W2246	W2502
199	W2247	W2503
200	W2248	W2504
201	W2249	W2505
202	W2250	W2506
203	W2251	W2507
204	W2252	W2508
205	W2253	W2509
206	W2254	W2510
207	W2255	W2511
208	W2256	W2512
209	W2257	W2513
210	W2258	W2514
211	W2259	W2515

Channel	Set value (SV)	Present value (PV)
212	W2260	W2516
213	W2261	W2517
214	W2262	W2518
215	W2263	W2519
216	W2264	W2520
217	W2265	W2521
218	W2266	W2522
219	W2267	W2523
220	W2268	W2524
221	W2269	W2525
222	W2270	W2526
223	W2271	W2527
224	W2272	W2528
225	W2273	W2529
226	W2274	W2530
227	W2275	W2531
228	W2276	W2532
229	W2277	W2533
230	W2278	W2534
231	W2279	W2535
232	W2280	W2536
233	W2281	W2537
234	W2282	W2538
235	W2283	W2539
236	W2284	W2540
237	W2285	W2541
238	W2286	W2542
239	W2287	W2543
240	W2288	W2544
241	W2289	W2545
242	W2290	W2546
243	W2291	W2747
244	W2292	W2548
245	W2293	W2549
246	W2294	W2550
247	W2295	W2551
248	W2296	W2552
249	W2297	W2553
250	W2298	W2554
251	W2299	W2555
252	W2300	W2556
253	W2301	W2557
254	W2302	W2558
255	W2303	W2559

NOTE
- Channel: The inherent number of the timer and the counter (numbers that are equivalent to 000 of TC000).
- Set Value (SV): The designated value for the timer (to turn On) and the counter (number of times On) to start operation.
- Present Value (PV): Current processing value of the timer (elapsed time) and the counter (number of counts).

Address (register)

Address refers to the location of memory being used. It can refer to the external I/O module and internal memory.

An address is categorized into 1 bit, 16 bits (word), or 32 bits (double word).

Bit

A bit is the minimum module required for calculation. It can be either On (1) or Off (0).

Byte

A byte is made up of 8 bits. It can hold data values from 0 to 255. In base 16, or hexadecimal, a byte can be expressed as 0 to FF. You cannot have a value greater than 255 when using one byte.

Word

A word is made of 16 bits. It can hold data values from 0 to 65,535. In base 16 a word can be expressed as 0 to FFFF.

NX PLCs set R, M, K, F, and W areas into word areas and can be processed without any separate measures.

Double Word

A double word is made of 32 bits. It can hold data values from 0 to 4,294,976,295. In base 16, a double word can be expressed as 0 to FFFFFFFF. In the D32LT, a double word is made up of two consecutive word addresses as follows:
Double word address = Start word address + Next word address.

Example: When using W003,
W003 (double word address) = W003 (start word address) + W004 (next word address)

Scan Time

The CPU follows a procedure in which it 1) reads the inputs, 2) processes the ladder program, and 3) updates the outputs. It continually repeats this process. This 3-step process is called a “scan,” and the time it takes to complete this process is the “scan time.” In a typical PLC application, most of the scan time is used to process the program. When programming, keep in mind that the scan time will increase as you increase the number of inputs and outputs and/or the size of the program

Edge

An edge is defined as the point when an input changes state. For example, a rising edge occurs during the very first scan after the input has changed from Off to On. A falling edge occurs after the input has changed from On to Off.

BCD (Binary Coded Decimal)

BCD is used to express a decimal digit (0 to 9) using 4 bits. Conversion of BCD values can be done in hexadecimal calculations.

Example: 59 (BCD) = 59 (HEX), 32 (BCD) = 32 (HEX)

Flash ROM

It refers to a ROM (EEPROM) that stores programs. Since its contents can be deleted periodically, it is frequently used for equipments that deals with programs such as a PLC.

How to use a register

- **R (Relay) register (Can be bit, word or double word)**
  Indicates the external I/O register that directly connects to the general I/O module
- **M (Memory) register (Can be bit, word or double word)**
  An internal bit memory address which supports the relay of logical operations. It is used as a word or double-word variable for general calculations and programs.

  When the power of the PLC is turned off or the CPU has stopped, the register value is reset to 0.
- **W (Word) register (Can be bit, word or double word)**
  Same usage as M registers. The value is preserved after the power is turned off, but can be cleared by program downloads or special command words.

NOTE Not used as a bit (register only for word use)

- **K (Keep) register (Can be bit, word or double word)**
  Used for general calculation programs. The value is preserved after the power is turned off.
- **F (Flag) register (Only process bit)**
  These bit registers provide special application specific functions to the programmer of the PLC. They are also used as system control bits, providing Run/Stop control of the PLC.
- **When a calculation or input value exceeds 65,535 (FFFF)**
  Use a double word instruction that can store and calculate values over 65,535 in the K, M, R, and W registers. When a double word instruction is used, it can represent values up to 4,294,967,295 (2^{32}).
- **When you want to reload the contents or values that you worked today**
  Use the K and W area. These are preserved unless specifically erased. The W area is erased by special instructions or program downloads.
- **When you need numerical expressions such as A+B=C, 34×45=D, A1>C1.**
  Use the R, M, W, and K area. If you use the R area, you can refer to and output calculated values in I/O modules.

- **For bit operations, such as setting, resetting, shifting, or rotating**
  Use the M, K, and R area. You cannot perform bit operations in the W area.
- **When you want to refer to or modify the set value of the timer or counter.**
  Refer to or modify W2048 to W2303 or SV0 to SV255.
- **When you want to refer to or modify the present value of the timer or counter.**
  Refer to or modify the address area from W2304 to W2559 or from PV0 to PV255. The value holds true in STOP (PROG.) state in this area.
  The present value (PV) of the counter is maintained even after the power is off.

Processor Operation Mode

What is the Processor operation mode?

The processor has an external RUN/REMOTE/PROG switch. The PLC performs a system check that determines the position of the switch. The switch position determines which operating mode the PLC is in. It can set to RUN, STOP, REMOTE, or ERROR mode.

RUN Mode (operating)

The PLC reads the external contact signals in Run mode and executes the user program stored in RAM. The external outputs are updated every scan according to program results.

STOP Mode

The user program is stopped and the external outputs are turned Off. In the Stop mode, you may correct, delete or transfer the program.(This is the only mode in which you can save a program in flash memory.)

PAUSE Mode

A user program is operated at every scan and the I/O and result value is maintained. This mode is used when checking and debugging a program at every scan. This mode is similar to the Stop mode, but it does not initialize data.

ERROR Mode

It occurs when the CPU module finds internal defects after running the self-diagnoses. Functions are not executed normally in this mode. When an error occurs, the CPU stops all programs and turns all output off. When an Error mode occurs, the user should check the error code and take appropriate measures. Then turn the power on or put the mode conversion switch in Prog and press the Initialize Key to clear the error.

Allowed Functions in Operation Modes

☼=On, ◑ =Flashing, ● =Off

Operation mode selector switch	Operation mode	LED status RUN LED	LED status PROG LED	Program change	Data change	Initialize switch is enabled	Mode at power off-on
RUN	RUN	☼	●	Disallowed	Allowed	○	Run
	STOP	●	☼	Allowed	Allowed	○	Run
REMOTE	RUN	☼	☼	Allowed	Allowed	○	Run
	PAUSE	◑	☼	Allowed	Allowed	○	Pause
PROG	STOP	●	☼	Allowed	Allowed	○	Stop

When the PROG.LED is on, you can change the user program.

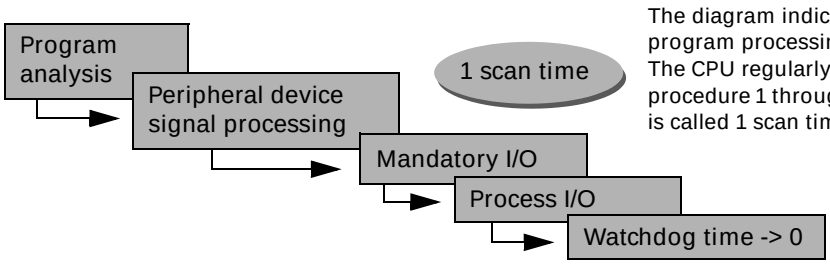
The INITIALIZE switch clears errors when the mode switch is set to PROG.

When the mode switch is set to REMOTE and power is switched from Off to On, the previous mode of operation is restored.

When debugging the user program, the mode switch should be set to REMOTE.

Processor Processing Procedure

Program processing procedure

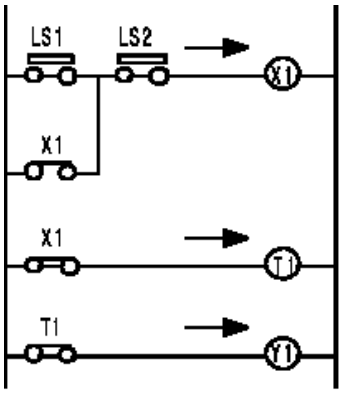


The diagram indicates the PLC program processing procedure. The CPU regularly repeats procedure 1 through 5. This cycle is called 1 scan time.

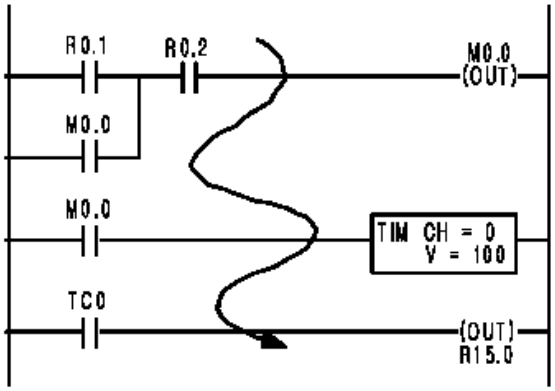
- **Program analysis**
  Executes the program from its first step to its final step and stores the internal/external output in the working RAM.
- **Peripheral device signal processing**
  Stores data from the communication module or peripheral device to the internal memory.
- **Forced I/O processing**
  Turns on/off forced I/O bits, if any.
- **I/O processing**
  Preserves the On/Off state of the external I/O and uses it as an input in the next scan. (For accurate processing, input should continue for more than 1 scan time.)
  The processed program outputs are sent from internal memory to the external memory.

- **Watchdog time initialization**
  The watchdog elapsed time value is set to 0. (This value is the watchdog calculation point until the next scan.)

The following illustration shows the difference between the relay board and PLC sequence processing. The relay carries out all sequences simultaneously while the PLC processes sequentially throughout the program.



Processing of relay sequence
(Parallel process)



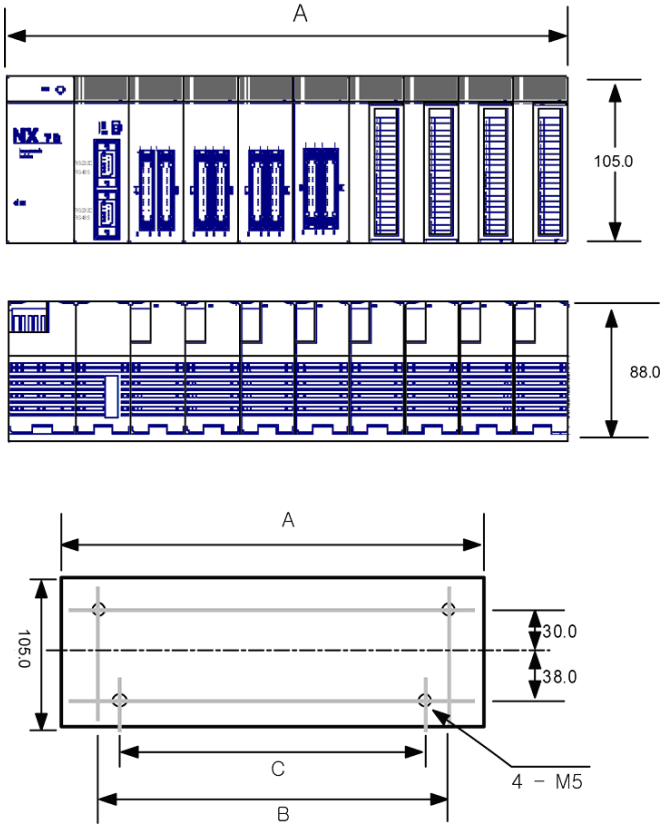
Processing of PLC program
(Serial process)

Installation and Wiring

Installation

Installation space and environment

External dimensions (mm)



Unit: mm

Type of backplane	Catalog number	Size A	Size B	Size C
2-slot type	NX70-BASE02	149.5	129.5	115.5
3-slot type	NX70-BASE03	185.0	165.0	151.0
5-slot type	NX70-BASE05	256.0	236.0	222.0
6-slot type	NX70-BASE06	291.5	271.5	257.5
8-slot type	NX70-BASE08	362.5	342.5	328.5
10-slot type	NX70-BASE10	398.0	378.0	364.0
12-slot type	NX70-BASE12	433.5	413.5	399.5

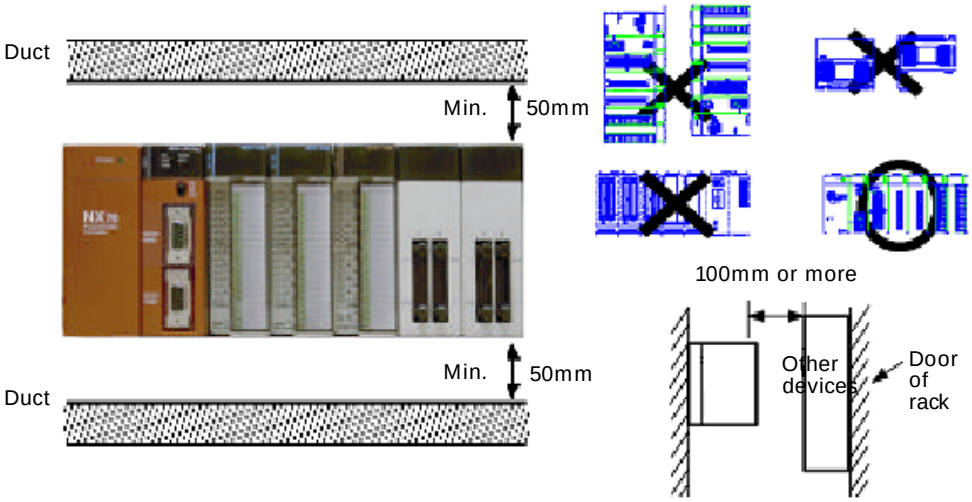
Installation location

Be sure to maintain a sufficient distance from wiring ducts, and other machines below and above the module for proper ventilation.

Do not install the modules stacked up or horizontally. Doing so will prevent proper cooling of the module and cause overheating inside the PLC (programmable controller).

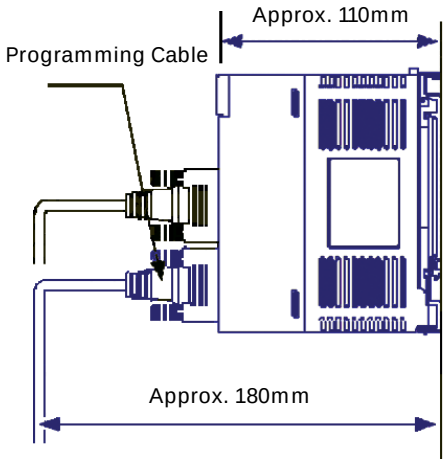
Do not install the module above devices which generate heat such as heaters, transistors or large scale resistors.

In order to eliminate any effects from noise emission, power wires and electromagnetic devices should be kept at least 100 mm away from the surfaces of the module. When installing the module behind the doors of the operation panel, be especially careful to maintain these distances.



Space for programming tool connection

Leave a space of at least 180 mm from the mounting surface for programming tool connections and wiring.



Avoid installing the module in the following conditions

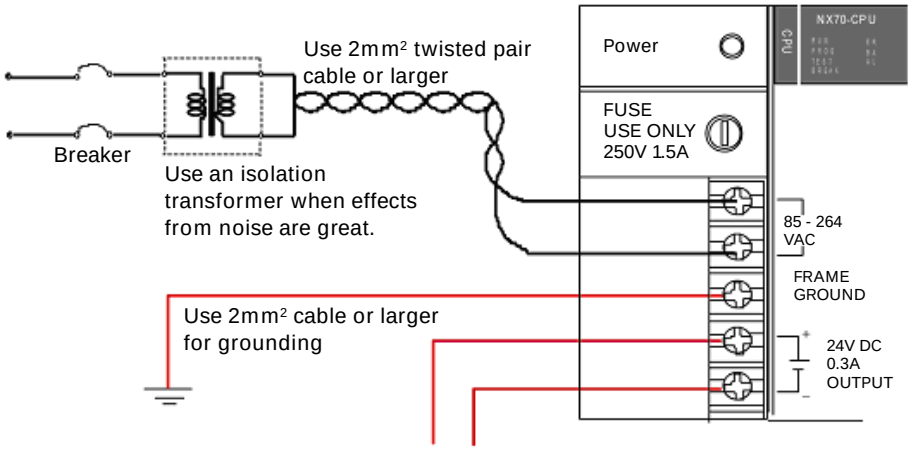
- Ambient temperature outside the range of 0 to 55 °C
- Ambient humidity outside the range of 30 to 85% RH

- Sudden temperature changes causing condensation
- Inflammable or corrosive gases
- Excessive airborne dust, metal particles, salinity
- Benzene, thinner, alcohol, other organic solvents or strong alkaline solutions such as ammonia or caustic soda
- Excessive vibration or shock
- Direct sunlight
- Location near high-tension wires, high-voltage devices, power cables, power devices, or other devices with generate large power surges or electronic fields when starting and stopping (esp. if within 100 mm)

Power Supply Module Wiring

Power supply module wiring

NX70 power supply module



Caution

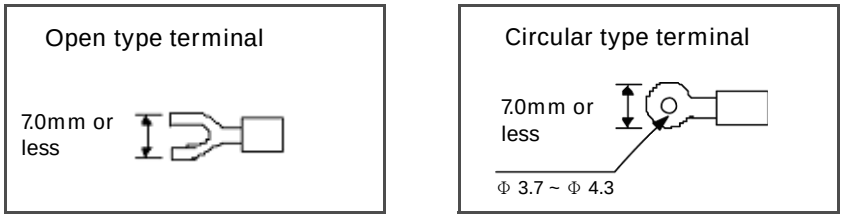
Control power (24V)
24V can be supplied to an I/O Module. Must avoid parallel connections with other 24V power supply modules or with other power supply modules.

The power supply voltage connected to the power supply module must be within allowable limits.

Catalog number	Rated input voltage	Allowable voltage Range
NX70-POWER1 NX70-POWER2	110 to 220V ac	85 to 264V ac

Terminal for the power supply module

- The terminal screw M3.5 is recommended.
- The compressed connection terminal is recommended for the wiring.



Use 2mm² twisted pair cable or larger

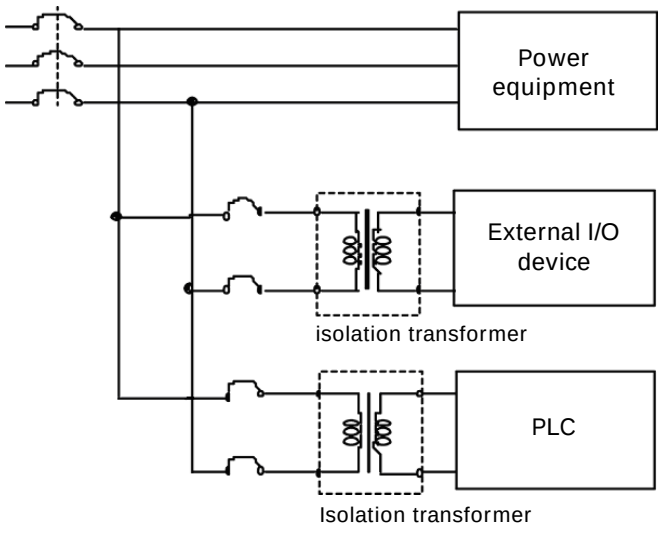
- Use power supply wire that is thicker than 2mm^2 to minimize voltage drops.
- Use twisted pair cable to minimize noise effects.

Proper compressed connection terminal

- Circular type terminal (O type Lug)
- Circular type terminal with insulation resistance
- Open type terminal (Y type Lug)

Power supply system

Use separate wiring systems for the PLC module, I/O module, and power supply module as shown in the following diagram.



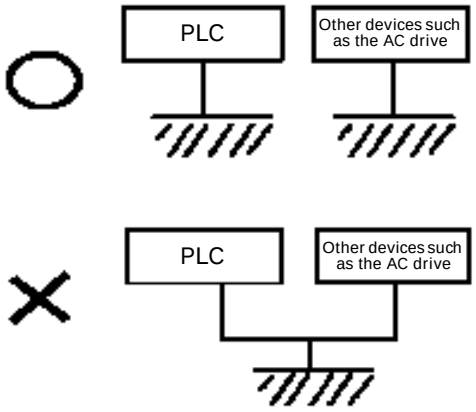
Use isolation transformer for noisy environments

- Use a low noise power supply.
- Use an isolation transformer to reduce the noise as illustrated above.

Grounding

Ground the PLC for noisy environments

- Connected to the metal part of backplane, the frame ground terminal is connected to a solid earth ground.
- Use ground wires with a minimum of $2mm^2$ and the triple grounding connection which has a resistance of less than 100 Ω.
- The point of grounding should be as close to the PLC as possible and the ground wire should be as short as possible.
- If two devices share a single ground point, it may produce an adverse effect. Always use an exclusive ground for each device.



Input and Output Wiring

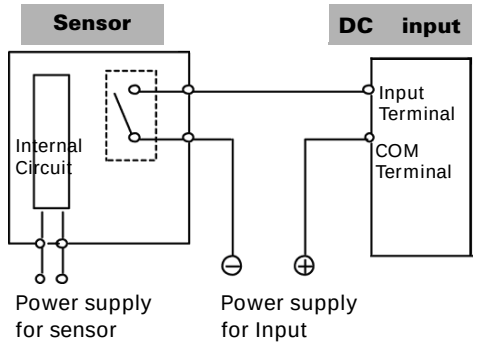
Input wiring

Check points

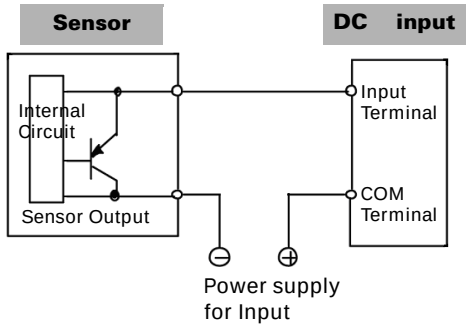
- Simultaneous ON points can be limited depending on the particular module type. Check the specifications of each input module, and be cautious when the ambient temperature is high.
- The input device connection methods are shown in the following graphics for the various types of input devices.

Connection methods for photoelectric sensor and proximity sensor

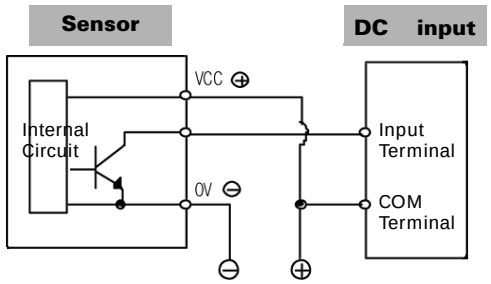
Relay output type



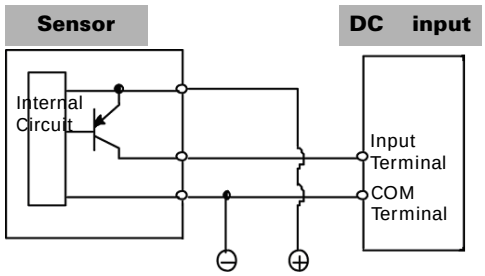
Two Wire Type



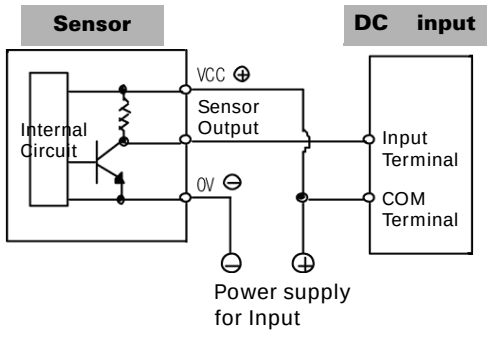
NPN open collector output type



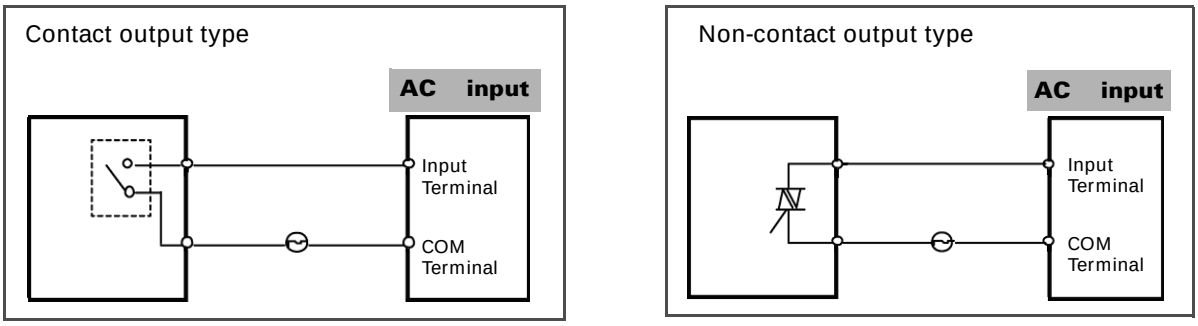
PNP-open collector output type



Voltage output type

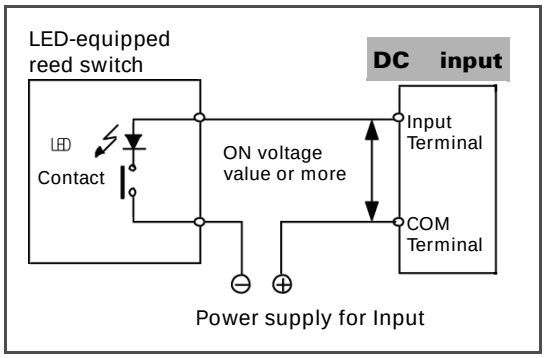


Connection to AC input module



Precaution when using a LED reed switch

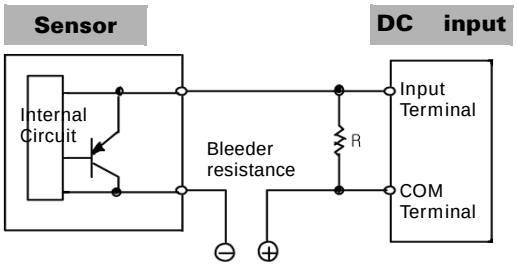
With a LED is connected to an input contact such as LED-equipped reed switch, make sure that the voltage value applied to the input terminal of PLC is greater than on voltage value. In particular, take care when connecting several switches in a series.



Precautions when using a 2-wire sensor

If the input of the PLC is not turned off because of current leakage from the two-wire type sensor, the connection of a bleeder resistor is recommended, as shown below.

12 to 24V dc type input module
(Off voltage 2.5V, input impedance 3 kΩ)



I: Leakage current of the sensor (mA)
R: Bleeder resistance (kΩ)

The off voltage of the input is 2.5V, select an R value so that the voltage between the COM terminal and the input terminal will be less than 2.5V.
The input impedance is 3 kΩ.

$$1 \times \frac{3R}{3 + R} \leq 2.5, \quad R \leq \frac{7.5}{31 - 2.5} \ (k\Omega)$$

The wattage W of the resistor is:

$$W = \frac{R}{(\text{Power voltage})}$$

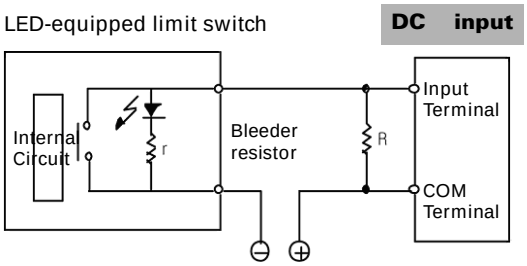
In the actual selection, use a value that is 3 to 5 times the value of W.

Precautions when using a LED LIMIT switch

With the LED-equipped LIMIT switch, if the input of the PLC is not turned off or if the LED of the LIMIT switch is kept on because of the leakage current, the connection of a bleeder resistor is recommended, as shown below.

For 12 to 24V dc input module
(Off voltage 2.5V, input impedance 3 kΩ)

LED-equipped limit switch



r: Internal resistor of limit switch (kΩ)
R: Bleeder resistor (kΩ)

The off voltage of the input is 2.5V, therefore when the power supply voltage is 24V, select R so that the current will be greater than

$$I = \frac{24 - 2.5}{r}$$

The resistance R of the bleeder resistor, and the wattage of W of the resistor are as shown below.
In the actual selection, use a value that is 3 to 5 times the value of W.

$$R \leq \frac{7.5}{31 - 2.5} \text{ (k}\Omega\text{)} \qquad W \leq \frac{(\text{Power voltage})^2}{R}$$

Output wiring

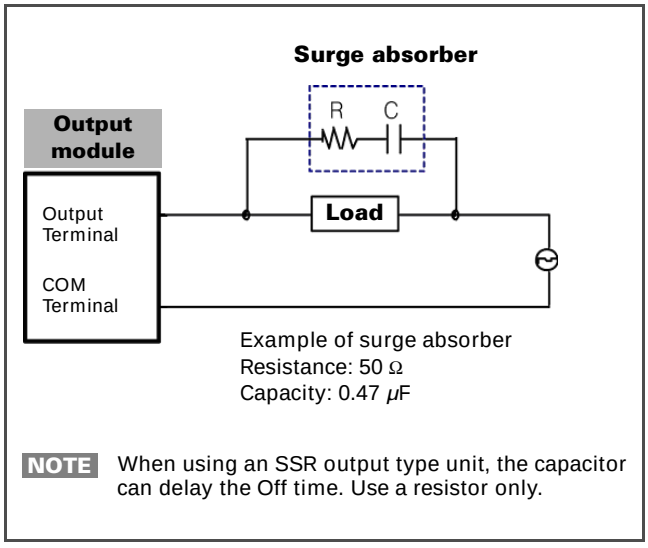
Check points

- Simultaneous ON points or load current can be limited depending on the particular module type.
  Check the specifications of each output module, and be cautious when the ambient temperature is high.
- Use a protection circuit when connecting inductive loads and capacity loads.
- Use the output module only within the specified ranges of operation because of the current limitations per common.

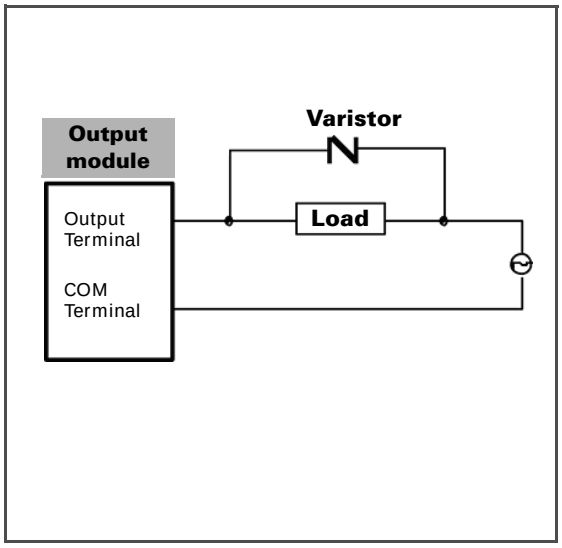
Protective circuits for inductive loads

- When connecting an inductive load, a protective circuit should be connected in parallel with the load.
- When connecting the DC type inductive loads and relay type output module, be sure to connect a diode for protective circuit across the ends of the load. This will affect the life of the relay.

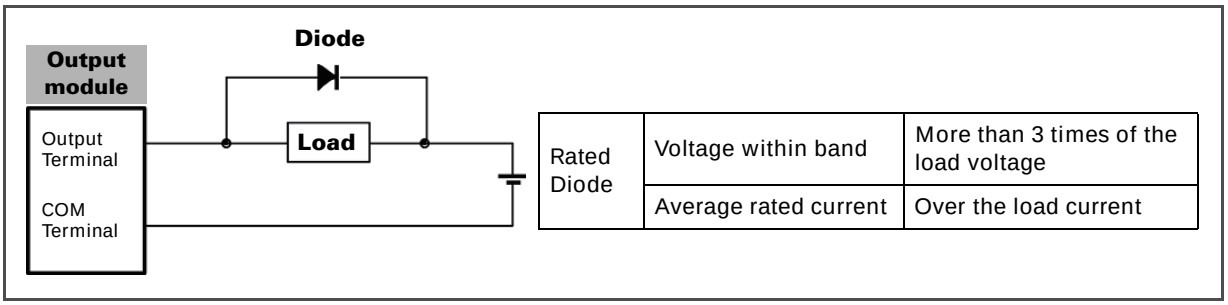
When using an AC type inductive load (Relay output type)



NOTE When using an SSR output type unit, the capacitor can delay the Off time. Use a resistor only.



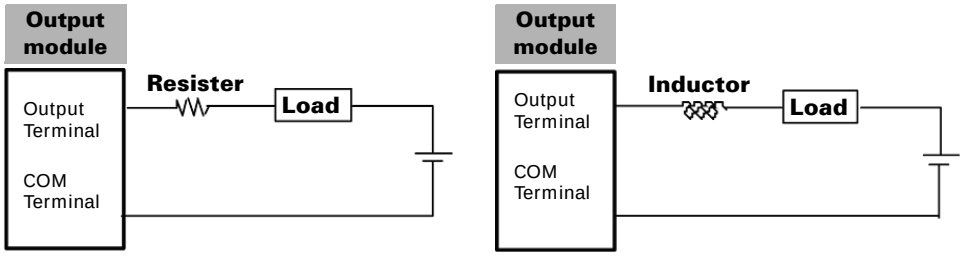
When using a DC type inductive load



Rated Diode	Voltage within band	More than 3 times of the load voltage
	Average rated current	Over the load current

Connection of capacitive loads

When connecting the loads with large in rush currents, be sure to connect a protective circuit.



Precautions for overload

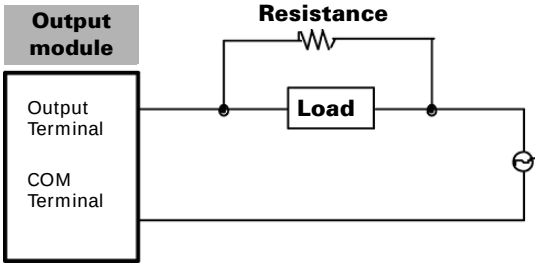
The fuse within the module is provided to prevent damage in case of a short circuit on the output.

Even if the module with the fuse cannot protect the overload for each element, it is recommended to attach an external fuse for each output point.

However, the module fuse is not designed to protect the device of the output module in case of short circuits.

Precautions for leakage current

When using a SSR output, the leakage current in the SSR output may cause a load not to turn Off. To prevent this problem, connect the resistance in parallel with the load.

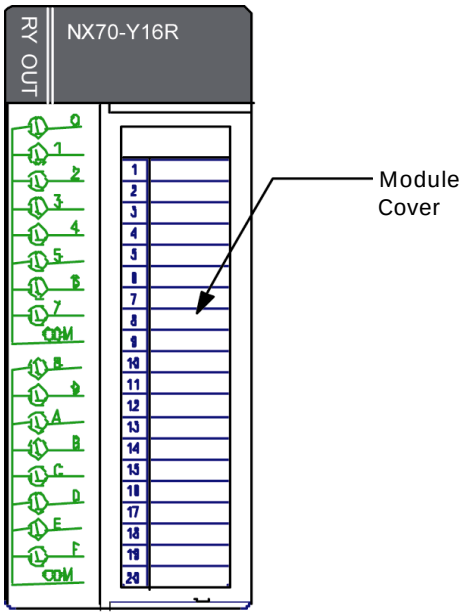


I/O module installation precautions

I/O and power cable

- Separate the wiring of the I/O cable and the power cable as far as possible. Do not put the two cables through the same duct.
- Leave 100 mm or more between I/O wiring, power cable or high voltage cable.

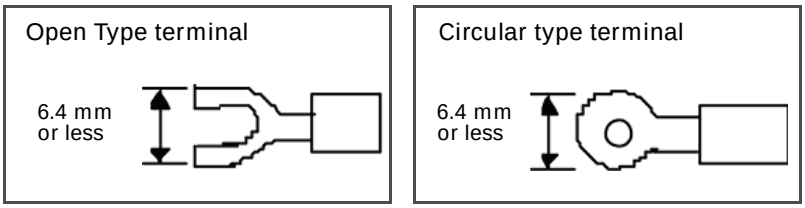
Module cover



Terminal Block Type Module Wiring

Compressed terminal, M3.0

The terminal base for the NX70 PLC I/O modules (Terminal Type) uses M3.0 terminal screw. Use the following compressed terminals for terminal wiring.



Connector Type Module Wiring

Wiring instructions

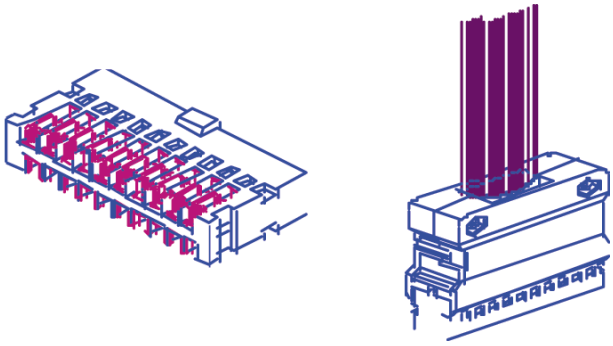
Wiring instructions

For the 32-point input module (NX70-X32D, NX70-X32D1) of the NX70 PLC and the 32-point output module (NX70-Y32T, NX70-Y32P), use a 20-pin MIL type connector. To connect with other devices;

- Use each pin for each socket
- Use flat cable for harnessing
  (Available for purchase)

Pin type connection

This is used to connect to each socket using an individual pin. The wiring will be described on the next page.

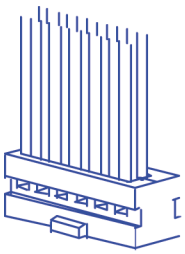


Product name	Catalog number	Specification
I/O connector assembly (Pin type)	NX-PIN 20	20 pins 1) Pin: 20 ea 2) Connector hood 3) Sockets

Product code/specification	
32-point input module	NX70-X32D (DC 32 input points, 12 to 24V) NX70-X32D1 (DC 32 input points, 24V)
32-point output module	NX70-Y32T (TR 32 output points, NPN) NX70-Y32P (TR 32 output points, PNP)

Harness connection (using flat cable connector)

The harness cable consists of a 20-pin flat cable connector and 20 separate compressed terminals at the end. The cable is 1.5 m in length. Connect directly to the module to use.



Product name	Catalog number	Specification
Cable assembly	NX70_CBLDC	DC 32 input points, Connector harness cable 1.5 m
	NX70_CBLTR	TR 32 output points Connector harness cable 1.5 m

Product code/specification	
32-point input module	NX70-X32D (DC 32 input points, 12 to 24V) NX70-X32D1 (DC 32 input points, 24V)
32-point output module	NX70-Y32T (TR 32 output point, NPN) NX70-Y32P (TR 32 output point, PNP)

References (product codes)

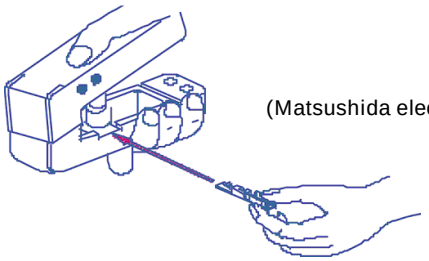
Product name	Catalog number
Input module	NX70-X16D NX70-X16D1 NX70-X32D NX70-X32D1 NX70-X16A110 NX70-X16A220
Output module	NX70-Y8R NX70-Y16R NX70-Y16RV NX70-Y16T NX70-Y32T NX70-Y32P NX70-Y16SSR
Mixed I/O module	NX70-XY16 NX70-XY32

How to use pressure socket for pin-type connection

The wire end can be directly press-fitted without removing the wire's insulation, saving labor.

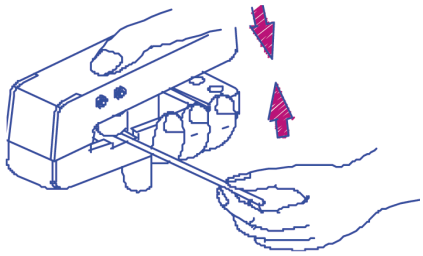
Procedure

Bend the contact back from the carrier, and set it in the pressure connection tool.

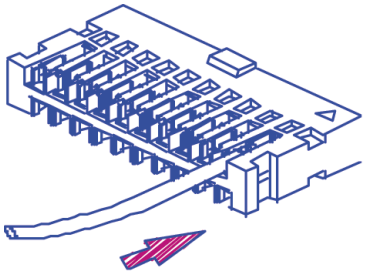


(Matsushida electronics: AXY52000)

Insert the wire without removing its insulation until it stops, and lightly grip the tool.

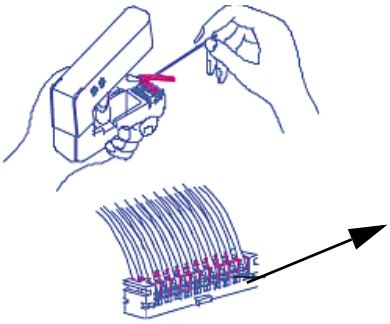


After press-fitting the wire, insert it into the housing.



❊ Contact control pins for wiring errors

With wiring or cable pressure errors, redo it using the contact controlling pins connected with the devices.



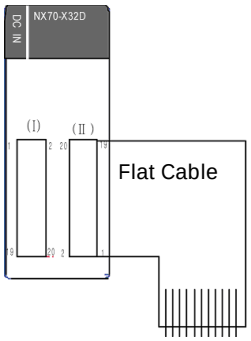
Press the housing against the pressing tools until this part touches the pins for removing contacts.

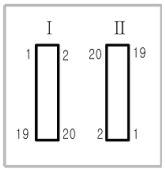
Flat cable connector connection

Precautions when using a flat cable connector

When using a flat cable for wiring field devices, pay careful attention to the I/O number associated with the given cable number.

Connecting 32-point connector type





Product name	Catalog number	Specification
Flat cable (1.5m)	NX70_CBLDC	For DC 32 input points (NX70-X32D) (NX70-X32D1)
	NX70_CBLTR	For TR 32 output points (NX70-YX32T) (NX70-YX32P)

I/O address cross-reference table for flat cable number (32 points)

Connector (I)

I/O point	NX70-X32D NX70-X32D1	NX70-Y32T NX70-Y32P
I 1	X 0	Y 0
I 2	X 1	Y 1
I 3	X 2	Y 2
I 4	X 3	Y 3
I 5	X 4	Y 4
I 6	X 5	Y 5
I 7	X 6	Y 6
I 8	X 7	Y 7
I 9	X 8	Y 8
I 10	X 9	Y 9
I 11	X A	Y A
I 12	X B	Y B
I 13	X C	Y C
I 14	X D	Y D
I 15	X E	Y E
I 16	X F	Y F
I 17	COM1	+
I 18	COM1	+
I 19	COM2	COM
I 20	COM2	COM

Connector (II)

I/O point	NX70-X32D NX70-X32D1	NX70-Y32T NX70-Y32P
II 20	COM2	COM
II 19	COM2	COM
II 18	COM1	+
II 17	COM1	+
II 16	X1F	Y1F
II 15	X1E	Y1E
II 14	X1D	Y1D
II 13	X1C	Y1C
II 12	X1B	Y1B
II 11	X1A	Y1A
II 10	X19	Y19
II 9	X18	Y18
II 8	X17	Y17
II 7	X16	Y16
II 6	X15	Y15
II 5	X14	Y14
II 4	X13	Y13
II 3	X12	Y12
II 2	X11	Y11
II 1	X10	Y10

The (I) and (II) connectors are positioned in opposite directions. Please use caution prior to connecting.

Safety Measures

Precautions regarding system design

In certain applications, malfunction may occur for the following reasons:

- The timing difference between opening and closing of the PLC power supply, the I/O modules and power equipment
- An operation time lag when a momentary power failure occurs
- Abnormality in the PLC, external power supply, or other devices

In order to prevent a malfunction resulting in system shutdown choose the adequate safety measures listed in the following:

Interlock circuits on the outside of PLC

When a motor clockwise/counter-clockwise operation is controlled, provide an interlock circuit that prevents clockwise and counter-clockwise signals from inputting into the motor at the same time.

Emergency stop circuits on the outside of PLC

Install the emergency stop circuits outside the PLC to stop the power supply of the output device.

Start PLC after other devices (Start up sequence)

The PLC should be operated after all of the I/O devices and the power equipments are energized.

- Switch to RUN mode after the start of PLC.
- Use a timer circuit to delay the start of PLC.

Watchdog timer

The watchdog timer is a program error and hardware error detection timer. It goes On when the scan time exceeds 640 ms.

When the watchdog timer is activated, at the same time the ALARM LED lights, the ALARM contacts on the power supply module turn to On, all output modules are turned Off and the module is put in halted state. (The system is in a non-processing state that includes communications with programming tools as well.)

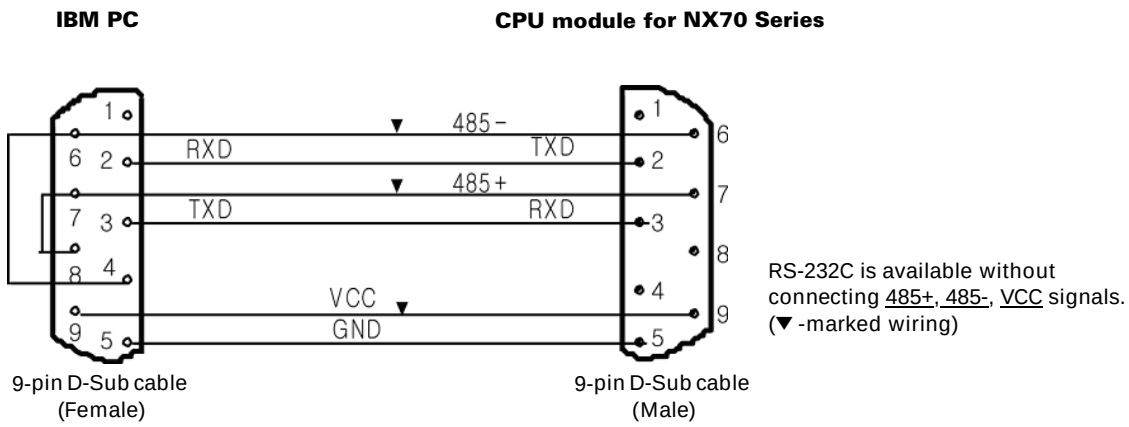
NX70 Processor Module Communications Specifications

Connection specification	RS485	RS232C	Remarks
Transfer distance (Max)	1.2 Km	15 m	
Transmission speed	38,400, 19,200, 9,600, 4,800 bps		DIP switch setting
Protocol	Half duplex asynchronous polling		
Parity	No parity		
Stop bit	1 stop bit		
Cable type	Twisted pair cable		Use shield cable

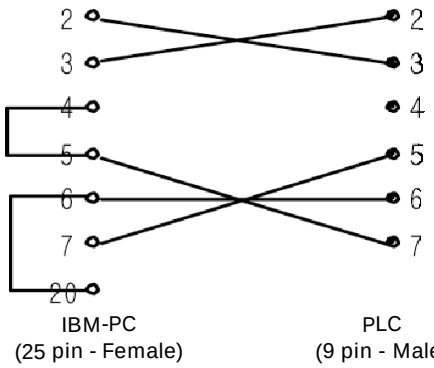
NOTE RS232C/RS485 cable wiring diagram: NX_CBLCPU2(2m), NX_CBLCPU5(5m)

NX_CBLCPU2 (2M)

NX_CBLCPU5 (5M)



Reference (25 pin to 9 pin) wiring diagram



EEPROM Backup (for NX70-CPU70p1, NX70-CPU70p2)

What's EEPROM backup?

EEPROM (Electric Erase Programmable Read Only Memory) can retain the data when the power is turned off, and erase or record data when the power is turned on. This function allows you to retain the PLC program when the power is turned off. And it also erases an existing program and records a new one when correcting or storing a program after turning on the power.

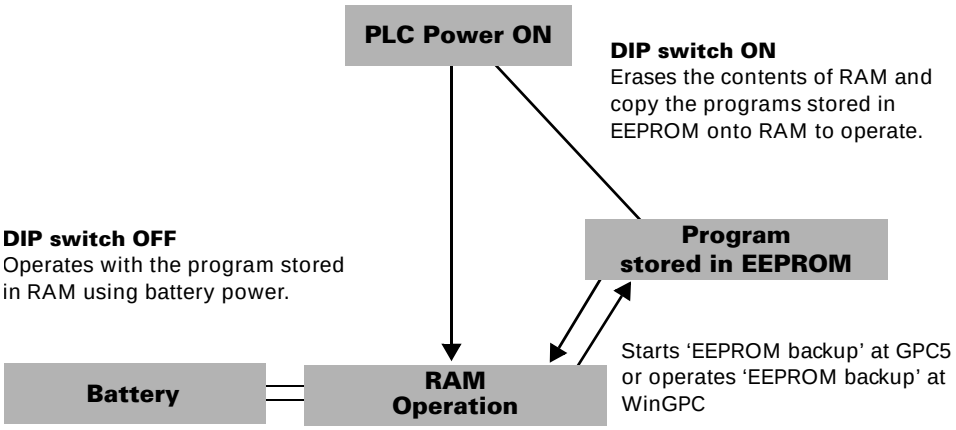
Applicable models

The types of EEPROM can be defined by its characteristics.
The CPUs for OE MAX NX70 (NX70-CPU70p1 and NX70-CPU70p2) PLC use the flash memory.

This function is widely used since it is easy to use, store, and transfer data, and is built in the NX70 PLC (NX70-CPU70p2).

EEPROM uses 29EE512 and has a minimum of 3000 times to write to flash memory. It should be noted that the memory is to be changed when exceeding the use of over 3,000 times.

Procedure


PLC Power ON
DIP switch ON
Erases the contents of RAM and copy the programs stored in EEPROM onto RAM to operate.
Program stored in EEPROM
DIP switch OFF
Operates with the program stored in RAM using battery power.
Starts 'EEPROM backup' at GPC5 or operates 'EEPROM backup' at WinGPC
Battery
RAM Operation

Backup using WinGPC

How to backup using WinGPC

Connect Online.

Save the completed program onto the PLC (Download: WinGPC => PLC).

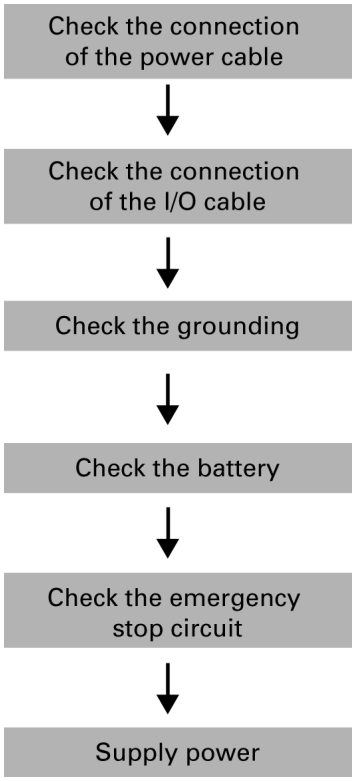
Select the 'EEPROM Backup (E)' in the 'Online' menu.

5

Test Run and Troubleshooting

Test Run Precautions

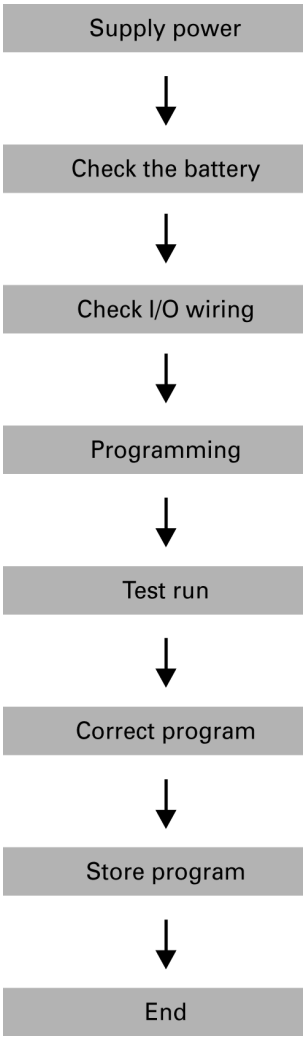
Before installing the I/O wiring of the PLC and supplying power, check the following items.


Check the connection of the power cable
Check the connection of the I/O cable
Check the grounding
Check the battery
Check the emergency stop circuit
Supply power

Item	What to check
The connection of the power cable and the I/O cables	• Check if the wiring is secured. • Check if the terminal screws are tightened. • Check if the parts of connectors are properly joined. • Check if the I/O modules are firmly fixed. • Check if the power cable is securely connected. • Check if the cable size is correct.
Grounding	• Check if the grounding is triple grounded and separate from other device grounds.
Battery	• Check if the battery is installed into holder on the CPU module. • Check if the battery connector is connected to the CPU board
Emergency stop circuit	• Check if the emergency stop circuit for problems external to the PLC is wired accurately, and will immediately disconnect power on demand.
Power source	• Check if the power and voltage sources are within specifications. - For 110V ac (90 to 132V ac) - For 220V ac (180 to 264V ac) • Check if the power to the AC input module is within specifications.

Test Run Procedure

When the PLC has been installed and wired, begin test run in the following order.

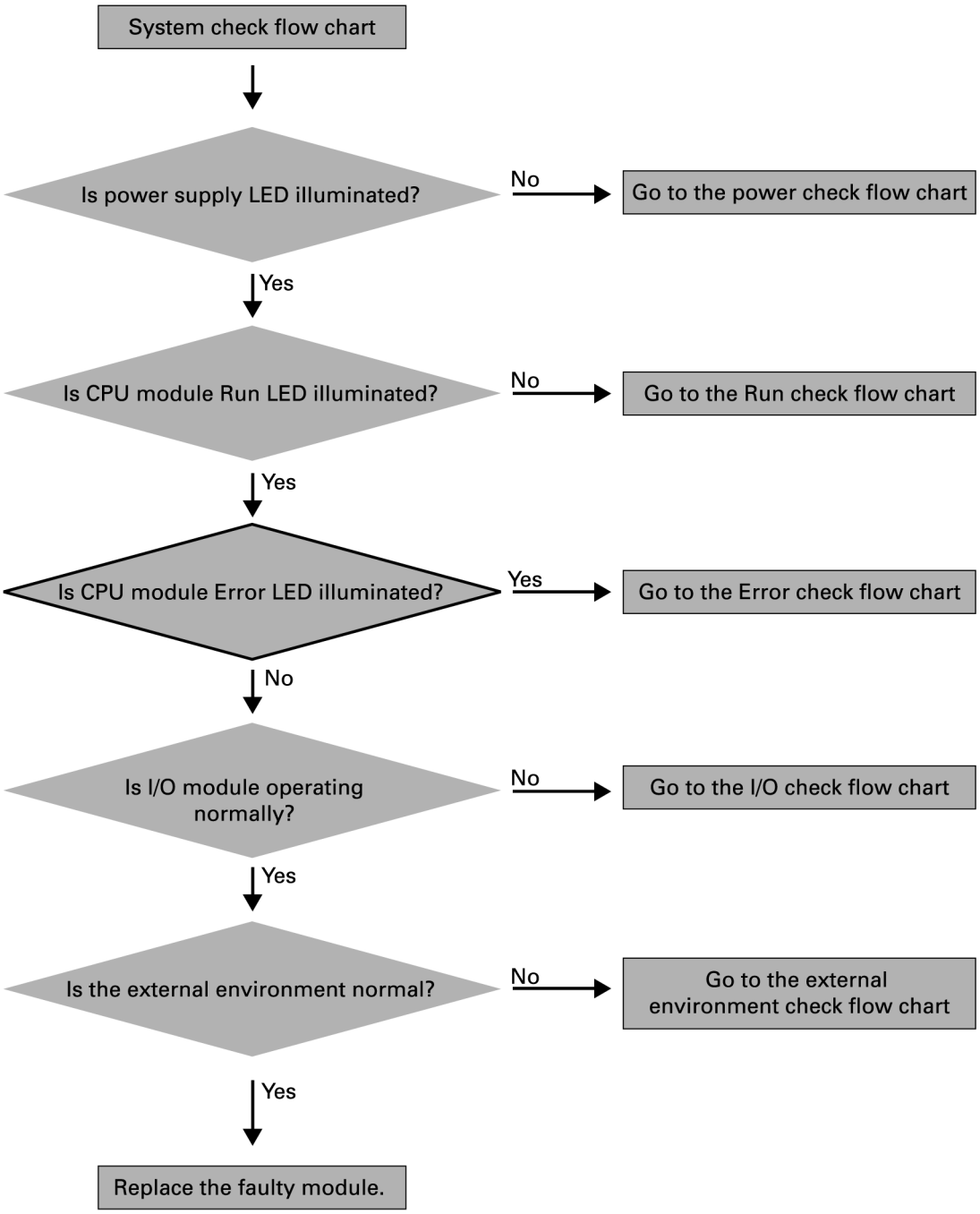


Item	What to check/do
Supply power	• Check if the input voltage of the power supply module is within specifications. • Check if the power voltage for the I/O modules is within specifications. • Connect WinGPC to the CPU module. (Set the CPU module to the PROG mode.) • Turn on the power source. • Check the LED display of the power supply module.
Initialize memory	• Initialize the PLC using WinGPC. (This clears the program on the PLC.)
Check I/O wiring	• Check the LED of the input modules and use the monitor function of WinGPC or HHP after test run the input device. • Check the wiring of the output by turning the output On/Off using the monitor mode of WinGPC. (set CPU module to Run mode.)
Programming	• Input the program instructions using WinGPC. • Download the program from WinGPC into the CPU module, if any.
Test run	• Set the mode switch of the CPU module to run. • Check if the Run LED is illuminated. • Check the sequence operation.
Correct program	• Check and correct any program errors.
Store program	• Store the program onto a floppy disk or similar storage device such as HDD. • Print the program (ladder, mnemonic) and store it in a secure place.
NOTE It is recommended to record the PLC types, program capacity, name of installation, and date for the recorded program.	

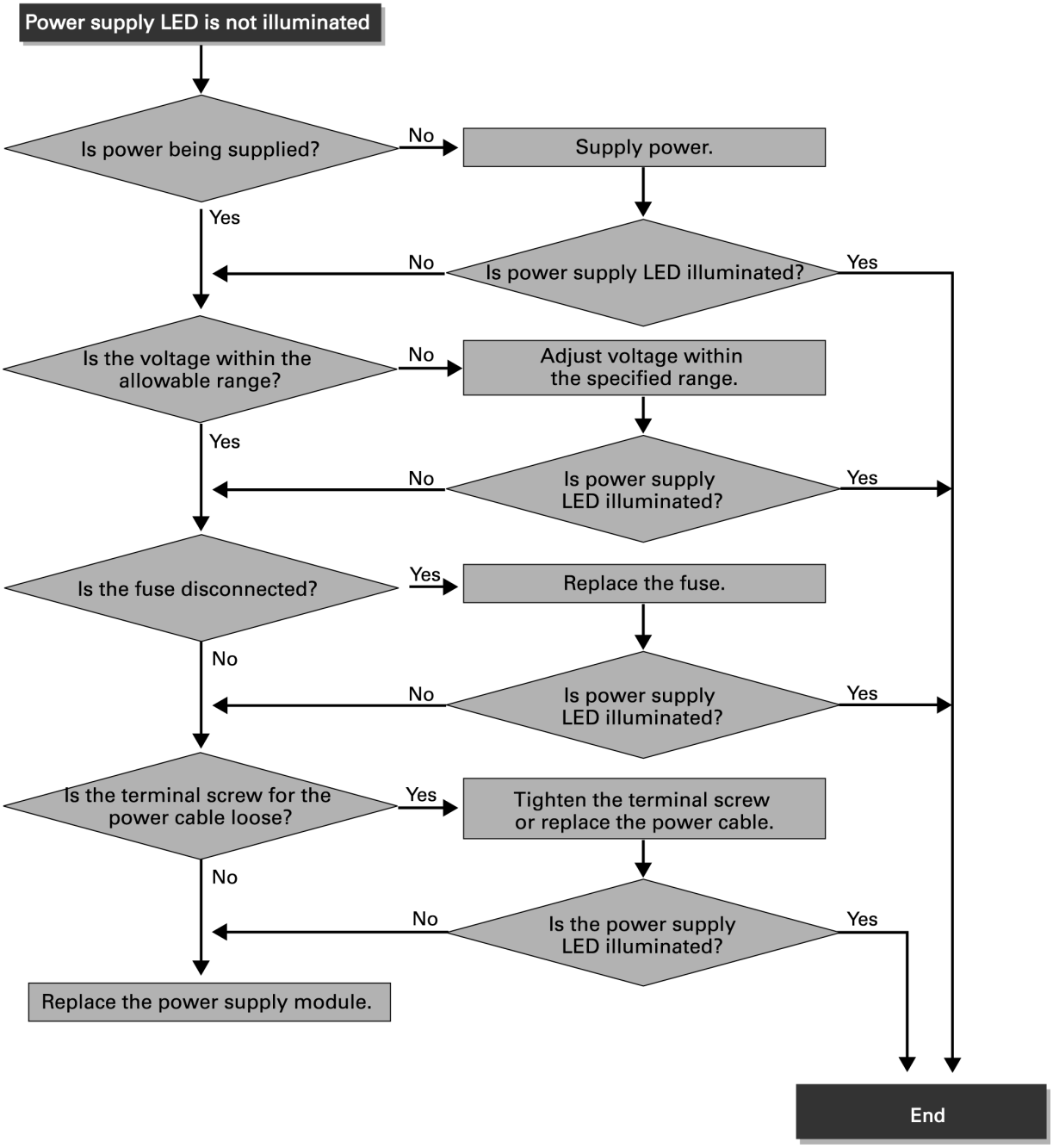
Test Run Flow Charts

System check flow chart

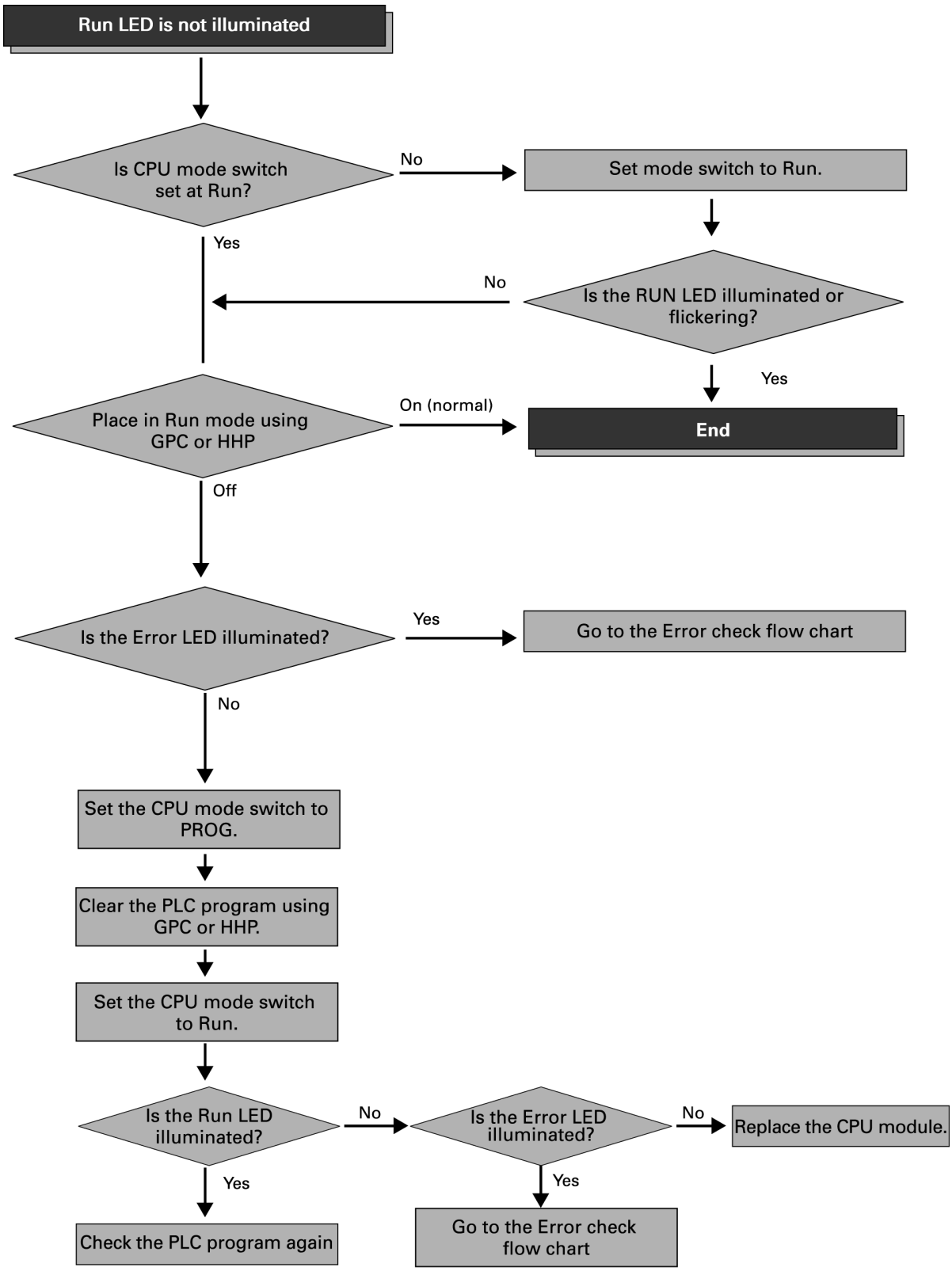
When you encounter problems during startup or test run, first of all, figure out the problems thoroughly. Check if the problems can be reproduced, and analyze the relevance to other devices. Then refer to the system check flow chart.



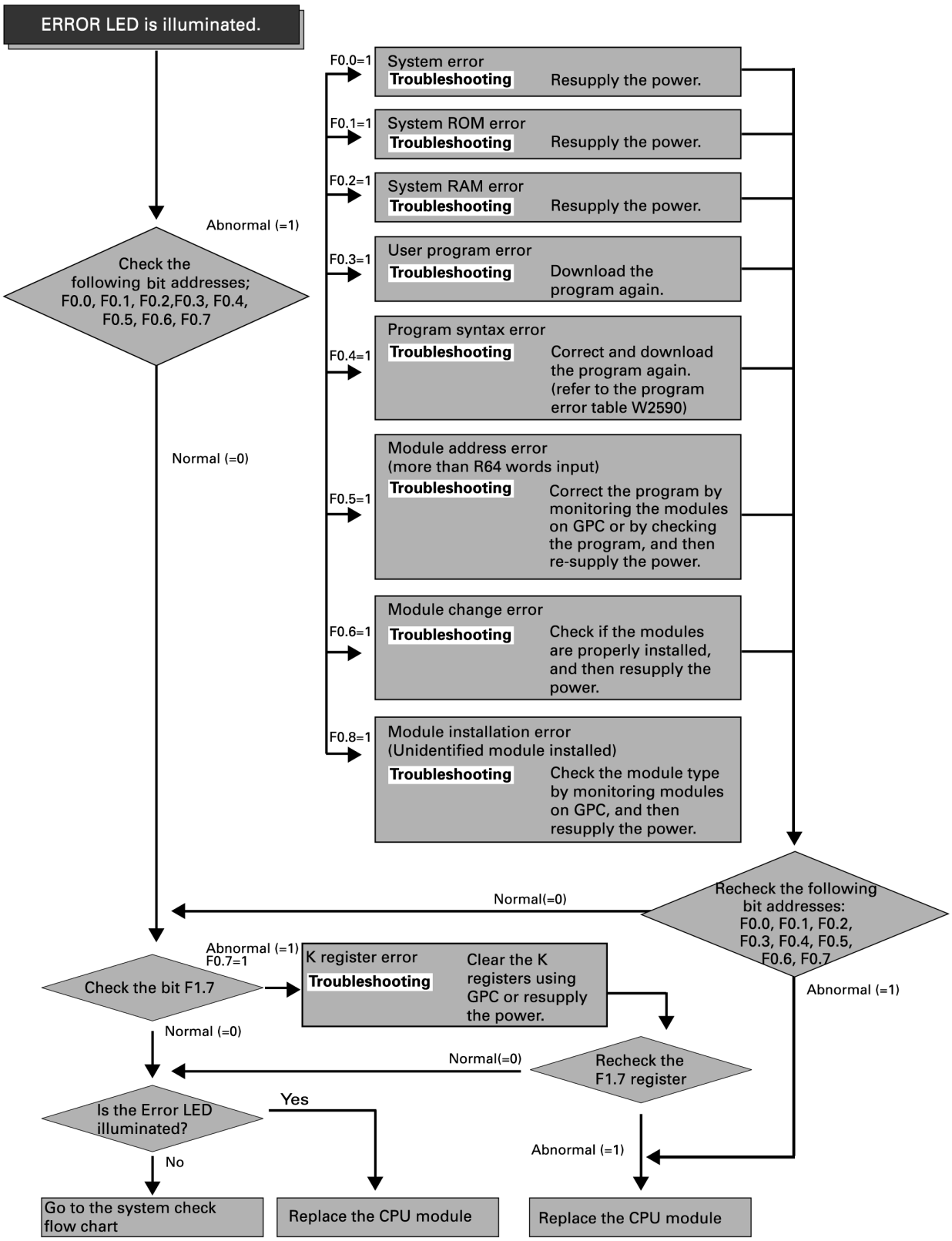
Power check flow chart



Run check flow chart

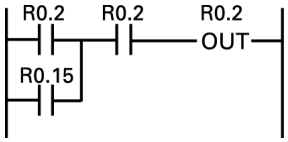


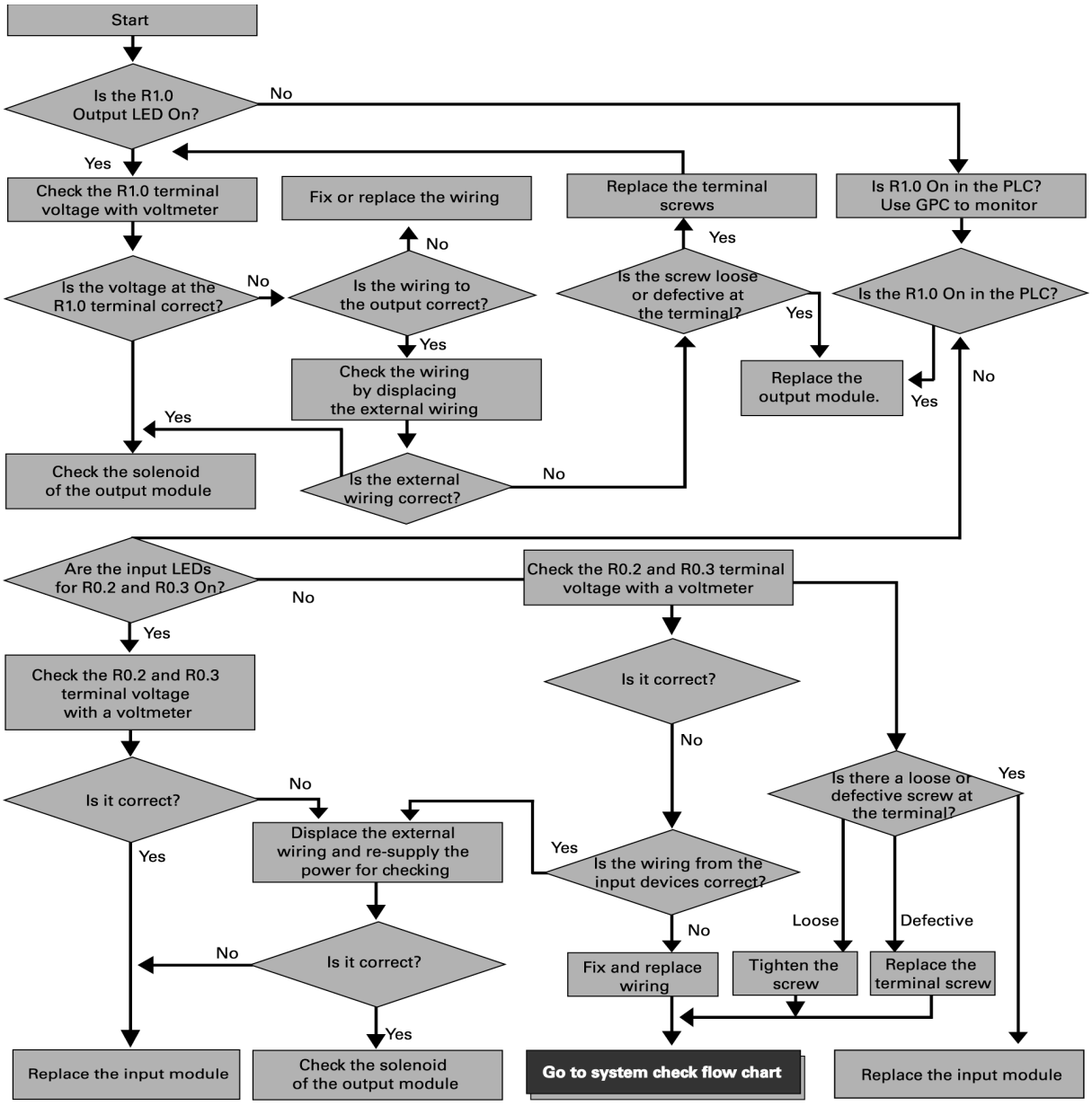
Error check flow chart



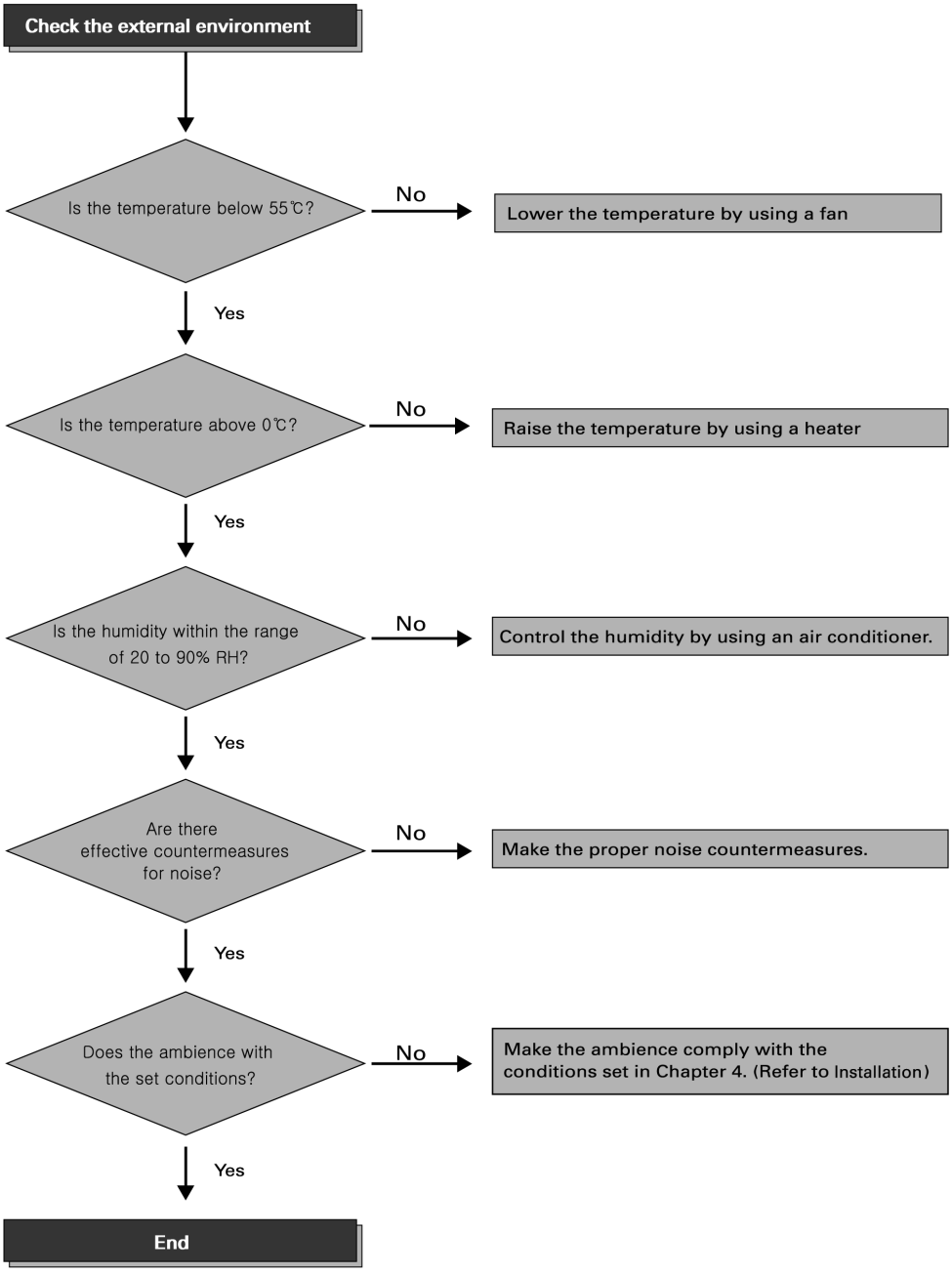
I/O check flow chart

This page presents an example of a troubleshooting procedure based on the right circuit.




Start
Is the R1.0 Output LED On?
No
Yes
Check the R1.0 terminal voltage with voltmeter
Fix or replace the wiring
Replace the terminal screws
Is R1.0 On in the PLC? Use GPC to monitor
Is the voltage at the R1.0 terminal correct?
No
Is the wiring to the output correct?
No
Yes
Is the screw loose or defective at the terminal?
Yes
Is the R1.0 On in the PLC?
Check the wiring by displacing the external wiring
Replace the output module.
Yes
No
Yes
Check the solenoid of the output module
Is the external wiring correct?
No
Are the input LEDs for R0.2 and R0.3 On?
No
Check the R0.2 and R0.3 terminal voltage with a voltmeter
Yes
Check the R0.2 and R0.3 terminal voltage with a voltmeter
Is it correct?
No
Is it correct?
No
Displace the external wiring and re-supply the power for checking
Yes
Is the wiring from the input devices correct?
Is there a loose or defective screw at the terminal?
Yes
Yes
Loose
Defective
No
Is it correct?
No
Fix and replace wiring
Tighten the screw
Replace the terminal screw
Yes
Replace the input module
Check the solenoid of the output module
Go to system check flow chart
Replace the input module

External environment check flow chart


Check the external environment
Is the temperature below 55℃?
No
Lower the temperature by using a fan
Yes
Is the temperature above 0℃?
No
Raise the temperature by using a heater
Yes
Is the humidity within the range of 20 to 90% RH?
No
Control the humidity by using an air conditioner.
Yes
Are there effective countermeasures for noise?
No
Make the proper noise countermeasures.
Yes
Does the ambience with the set conditions?
No
Make the ambience comply with the conditions set in Chapter 4. (Refer to Installation)
Yes
End

Inspection and Maintenance

Inspection and maintenance

Symptom	Possible cause	Action
Power supply LED will not illuminate.	Fuse blows	Replace the fuse
Fuse blows frequently.	Short circuit or defective part	Replace the power supply or the CPU module
Run LED will not illuminate.	Program errors	Correct the program
	Power line defect	Replace the CPU module
Output will not turn to On state during Run.	Short or open circuit	Replace the CPU module
I/O modules above a certain address will not operate.	I/O bus error	Replace the backplane module
Input or output module of only certain address will turn to On state.	I/O bus error	Replace the backplane module
Not all contacts on an output module operate properly.	I/O bus error	Replace the backplane module

Input module

Symptom	Possible cause	Action
No inputs on an input module will turn On (LEDs are not illuminated).	No external input power	Supply power
	Low external input voltage	Supply rated load power
	Loose terminal screw or defective contact	Tighten the screw and reconnect the module
Inputs will not turn to On state (LEDs are illuminated).	Defective input circuit	Replace the input module
Inputs will not turn to Off state.	Defective input circuit	Replace the input module
One or more inputs on an I/O module will not turn On.	Device connected to the input module is defective.	Replace the input device
	Loose input wiring	Reconnect the input wiring
	External input time is too short.	Adjust the input module
	Loose terminal screw or defective contact	Tighten the screw and reconnect the module
One or more inputs on an I/O module will not turn Off.	Defective input circuit	Replace the input module
Input changes On/Off state erratically.	Low external input voltage	Supply rated input voltage
	Noise error	Troubleshoot for noise
	Loose terminal screw or defective contact	Tighten the screw and reconnect the module
Input display LED will not illuminate (input is On in PLC).	LED error	Replace the input module

Output module

Symptom	Possible cause	Action
No outputs on an output module will turn On.	No external input power	Supply power
	Low external input voltage	Supply rated load power
	Loose terminal screw or defective contact	Tighten the screw and reconnect the module
	Defective I/O connector contacts	Replace the output module
	Defective output circuit	Reconnect the output module
No outputs on an output module will turn Off.	Defective output circuit	Replace the output module
One or more inputs on an I/O module will not change to On state (LED is illuminated).	Output time too short	Correct the program
	Defective output circuit	Replace the output module
One or more inputs on an I/O module will not change to On state (LED is not illuminated).	Incorrect output load	Replace the output load
	Short output wiring	Reconnect the output wiring
	Loose terminal screw or defective contact	Tighten screw and reconnect the module
	Defective output contact	Replace the output module or relay
	Defective output circuit	Replace the output module
One or more outputs on an I/O module will not change to On state (LED is illuminated).	Defective output circuit	Replace the output module or relay
	Error caused by leak or residual current	Replace the external load
One or more outputs on an I/O module will not turn Off (LED is not illuminated).	Defective output circuit	Replace the output module
Output changes On/Off state erratically.	Low external input voltage	Supply rated load power
	Noise error	Countermeasure against noise
	Loose terminal screw or defective contact	Tighten the screw and reconnect the module
A set of 8 points on an I/O module operate incorrectly or identically.	Loose common terminal screw	Tighten the screw and reconnect the module
	Defective terminal connector	Tighten the screw and reconnect the module
	CPU module error	Replace the CPU module
Output display LED is not illuminated.	LED error	Replace the output module

Periodic inspection and maintenance items

The NX70 series controllers require periodic inspection and maintenance for proper operation. The following items should be checked every six months, but the period can be shortened according to the operational environment.

Item	Check item	Requirement	Remarks
Supplied power	Does the voltage measured within the power terminal fall within the specified range?	Voltage must be within the power module input voltage specifications.	Voltmeter
Ambience	Does the temperature fall within the specified range?	0 to 55 °C	Thermometer
	Does the humidity fall within the specified range?	35 to 85%RH	Hygrometer
	Is there any dust present?	No dust	Visual
I/O power	Does the control voltage supplied to the I/O modules fall within the specified limit?	Control voltage must be within the input and output modules specifications.	Voltmeter
Module mounting and wiring	Are all modules firmly mounted?	All should be firmly secured.	Screwdriver
	Is the connection cable firmly wired?		
	Is the external wiring screw tight?		
Life expectancy of parts	Contact relay	Electric lifetime: 10 to 30,000 operations	
	Battery	3 years at 25 °C	

Precautions when troubleshooting

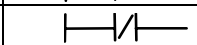
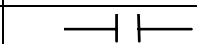
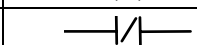
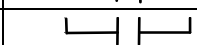
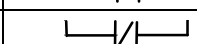
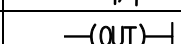
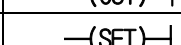
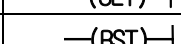
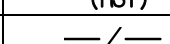
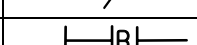
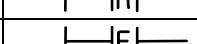
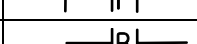
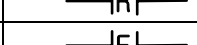
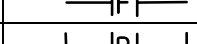
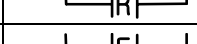
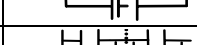
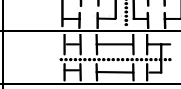
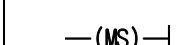
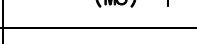
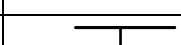
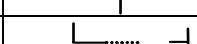
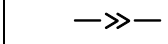
- *Always turn off the power whenever installing or removing modules.*
- *Check the module once more before replacing the defective part.*
- *Return the defective module for repair with any detailed information about its problems.*
- *When a contact is defective, clean the contact with a clean cotton and alcohol and then retest the module.*
- *Do not use thinner to clean since it might cause discoloration on the module's case.*

6

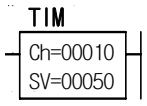
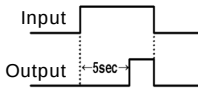
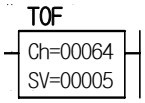
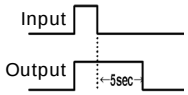
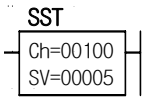
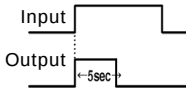
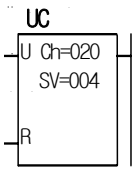
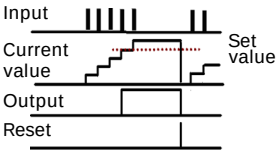
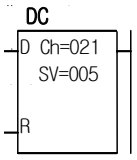
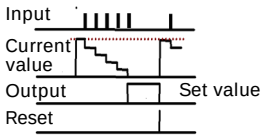
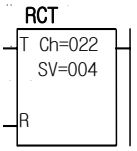
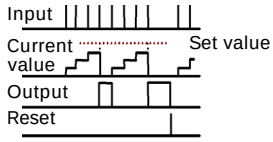
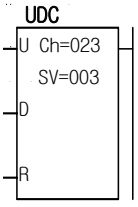
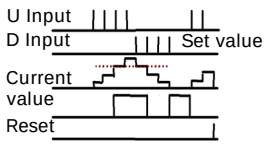
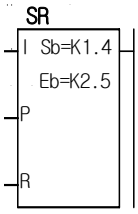
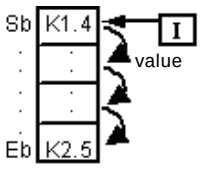
Programming Instructions

IMPORTANT Refer to the NX7/NX70 Instruction Set Reference Manual for detailed information on the NX7 and NX70 instruction set and for application examples to show the instruction set in use.

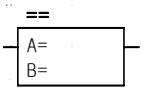
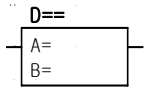
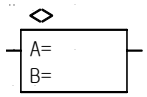
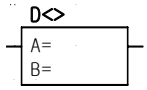
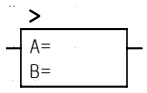
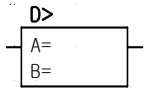
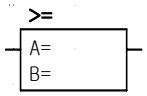
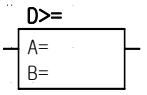
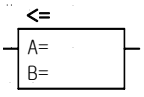
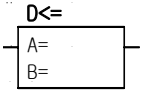
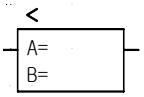
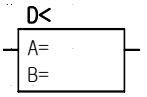
Basic Sequence Instructions

Mnemonic	Name	Ladder Symbol	Description
STR	Start		Starts contact A.
STN	Start Not		Starts contact B.
AND	And		Contact A series circuit
ANN	And Not		Contact B series circuit
OR	Or		Contact A parallel circuit
ORN	Or Not		Contact B parallel circuit
OUT	Out		Arithmetic result output
SET	Set		Sets output and retains On.
RST	Reset		Resets output and retains Off.
NOT	Not		Inverts circuit.
STR DIF	Start Differential		Starts rising edge contact .
STR DFN	Start Dif. Not		Starts falling edge contact .
AND DIF	And Dif.		Rising edge series connection
AND DFN	And Dif. Not		Falling edge series connection
OR DIF	Or Dif		Rising edge parallel connection
OR DFN	Or Dif. Not		Falling edge parallel connection
ANB	And Block		Circuit blocks series connection.
ORB	Or Block		Circuit blocks parallel connection.
MS	Master block Set		Starts master block. (for processor version 2.0 or higher)
MR	Master block Reset		Ends master block. (for processor version 2.0 or higher)
MCS	Master Control Set		Starts circuit branch.
MCR	Master Control Reset		Ends circuit branch.
-	Extension		Extension (Used in pairs with AND condition when extending. Exclusive for WinGPC, GPC5, etc)

Timer, Counter and Shift Register Instructions

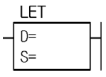
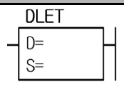
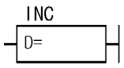
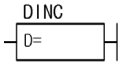
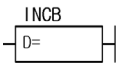
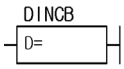
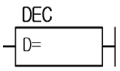
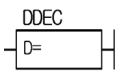
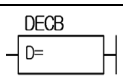
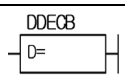
Mnemonic	Name	Ladder Symbol	Description	Remarks
TIM	On Delay Timer		Turns on after set delay time from input on 	Time base: Ch 0 to 63 = 0.01s Ch 64 to 255 = 0.1s Setting range: SV = 0 to 65535 Contact indicator: TC + channel number
TOF	Off Delay Timer		Turns off after set delay time from input off 	Time base: Ch 0 to 63 = 0.01s Ch 64 to 255 = 0.1s Setting range: SV = 0 to 65535 Contact indicator: TC + channel number
SST	Single Shot Timer		Turns off after set delay time from input on 	Time base: Ch 0 to 63 = 0.01s Ch 64 to 255 = 0.1s Setting range: SV = 0 to 65535 Contact indicator: TC + channel number
UC	Up Counter		Up counter 	Channel range: Ch 0 to 255 (Shared with timer) Setting range: SV = 0 to 65535 Contact indicator: TC + channel number
DC	Down Counter		Down counter 	Channel range: Ch 0 to 255 (Shared with timer) Setting range: SV = 0 to 65535 Contact indicator: TC + channel number
RCT	Ring Counter		Ring counter 	Channel range: Ch 0 to 255 (Shared with timer) Setting range: SV = 0 to 65535 Contact indicator: TC + channel number
UDC	Up-Down Counter		Up-Down counter 	Channel range: Ch 0 to 255 (Shared with timer) Setting range: SV = 0 to 65535 Contact indicator: TC + channel number
SR	Shift Register		Shift Register 	Usable address areas for Sb and Eb : M, K 1 bit shift on each p input. Stores the status value I in Sb for every P input. Max. number of instructions: 256

Comparison Instructions

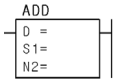
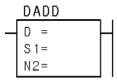
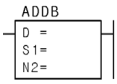
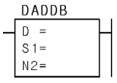
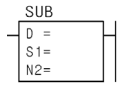
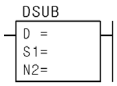
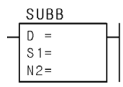
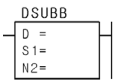
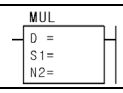
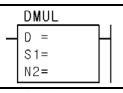
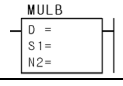
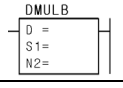
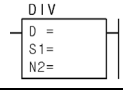
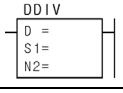
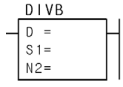
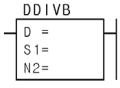
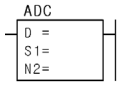
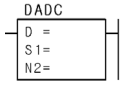
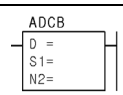
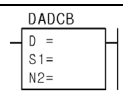
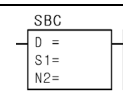
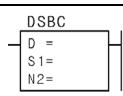
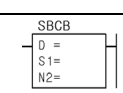
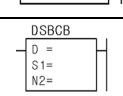
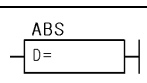
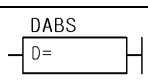
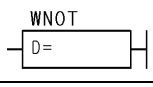
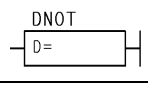
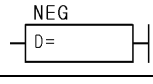
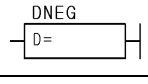
Mnemonic	Name	Word ladder symbol	Double word ladder symbol	Description
STR == AND == OR ==	START == AND == OR ==			On if A is equal to B. A and B are word/double word or data value.
STR <> AND <> OR <>	START <> AND <> OR <>			On if A is not equal to B. <> is same with ≠ . A and B are word/double word or data value.
STR > AND > OR >	START > AND > OR >			On if A is greater than B.
STR >= AND >= OR >=	START >= AND >= OR >=			On if A is equal to or greater than B.
STR <= AND <= OR <=	START <= AND <= OR <=			On if A is equal to or less than B.
STR < AND < OR <	START < AND < OR <			On if A is less than B.

NOTE For double word comparison instructions, the letter D should precede the word comparison instructions in the Mnemonic program.

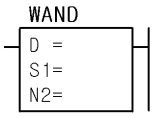
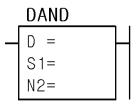
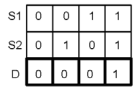
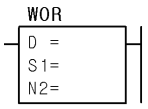
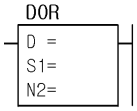
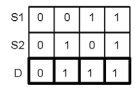
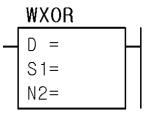
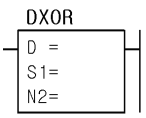
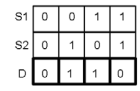
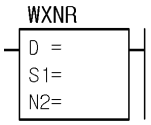
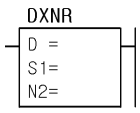
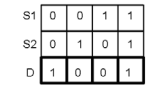
Substitution, Increment and Decrement Instructions

Mnemonic	Name	Word ladder symbol	Double word ladder symbol	Description
LET (DLET)	Let (Substitution)			Store the value of S into D.
INC (DINC)	Decimal increment			Increment D by 1 whenever input goes on.
INCB (DINCB)	BCD increment			Increment D by 1 in BCD mode whenever input goes on.
DEC (DDEC)	Decimal decrement			Decrement D by 1 whenever input goes on.
DECB (DDECB)	BCD decrement			Decrement D by 1 in BCD mode whenever input goes on.

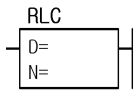
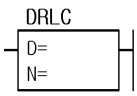
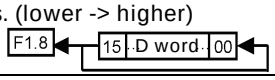
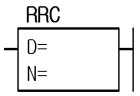
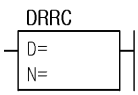
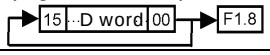
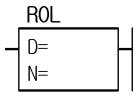
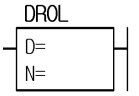
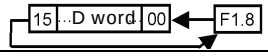
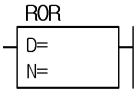
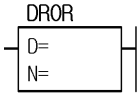
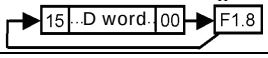
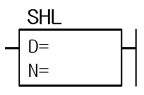
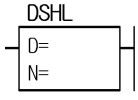
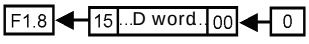
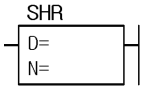
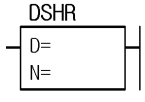
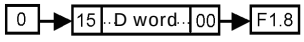
Arithmetic Instructions

Mnemonic	Name	Word ladder symbol	Double word ladder symbol	Description
ADD (DADD)	Decimal addition			D = S1 + S2 (Decimal operation)
ADDB (DADDB)	BCD addition			D = S1 + S2 (BCD operation)
SUB (DSUB)	Decimal subtraction			D = S1 - S2 (Decimal operation)
SUBB (DSUBB)	BCD subtraction			D = S1 - S2 (BCD operation)
MUL (DMUL)	Decimal multiplication			D = S1 x S2 (Decimal operation)
MULB (DMULB)	BCD multiplication			D = S1 x S2 (BCD operation)
DIV (DDIV)	Decimal division			D = S1/S2 (Decimal operation), Error when S2= 0
DIVB (DDIVB)	BCD division			D = S1/S2 (BCD operation) Error when S2 = 0
ADC (DADC)	Decimal addition with carry			D = S1 + S2 + CY (Decimal operation, include carry)
ADCB (DADCB)	BCD addition with carry			D = S1 + S2 + CY (BCD operation, include carry)
SBC (DSBC)	Decimal subtraction with carry			D = S1 - S2 – CY (Decimal operation, include carry)
SBCB (DSBCB)	BCD subtraction with carry			D = S1 - S2 - CY (BCD operation, include carry)
ABS (DABS)	Absolute value			D = |D| (Absolute value operation)
WNOT (DNOT)	NOT (1's complement)			Store 1's complement of D in D
NEG (DNEG)	Negative (2's complement)			Store 2's complement of D in D (1's complement + 1) (- Result)

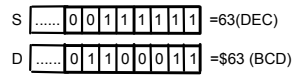
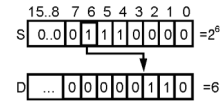
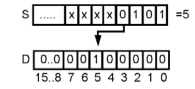
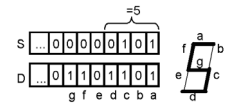
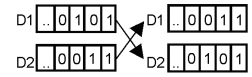
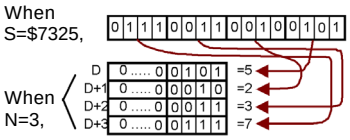
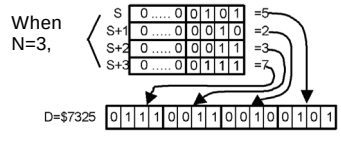
Logical Instructions

Mnemonic	Name	Word ladder symbol	Double word ladder symbol	Description
WAND (DAND)	AND (logical multiply)			Store AND of S1 and S2 in D 
WOR (DOR)	OR (logical sum)			Store OR of S1 and S2 in D 
WXOR (DXOR)	Exclusive OR (exclusive logical sum)			Store exclusive OR of S1 and S2 in D 
WXNR (DXNR)	Exclusive OR NOT (equivalence)			Store exclusive OR NOT of S1 and S2 in D 1 (ON if they are equal) 

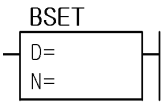
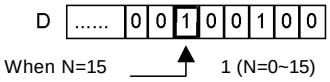
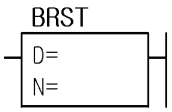
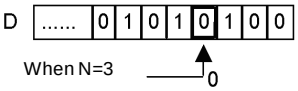
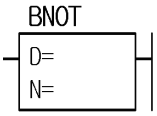
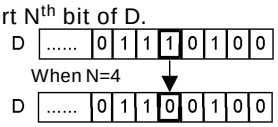
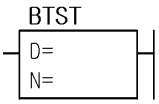
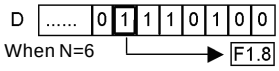
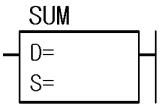
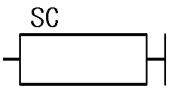
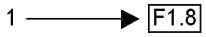
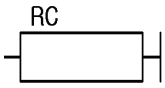
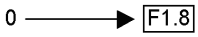
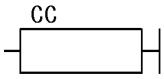
Rotation Instructions

Mnemonic	Instruction	Word ladder symbol	Double word ladder symbol	Description
RLC (DRLC)	Rotate left without carry			Rotate the content of D to the left N times. (lower -> higher) 
RRC (DRRC)	Rotates right without carry			Rotate the content of D to the right N times (higher -> lower) 
ROL (DROL)	Rotate left with carry			Rotate (shift) to the left N times (Input F1.8 value to the lowest bit) 
ROR (DROR)	Rotate right with carry			Rotate (shift) to the right N times (higher -> lower) (Input F1.8 value to the highest bit) 
SHL (DSHL)	Shift left			Shift the content of D to the left N times (input 0 to the lowest bit) 
SHR (DSHR)	Shift right			Shift the content of D to the right N times (input 0 to the highest bit) 

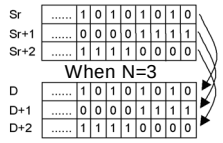
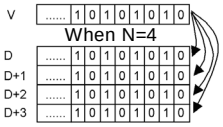
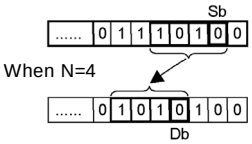
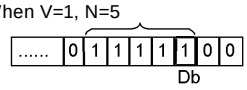
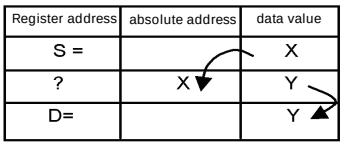
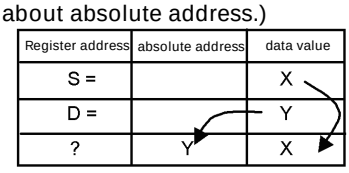
Word Conversion Instructions

Mnemonic	Name	Word ladder symbol	Double word ladder symbol	Description
BCD (DBCD)	BCD Conversion	BCD D= S=	DBCD D= S=	Convert binary value of S to BCD and store it in D. 
BIN (DBIN)	Binary Conversion	BIN D= S=	DBIN D= S=	Convert BCD of S to binary number and store it in D.
ENCO	Encode	ENCO D= S=	———	Store the location of the highest set bit in S in D.  Note) It is different than function of SPC series ($2^n + 1$)
DECO	Decode	DECO D= S=	———	Convert the low-order 4-bit value of S to a power of 2 (2^S) and store it in D. 
SEG	7-Segment	SEG D= S=	———	Converts the low-order 4-bit value of S to 7-segment display pattern and store them in D. 
XCHG (DXCHG)	Exchange	XCHG D1= D2=	DXCHG D1= D2=	Exchange D1 and D2 values. 
DIS	Dissemble	DIS D= N= S=	———	Separate S into N+1 units, 4 bits each, and store them in the low 4 bits of words starting at D. 
UNI	Unify	UNI D= S= N=	———	Combine the low 4 bits of S+1 words starting at S, and store them in D (N= 0 to 3). 

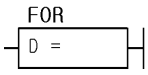
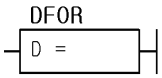
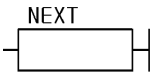
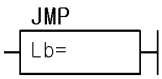
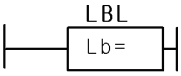
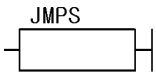
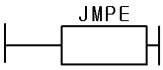
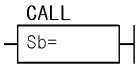
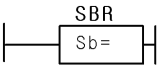
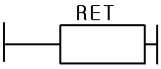
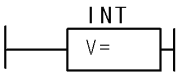
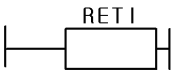
Bit Conversion Instructions

Mnemonic	Name	Word ladder symbol	Double word ladder symbol	Description
BSET	Bit Set		———	Set N[th] bit of D to 1. 
BRST	Bit Reset		———	Reset N[th] bit of D to 0. 
BNOT	Bit Not		———	Invert N[th] bit of D. 
BTST	Bit Test		———	Store the value of N[th] bit of D to F1.8. 
SUM	Sum		———	Store the number of bits in S that are 1 to D.
SC	Set Carry		———	Set carry bit (F1.8) to 1. 
RC	Reset Carry		———	Reset carry bit (F1.8) to 0. 
CC	Complement Carry		———	Invert carry bit (F1.8).

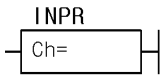
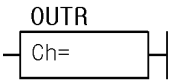
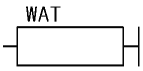
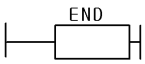
Move Instructions

Mnemonic	Name	Word ladder symbol	Double word ladder symbol	Description
MOV	Move	MOV D= S= N=	———	Copy Ns words from Sr to D. 
FMOV	Fill Move	FMOV D= N= V=	———	Repeatedly copy the value V to the Ns words starting from D. 
BMOV	Bit Move	BMOV Db= Sb= N =	———	Move Ns bits from the bit address Sb to the bit address Db. 
BFMV	Bit Fill Move	BFMV Db= N = V =	———	Repeatedly copy the bit value V to the N bits staring from the bit address Db. (V=0, 1)(N=1…256) (Db is bit address) 
LDR (DLDR)	Load D ← (S)	LDR D= S=	DLDR D= S=	Store to D the value of the register whose absolute address is the value of S. (Refer to the manual for information about absolute address.) 
STO (DSTO)	Store (D) ← S	STO S= D=	DSTO S= D=	Store the value of S to the register whose absolute address is the value of D. (Refer to the manual for information about absolute address.) 

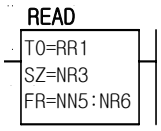
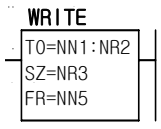
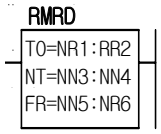
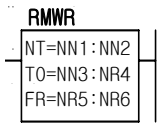
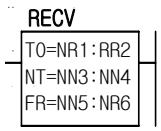
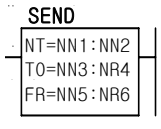
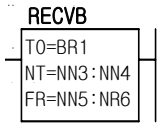
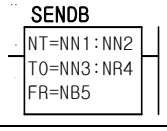
Program Control Instructions

Mnemonic	Name	Word ladder symbol	Double word ladder symbol	Description
FOR (DFOR)	For Loop			Execute instructions in the block between FOR and corresponding NEXT. Repeat execution D times.
NEXT	Next		———	Decrement D of FOR instruction by 1. If it is not zero, repeat execution from FOR instruction.
JMP	Jump		———	Jump to the position marked LBL L (label number). (L: 0 to 63)
LBL	Label		———	Position jumped to by the corresponding JMP instruction. (L:0 to 63)
JMPS	Jump Start		———	Jump to the JMPE instruction.
JMPE	Jump End		———	Position jumped to by the corresponding JMPS instruction.
CALL	Call Subroutine		———	Call subroutine Sb. (Sb = 0 to 63)
SBR	Subroutine Start		———	Start subroutine Sb. (Sb = 0 to 63)
RET	Subroutine Return		———	End of subroutine. Return execution to the instruction after CALL.
INT	Begin Interrupt		———	Begin the block of constant cycle scan instructions. Ni = 1 to 999 (20 msec to 10 sec) Constant cycle time = (Ni+1) x 0.01 sec
RETI	Return Interrupt		———	End the block of constant cycle scan instructions.

System Control Instructions

Mnemonic	Name	Word ladder symbol	Double word ladder symbol	Description
INPR	Input Refresh		———	Refresh external input (Receive input signal during program execution). Ch is external input word address.
OUTR	Output Refresh		———	Refresh external output (Send output signal during program execution). Ch is external output word address.
WAT	Watchdog Timer		———	Clear watchdog scan time.
END	END		———	End of program. This instruction is automatically added by WinGPC.

Communications Control Instructions

Mnemonic	Name	Word ladder symbol	Double word ladder symbol	Description
READ	Read Data (from shared memory of high performance module)		———	Read NR3 words from the module memory address NR6 of the slot NN5, and write them to the words starting from RR1.
WRITE	Write Data (to shared memory of high performance module)		———	Read NR3 words from NR5, and write them to the module memory address NR2 of slot NN1.
RMRD	Read Remote Slave Data (from shared memory of high performance module)		———	Read NR1 words from the module memory address NR6 of the slot NN5 for the station NN4 on the remote network loop NN3, and write them in words starting at RR2.
RMWR	Write Remote Slave Data (to shared memory of high performance module)		———	Read NR5 words from the module memory address NR6, and write them to the words starting from NR4 of the slot NN3 in the station NN2 on the remote network loop NN1.
RECV	Receive Link Data Word		———	Read NR1 words from the module memory NR6 of the slot NN5 in the station NN4 on the link network loop NN3, and write them to the words starting from RR2.
SEND	Send Link Data Word		———	Read NR5 words from the module memory NR6, and write them to the module memory starting from NR4 of the slot NN3 in the station NN2 on the link network loop NN1.
RECVB	Receive Link Data Bit		———	Read the bit NR6 of the slot NN5 in the station NN4 on the link network loop NN3, and write it the bit register BR1.
SENDB	Send Link Data Bit		———	Write the content of bit NB5 to the bit NR4 of the slot NN3 in the station NN2 on the link network loop NN1.

7

Catalog Numbers and Dimensions

NX70 Product Catalog Numbers

Processor module

Using WinGPC as programming device

Module	Catalog number	Specifications	Remarks
CPU module	NX70-CPU70p1	• 9.6k step (built-in), 0.2 μs per step, built-in flash ROM • general CPU module	
	NX70-CPU70p2	• 20k step (built-in), 0.2 μs per step, 2 ports, real time clock (RTC) function, built-in flash ROM, proportional integral differential (PID) function • advanced CPU module	

Processor communication cable

Module	Catalog number	Specifications		Remarks
Processor communication cable	NX_CBLCPU2	2 m	Communication cable for NX70, NX700 processor module	
	NX_CBLCPU5	5 m		

Backplane

Module	Catalog number	Specifications	Remarks
Backplane	NX70-BASE02	2-slot type	The NX70 series PLC is not expandable.
	NX70-BASE03	3-slot type	
	NX70-BASE05	5-slot type	
	NX70-BASE06	6-slot type	
	NX70-BASE08	8-slot type	
	NX70-BASE10	10-slot type	
	NX70-BASE12	12-slot type	

Power supply module

Module	Catalog number	Specifications	Remarks
Power supply module	NX70-POWER1	110 to 220V ac free voltage, 4A at 5V, 0.3A at 24V	AC input type
	NX70-POWER2	110 to 220V ac free voltage, 4.5A at 5V	
	NX70-PWRDC	24V dc input, 4.5A at 5V	DC input type

I/O modules

Module		Catalog number	Specifications	Remarks
Input module	16 points	NX70-X16D	12 to 24V dc, 20-pin terminal board, 8 points per COM (both + and - polarities are available.)	Terminal type
		NX70-X16D1	24V dc, 20-pin terminal board, 8 points per COM (both + and - polarities are available.)	
		NX70-X16A110	100 to 120V ac, 20-pin terminal board, 8 points per COM	
		NX70-X16A220	200 to 240V ac, 20-pin terminal board, 8 points per COM	
	32 points	NX70-X32D	12 to 24V dc, two 20-pin connectors, 8 points per COM (both + and - polarities are available.)	Connector type
		NX70-X32D1	24V dc, two 20-pin connectors, 8 points per COM (both + and - polarities are available.	
Output module	8 points	NX70-Y8R	Relay output, 20-pin terminal board, 3A at 250V (one 4 points per COM, four 1 point per COM)	Terminal type
	16 points	NX70-Y16R	Relay output, 20-pin terminal board, 1A at 250V, 8 points per COM	
		NX70-Y16RV	Relay output, 20-pin terminal board, 1A at 250V, 8 points per COM, Varistor	
		NX70-Y16T	TR output (NPN), 20-pin terminal board, 0.6A at 12 to 24V, 8 points per COM	
		NX70-Y16SSR	SSR output, 20-pin terminal board, 0.5A at 100 to 220V, 8 points per COM	
	32 points	NX70-Y32T	TR output (NPN), two 20-pin connectors, 0.4A at 12 to 24V, 16 points per COM (-)	Connector type
		NX70-Y32P	TR output (PNP), two 20-pin connectors, 0.4A at 12 to 24V, 16 points per COM (+)	
Mixed module	16 points	NX70-XY16	• 12 to 24V dc, 8 points, 8 points per COM (both + and - polarities are available.) • Relay output, 8 points, 1A at 250V, 8 points per COM, 20-pin terminal board	Input 8 points, Output 8 points
	32 points	NX70-XY32	• 12 to 24V dc, 16 points, 16 points per COM (both + and - polarities are available.), two 20-pin connectors • TR output (NPN) 16 points, 0.4A at 12 to 24V, 16 points per COM	Input 16 points, Output 16 points (To be released)
Dummy module		NX70-DUMMY	Dummy Module	

Analog module

Module	Catalog number	Specifications	Remarks
Analog input module (A/D) (For both voltage and current)	NX70-AI4CV	4 channels, voltage input, 16-bit A/D Converter, ±5V, ±10V, 0 to 5V, 0 to 10V Resolution (0.153 mV to 1.0 mV), Conversion speed 1.25 ms/Ch Current Input, 16-bit A/D Converter, ±20 mA, 0 to 20 mA, 4 to 20 mA Resolution (0.519 uA to 2.0 uA), Conversion speed 1.25 ms/Ch	20-pin terminal type
Analog output module (D/A)	NX70-AO4V	4 channels, voltage output, 14-bit D/A Converter, ±10V, ±5V, 0 to 10V, 0 to 5V Resolution (0.30 5 mV to 1.0 mV), Conversion speed 2.5 ms/Ch	
	NX70-AO4C	4 channels, current output, 14-bit D/A Converter, 0 to 20 mA, 4 to 20 mA Resolution (0.037 uA to 2.0 uA) 4 uA, Conversion speed 2.5 ms/Ch	
	NX70-AO2V	2 channels, voltage output, 14-bit D/A Converter, ±10V, ±5V, 0 to 10V, 0 to 5V Resolution (0.305 mV to 1.0 mV), Conversion speed 2.5 ms/Ch	
	NX70-AO2C	2 channels, current output, 14-bit D/A Converter, 0 to 20 mA, 4 to 20 mA Resolution (0.037 uA to 2.0 uA) 4 uA, Conversion speed 2.5 ms/Ch	
Resistance temperature detector (RTD) module	NX70-RTD4	4 channels, 3-Wire type, Pt100, Pt200, Pt500, Pt1000, JPt100, JPt200, JPt500, JPt1000, NI100, NI120, CU50, 300 Ω, 600 Ω, 2000 Ω Resolution 0.1 °C, 0.1 °F, 10 mΩ, 20 mΩ, Conversion speed 60 ms/Ch	
Thermocouple input module	NX70-TC4	4 channels, Type: B/ R/ S/ N/ K/ E/ J/ T (The temperature range differs depending on the sensor type.) ±30 mV (1 uV/bit), ±60 mV (2 uV/bit) Resolution 0.1°C/0.1F/1 uV/2 uV, Conversion speed 60 ms/Ch	

Communications module

Module	Catalog number	Specifications	Remarks
Serial communication module (SCU)	NX70-SCU	RS232C/RS485, 2 ports (Data processing with ladder program) • transmits and receives data through RS232C/RS485 communication devices (Binary/ASCII code) • connects to a networked inverter, a networked servo, and a networked temperature controller • has the networking function of the RS485 added to the existing SDU functions	The function of RS485 is added to the existing SDU functions

Motion Control Module

Module	Catalog number	Specifications	Remarks
High-speed counter	NX70-HSC1	1 channel of a high-speed counter input and a simple pulse output (200 Hz to 40 kHz) 24-bit binary up/down counter (-16,777,216 to 16,777,215)	Includes simple pulse output function
	NX70-HSC2	2 channels of a high-speed counter input 24-bit binary up/down counter (-16,777,216 to 16,777,215)	
High-performance high-speed counter	NX70-HSC4	4 channels of high-speed counter input, 8 points of a interrupt input, and 8 points of a comparison output - 200 kcps, 32-bit binary up/down counter (-2,147,483,648 to 2,147,483,647) - Multiplication (x1, x2, x4), Input time constant setting (4,8,16,32W/us), pulse width: 2.5 us	
Pulse I/O module	NX70-PULSE4	Multi-function module: 4 channels of pulse output, 4 channels of PWM output, 4 channels of high-speed counter input, 8 points of interrupt input, and 8 points of comparison output - High-speed counter input: 200 kcps, 32-bit binary up/down counter, etc. - Pulse output: 100 KHz output at 1 Hz module, direction control, and individual input (CW, CCW) - PWM output: 30 KHz output at 1 Hz module, Duty: 0 to 100% at 1% module * Function: NX70-HSC4 + pulse output (4 channels) + PWM output (4 channels)	

Networking module

Module	Catalog number	Specifications	Remarks
Multi Wire-Link module	NX70-MWLINK	W-Link function (W-mode) • Functions: PLC link: 16 stations Computer link Data transmission (16 words per instruction) Remote programming • Total of 2 layers with 32 stations per layer. Transmission speed: 0.5 Mbps • Transmission distance: total 800m, Interface: RS-485 multi-drop	Using twisted-pair cables
DeviceNet Slave module	NX70-DNS	DeviceNet slave module for NX70 PLC. High-speed photocoupler,125K250K,500Kbps Supported software: SYCON (NCS-DN)	

Operator interface and programming device

Module	Catalog number	Specifications	Applicable model	Remarks
Programming device	WinGPC (for Windows)	• Writing PLC programs and checking PLC status on a computer. • Network check-up, I/O mapping and monitoring, file managing and saving, online editing, error searching, and time chart monitoring. • The current version of WinGPC (for Windows) is version 3.xx.	• NX7 PLC • NX70 PLC (NX70-CPU70p1) (NX70-CPU70p2)	Windows 95 or higher

CPU module communication cable

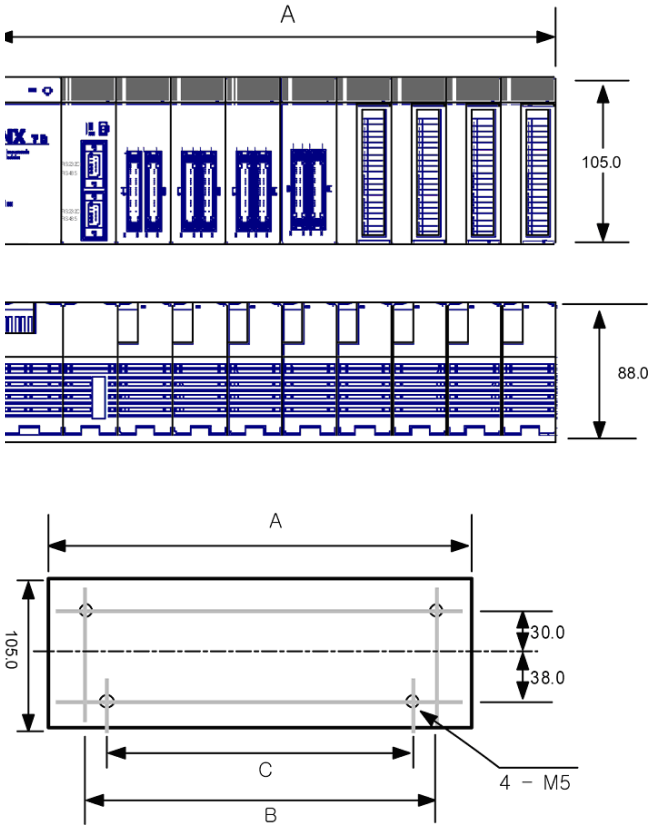
Communication port name	Catalog number	Specifications	Description	Remarks
CPU communication cable	NX-CBLCPU2	2m	For connecting to WinGPC	Refer to the communication pin specifications
	NX-CBLCPU5	5m		

Input/Output Harness

Module		Catalog number	Specifications	Remarks
I/O cable ASS'Y	NX70 I/O (connector type)	NX_70CBLDC	DC 32 and 64 input points connector harness	Harness length: 1.5 m No. of pins: 20 pins
		NX70_CBLTR	TR 32 and 64 output points connector harness	
I/O connector ASS'Y	NX70 I/O (connector type)	NX_PIN20	20 pins (connector hood included)	For the connector type of NX70, N70, and N700 I/O

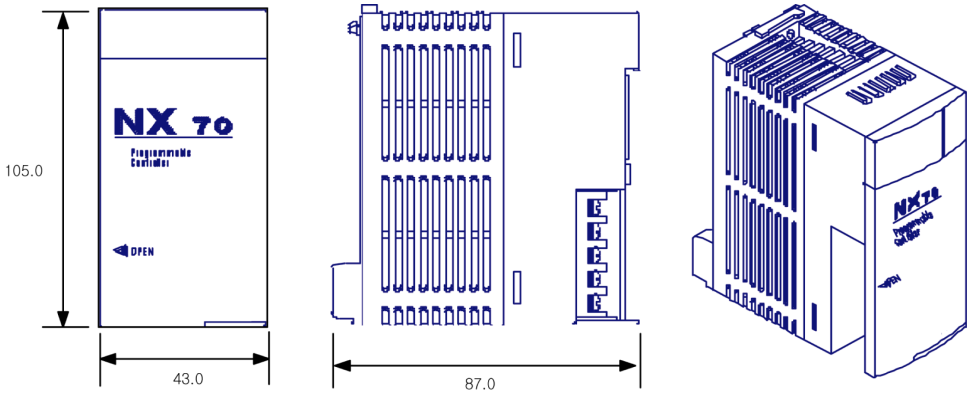
NX70 Product Dimensions

System dimensions (mm)

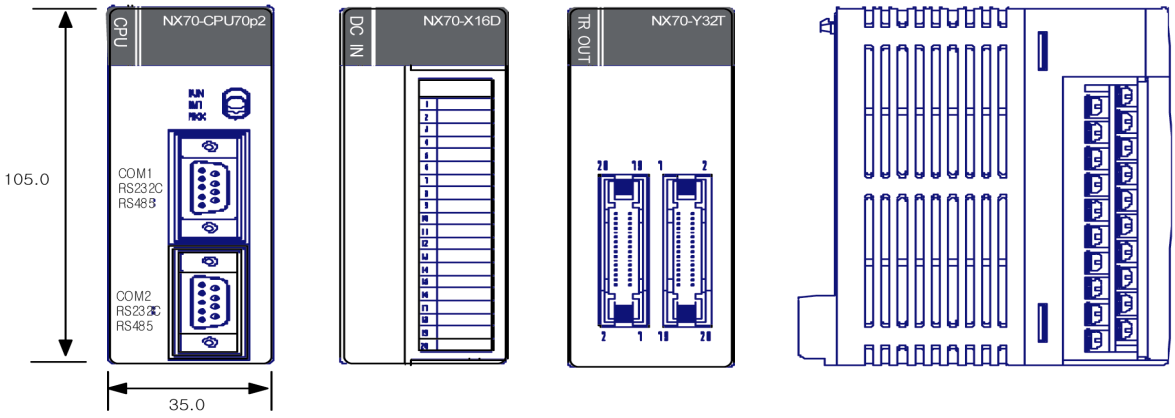


Slot type	Catalog number	Size A	Size B	Size C
2-slot type	NX70-BASE02	149.5	129.5	115.5
3-slot type	NX70-BASE03	185.0	165.0	151.0
5-slot type	NX70-BASE05	256.0	236.0	222.0
6-slot type	NX70-BASE06	291.5	271.5	257.5
8-slot type	NX70-BASE08	362.5	342.5	328.5
10-slot type	NX70-BASE10	398.0	378.0	364.0
12-slot type	NX70-BASE12	433.5	413.5	399.5

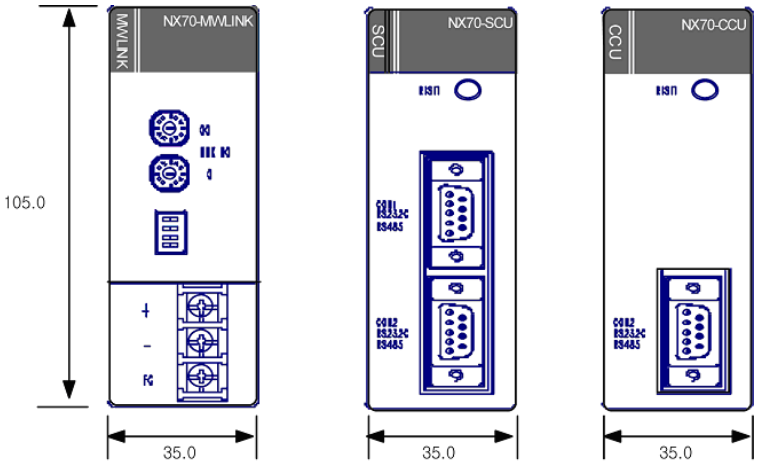
Power supply module dimensions (mm)



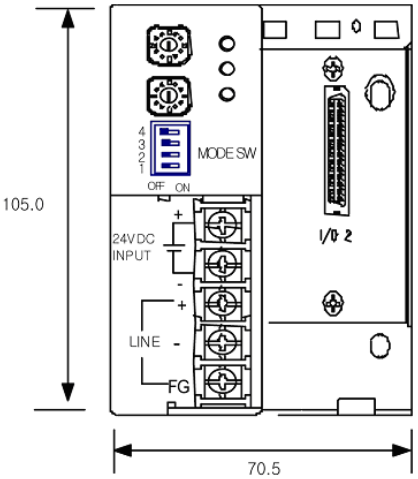
Processor and I/O modules dimensions (mm)



Specialty module dimensions (mm)



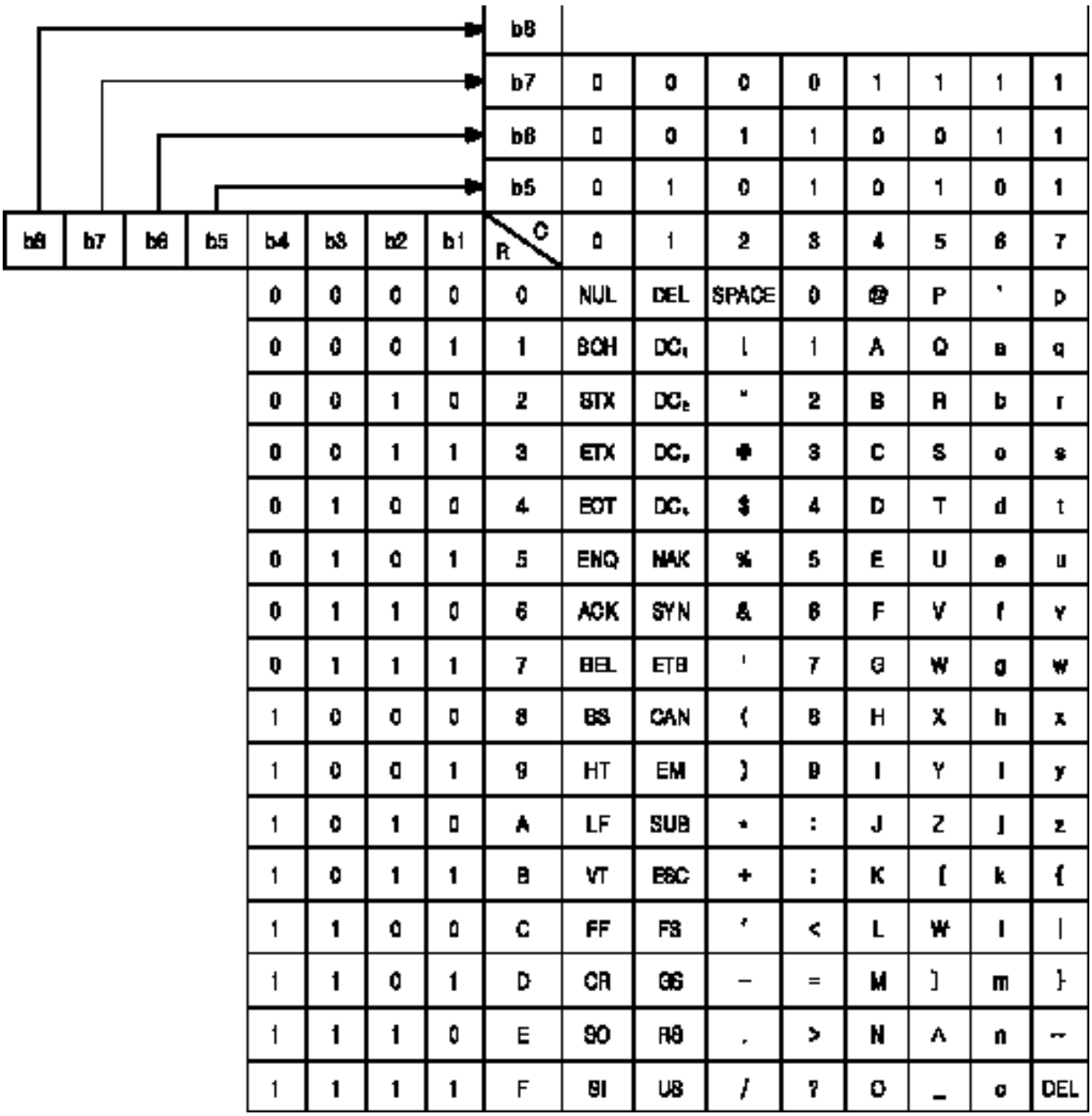
NX-IO link module dimension (mm)



Decimal, Bin, Hex, BCD, Gray Code Cross-reference Table

Decimal	Hexadecimal	Binary	Binary coded decimal	Gray code
0	0000	00000000 00000000	0000 0000 0000 0000	0000 0000 0000 0000
1	0001	00000000 00000001	0000 0000 0000 0001	0000 0000 0000 0001
2	0002	00000000 00000010	0000 0000 0000 0010	0000 0000 0000 0011
3	0003	00000000 00000011	0000 0000 0000 0011	0000 0000 0000 0010
4	0004	00000000 00000100	0000 0000 0000 0100	0000 0000 0000 0110
5	0005	00000000 00000101	0000 0000 0000 0101	0000 0000 0000 0111
6	0006	00000000 00000110	0000 0000 0000 0110	0000 0000 0000 0101
7	0007	00000000 00000111	0000 0000 0000 0111	0000 0000 0000 0100
8	0008	00000000 00001000	0000 0000 0000 1000	0000 0000 0000 1100
9	0009	00000000 00001001	0000 0000 0000 1001	0000 0000 0000 1101
10	000A	00000000 00001010	0000 0000 0001 0000	0000 0000 0000 1111
11	000B	00000000 00001011	0000 0000 0001 0001	0000 0000 0000 1110
12	000C	00000000 00001100	0000 0000 0001 0010	0000 0000 0000 1010
13	000D	00000000 00001101	0000 0000 0001 0011	0000 0000 0000 1011
14	000E	00000000 00001110	0000 0000 0001 0100	0000 0000 0000 1001
15	000F	00000000 00001111	0000 0000 0001 0101	0000 0000 0000 1000
16	0010	00000000 00010000	0000 0000 0001 0110	0000 0000 0001 1000
17	0011	00000000 00010001	0000 0000 0001 0111	0000 0000 0001 1001
18	0012	00000000 00010010	0000 0000 0001 1000	0000 0000 0001 1011
19	0013	00000000 00010011	0000 0000 0001 1001	0000 0000 0001 1010
20	0014	00000000 00010100	0000 0000 0010 0000	0000 0000 0001 1110
21	0015	00000000 00010101	0000 0000 0010 0001	0000 0000 0001 1111
22	0016	00000000 00010110	0000 0000 0010 0010	0000 0000 0001 1101
23	0017	00000000 00010111	0000 0000 0010 0011	0000 0000 0001 1100
24	0018	00000000 00011000	0000 0000 0010 0100	0000 0000 0001 0100
25	0019	00000000 00011001	0000 0000 0010 0101	0000 0000 0001 0101
26	001A	00000000 00011010	0000 0000 0010 0110	0000 0000 0001 0111
27	001B	00000000 00011011	0000 0000 0010 0111	0000 0000 0001 0110
28	001C	00000000 00011100	0000 0000 0010 1000	0000 0000 0001 0010
29	001D	00000000 00011101	0000 0000 0010 1001	0000 0000 0001 0011
30	001E	00000000 00011110	0000 0000 0011 0000	0000 0000 0001 0001
31	001F	00000000 00011111	0000 0000 0011 0001	0000 0000 0001 0000
32	0020	00000000 00100000	0000 0000 0011 0010	0000 0000 0011 0000
63	003F	00000000 00111111	0000 0000 0110 0011	0000 0000 0010 0000
64	0040	00000000 01000000	0000 0000 0110 0011	0000 0000 0110 0000
255	00FF	00000000 11111111	0000 0010 0101 0101	0000 0000 0110 0000

ASCII Code Table



b8															
b7								0	0	0	0	1	1	1	1
b6								0	0	1	1	0	0	1	1
b5								0	1	0	1	0	1	0	1
b8	b7	b6	b5	b4	b3	b2	b1	C / R	0	1	2	3	4	5	6	7
				0	0	0	0	0	NUL	DEL	SPACE	0	@	P	`	p
				0	0	0	1	1	SOH	DC_1	!	1	A	Q	a	q
				0	0	1	0	2	STX	DC_2	"	2	B	R	b	r
				0	0	1	1	3	ETX	DC_3	#	3	C	S	c	s
				0	1	0	0	4	EOT	DC_4	$	4	D	T	d	t
				0	1	0	1	5	ENQ	NAK	%	5	E	U	e	u
				0	1	1	0	6	ACK	SYN	&	6	F	V	f	v
				0	1	1	1	7	BEL	ETB	'	7	G	W	g	w
				1	0	0	0	8	BS	CAN	(	8	H	X	h	x
				1	0	0	1	9	HT	EM	)	9	I	Y	i	y
				1	0	1	0	A	LF	SUB	*	:	J	Z	j	z
				1	0	1	1	B	VT	ESC	+	;	K	[	k	{
				1	1	0	0	C	FF	FS	,	<	L	¥	l	|
				1	1	0	1	D	CR	GS	-	=	M	]	m	}
				1	1	1	0	E	SO	RS	.	>	N	^	n	~
				1	1	1	1	F	SI	US	/	?	O	_	o	DEL

Appendix

Communication Protocols for NX70

The communication protocol of NX70-CPU70p1 and CPU70p2 PLCs provides a complete method of communications between the graphic consol programmers (WinGPC) and the PLC by controlling programs, CPU status, and I/O at user's convenience. The user can easily expand the capabilities of the overall PLC system by communicating to the PLC using a variety of peripheral communications equipment in accordance with the following communication protocols and procedures. Additionally, the communications protocol allows for the PLCs to communicate to a central computer on a single network using RS485, at a distance of up to 1.2 km (RS232C, 15 m).

Communication Protocols for NX70 (NX70-CPU70p1 and NX70-CPU70p2)

Communication environment

- Half duplex asynchronous
- Parity: No parity
- Stop bit: 1 stop bit
- Communication method: RS232 or RS485 (optional)
- Communication speed: 4800/9600/19200/38400 bps (optional)
- Communication cable: refer to the cable wiring diagram
- Number of PLCs on a single network: Maximum of 64 (communicating 1:N using RS485)
- Maximum communication delay time: 3 seconds

Communication Protocols

Step 1-Q **Query**

Q (Query) is a signal sent from the peripheral devices to the PLC after setting the network ID number and the function code for the PLC to communicate with.

Step 2-QA **Query Acknowledge**

QA (Query Acknowledge) is a signal sent from the PLC to the peripheral devices, indicating that the Q signal from the peripheral device was received.

Step 3-RR **Response Request**

RR (Response Request) is a signal sent from the peripheral device to the PLC, indicating that the QA signal from the PLC was received. This signal is sent when Q→QA is normal.

Step 4-R **Response**

When the PLC receives the RR from the peripheral device, it determines that the communication with peripherals is successful and sends R (Response) signal to the peripherals. This R signal contains how the original Q signal from the peripheral device handled its function code. The communication cycle for one function code ends when the PLC sends the R.

Communications delay

The PLC will return a signal after receiving a Q or an RR within a specific time. However, due to errors in the communications network, CRC values, and communication speed flux, there are occasions when the PLC will not receive the signal from the peripheral device. The peripheral device should allow up to three seconds for a response from the PLC. If there are no responses to the Q or the RR message, the communication is considered to have failed, and the Q or RR should be sent again.

CPU ID

All devices connected to the network need a network ID number for communication. There is an available range of 0 to 191 network ID numbers for the NX series.

Redundancy is not permitted. When a single PLC and a peripheral device are connected, usually 0, 1, or 255 is assigned as the network ID number to the PLC. When the peripheral device wants to communicate to a connected PLC regardless of its programmed network ID number, it can use global network ID number 255, to which any PLC will respond. However, the NX series can not be used to communicate with more than two CPU modules at one time, so if you assign ID 225 as an ID of more than two CPU modules at once, it will cause communication errors.

When several CPU modules are connected to one communication network, they must use individual ID numbers. The PLC's network ID number is configured using the WinGPC.

Communication steps

The NX CPU can support 2-step or 4-step communication methods. The communication methods are easily distinguished each other by selecting and sending the function code of the Q frame. Even for the 4-step method, the 2-step method can be used for the repeated function. This function sends and receives the only RR repeatedly when you want to redo the frame you sent with query, allowing users to quickly monitor data.

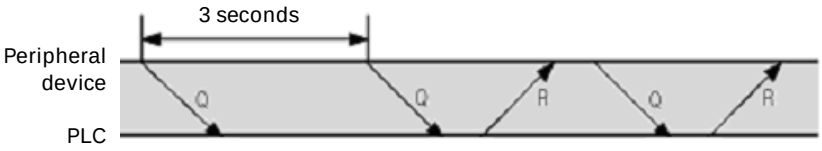
- **2-step communication method**
  This method allows users to easily and directly program communication since it only uses the simple Q → R steps.
  2-step configuration:
  Q(step 1) → R(step 2)
  Repeated function code:
  Q(step 1) → R(step 2) → RR(step 1) → R(step 2) → RR(step 1) → R(step 2)....

- **4-step communication method**
  Q → QA → RR → R.
  2-step method can be used for the response to the repeated function code.
  4-step configuration:
  Q(step 1) → QA(step 2) → RR(step 3) → R(step 4)
  Repeated function code:
  Q(step 1) → QA(step 2) → RR(step 3) → R(step 4) → RR(step 1) → R(step 2)…

2-step communication method

No communication error

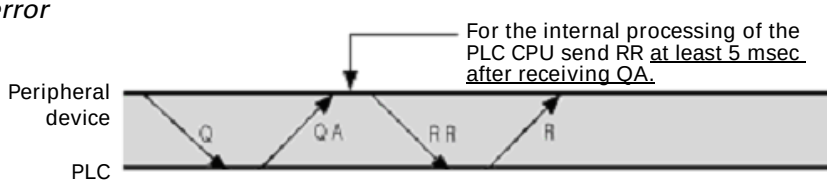
When R is not received



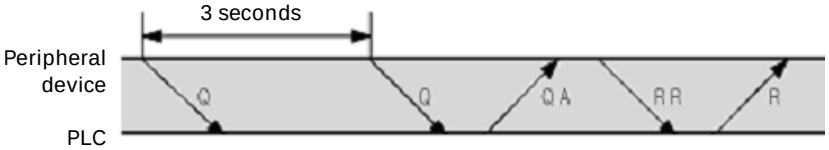
Response to repeated function code

4-step communication method

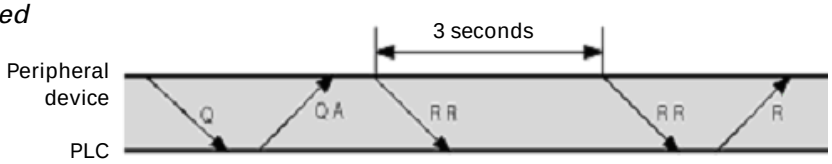
No communication error



When QA is not received



When R is not received



Response to repeated function code

Function codes included in the query

Each function code is 1 byte. When the PLC receives a query (Q), the function code of the final response (R) is formed by adding $80 (hex) to the function code sent by the query. The value added to the function code sent by the query differs for 2-step and 4-step by $20 (hex).

The function code of the R message can be used by the peripheral device to verify that the correct Q message has been received by the PLC.

Communication function codes

$ notes hexadecimal notations

Communication function	Query (Q) function code		Response (R) function code		Remarks
	2-step	4-step	2-step	4-step	
Read bits	$21	$01	$A1	$81	Detailed description
Write bits	$22	$02	$A2	$82	“
Read words	$23	$03	$A3	$83	“
Write words	$24	$04	$A4	$84	“
Read bits and words	$25	$05	$A5	$85	“
Write bits and words	$26	$06	$A6	$86	“
Read program	$27	$07	$A7	$87	No detailed description
Write program	$28	$08	$A8	$88	“
Read instruction	$29	$09	$A9	$89	“
Change instruction	$2A	$0A	$AA	$8A	“
Change operand	$2B	$0B	$AB	$8B	“
Insert instruction	$2C	$0C	$AC	$8C	“
Delete instruction	$2D	$0D	$AD	$8D	“
Search instruction	$2E	$0E	$AE	$8E	“
Search operand	$2F	$0F	$AF	$8F	“
Delete all/parts of program	$20	$10	$A0	$90	“
No service	$00	$00	$00 (hex)	$00 (hex)	“

The bit/word address assignment uses the absolute address method for reading memory locations. (Refer to *Absolute Addressing on Chapter 3*)

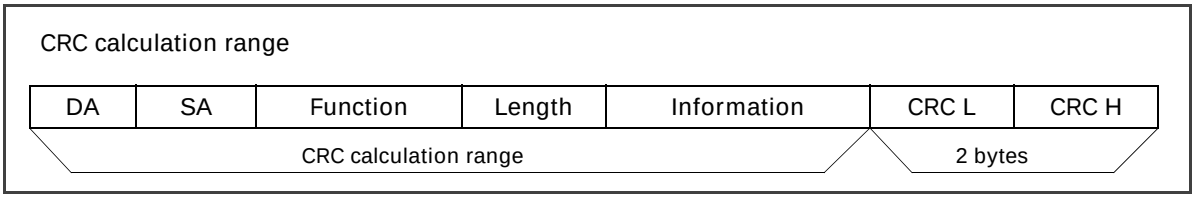
Please contact our technical support for more information about reading/writing program or other function codes.

Query, which dictionary meaning is `question', `ask', or `question mark', means that a user or an application program requests any specific information to a corresponding part when it is used as a communication term.

Cyclic Redundancy Checking (CRC)

The CRC is a 2-byte checksum code attached to the end of the message by the sender to check if the communication frame is transmitted without error.

The sender calculates the CRC when it sends one-byte message, and the receiver should also calculate the CRC from the data of the message. Since this CRC calculation takes a long time when writing a communication program, you should find any ways to increase the speed of this part to avoid errors and improve the communication speed.



CRC-16 calculation subroutine written in BASIC

```
        CRC_Sum: CRC-16 reserve code after the calculation (CRC content to be sent at the
        end of message)
        Data: CRC-16 data input to be calculated (byte data from message)

1000    CRC_Sum = CRC_Sum XOR Data
1010    FOR I=1 to 8
1020    CARRY=CRC_Sum AND 1
1030    RC_Sum=CRC_Sum SHR 1
1040    IF CARRY=1 THEN CRC_Sum XOR 0A001H
1050    NEXT I
1060    RETURN
```

CRC-16 calculation subroutine written in PASCAL

```
Procedure CRC16 (Data: Byte)
    Var i : Byte;
Begin
    CRC_Sum := CRC_Sum xor Data;
    for i : 1 to 8 do
Begin
    if((CRC_Sum and 1)=1) then CRC_Sum := (CRC_Sum shr 1) xor $A001;
                              Else CRC_Sum: = CRC_Sum shr 1;
    End;
End;
```

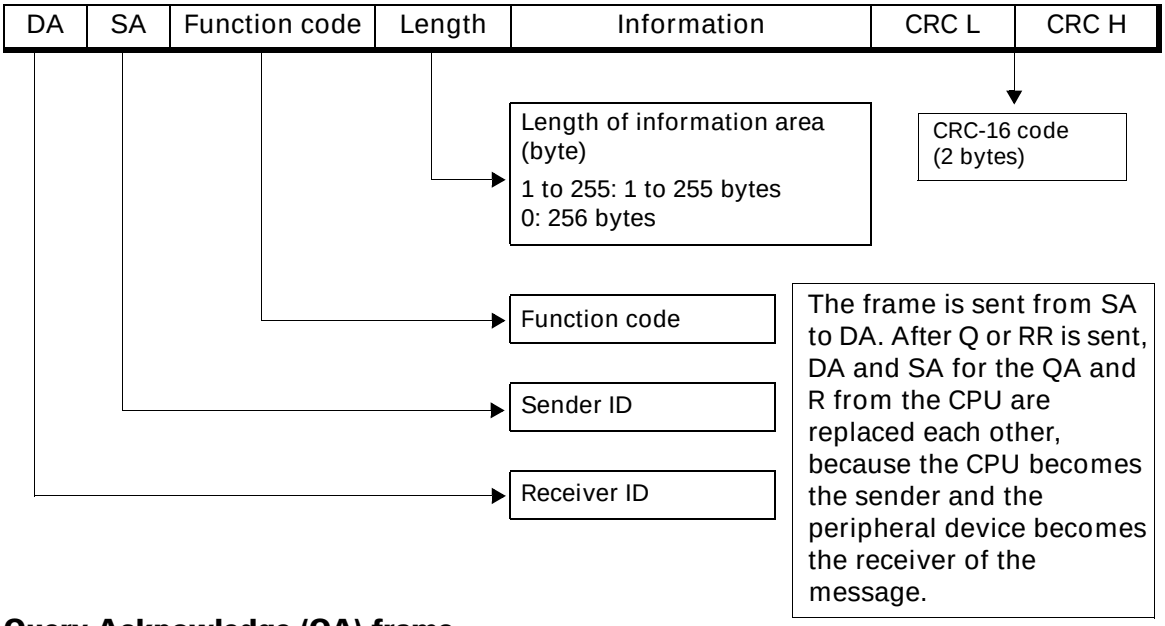
CRC-16 calculation subroutine written in C

```
Void Crc16 (unsigned int Data) {
        Unsigned int i;
        Crc=Crc^(Data & 0x00FF);
        for(i=0;i<=7;I++) {
                if((Crc & 0x0001) == 0x0001) Crc=(Crc>>1)^0xA001;
                else Crc=Crc>>1;
                }
        }
```

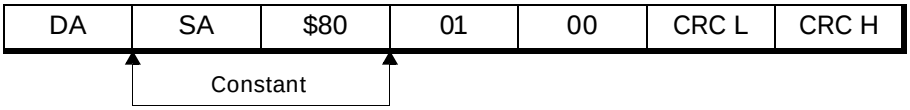
Structure of Communication Frames

The function code is explained with the example of Query and Response frame based on the 2-step communication.

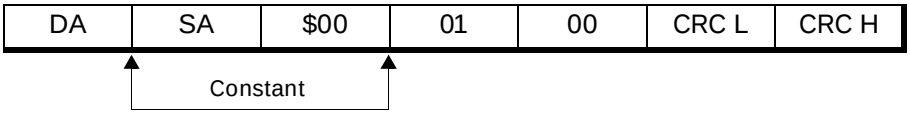
Query (Q) and Response (R) frame


DA
SA
Function code
Length
Information
CRC L
CRC H
Length of information area (byte)
1 to 255: 1 to 255 bytes
0: 256 bytes
CRC-16 code (2 bytes)
Function code
Sender ID
Receiver ID
The frame is sent from SA to DA. After Q or RR is sent, DA and SA for the QA and R from the CPU are replaced each other, because the CPU becomes the sender and the peripheral device becomes the receiver of the message.

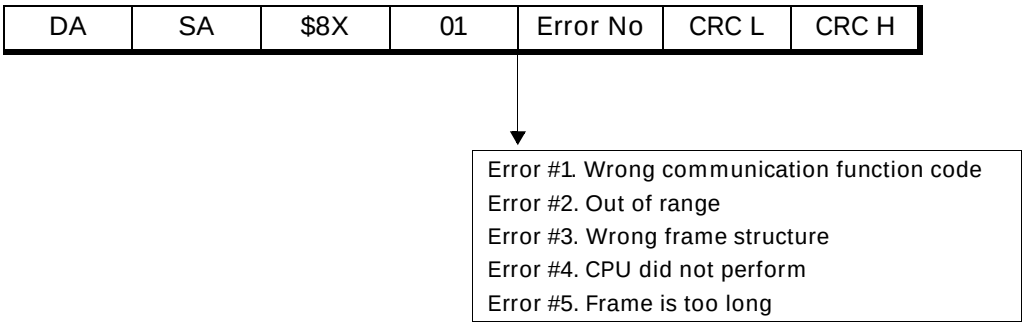
Query Acknowledge (QA) frame



Response Request (RR) frame



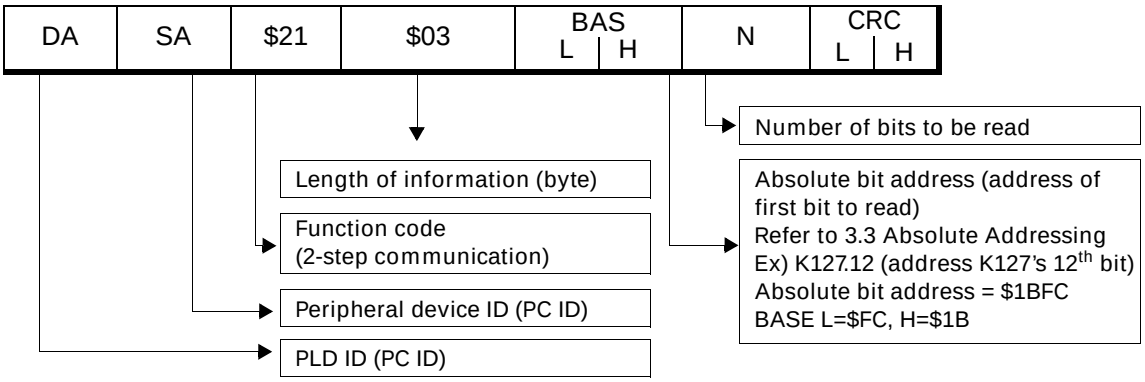
Response (R) frame for an error



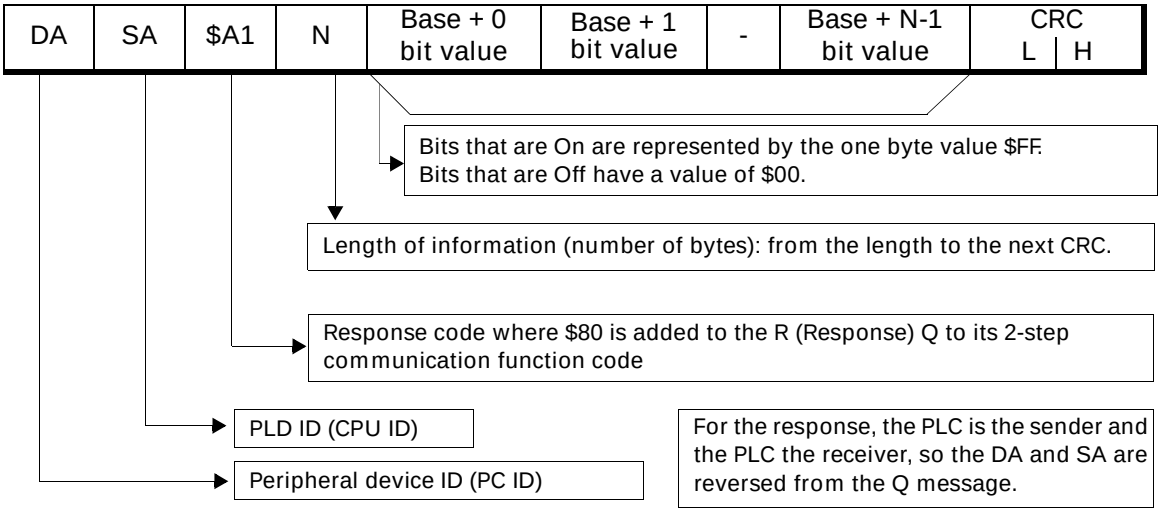
Read bits

Read the content of the bits (R, L, M, K, F, or TC) assigned to the absolute address. Can read n consecutive bits (On/Off).

Query (Q) frame



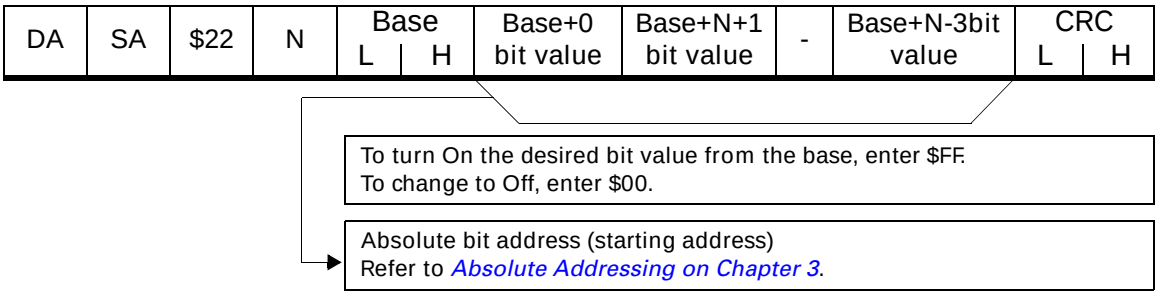
Response (R) frame


DA
SA
$A1
N
Base + 0 bit value
Base + 1 bit value
-
Base + N-1 bit value
CRC
L
H
Bits that are On are represented by the one byte value $FF.
Bits that are Off have a value of $00.
Length of information (number of bytes): from the length to the next CRC.
Response code where $80 is added to the R (Response) Q to its 2-step communication function code
PLD ID (CPU ID)
Peripheral device ID (PC ID)
For the response, the PLC is the sender and the PLC the receiver, so the DA and SA are reversed from the Q message.

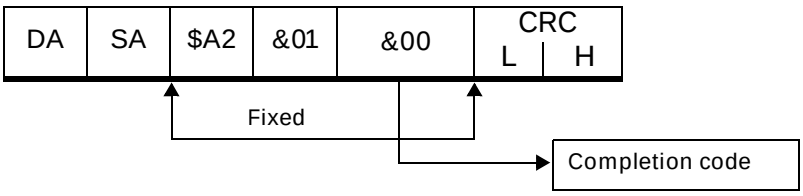
Write bits

Modify the contents of the bits stored in the absolute address (R, L, M, K, F, or TC).
Change the bit state between On/Off.
Can change multiple consecutive bytes.

Query (Q) frame



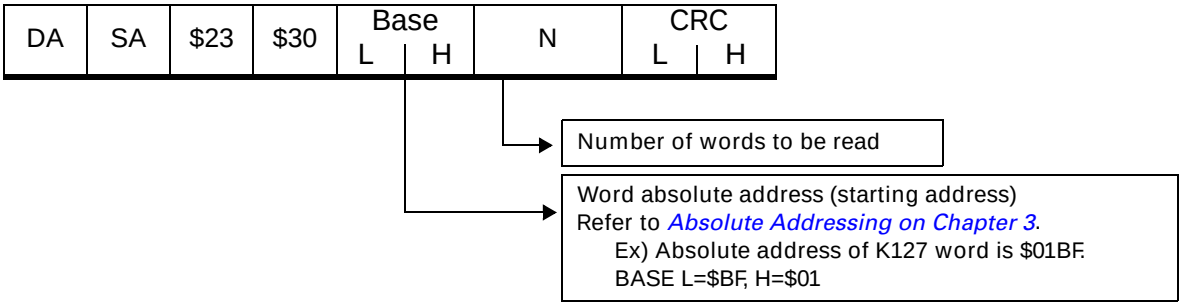
Response (R) frame



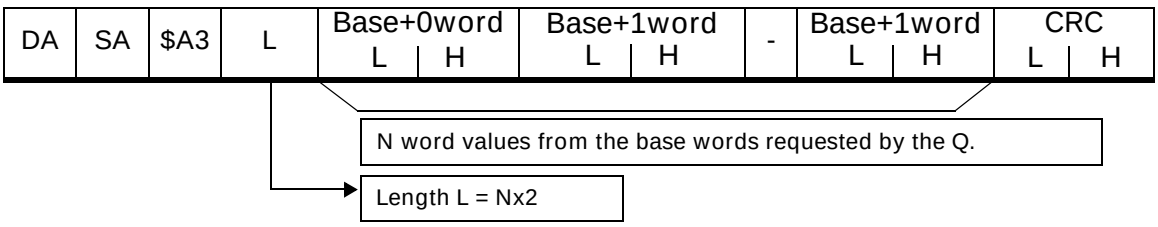
Read words

Read the content of the words (R, L, M, K, F, or W) assigned to the absolute address.
Can read n consecutive words.

Query (Q) frame



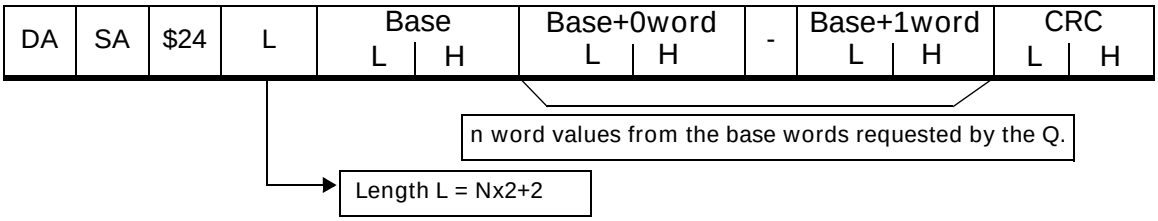
Response (R) frame



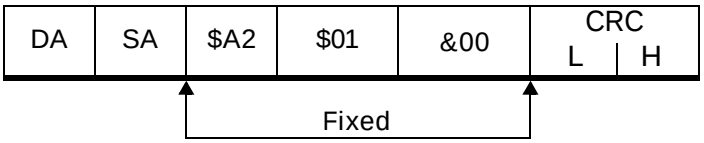
Write words

Change the content of the words (R, L, M, K, F, or W) assigned to the absolute address.
Can read n consecutive words.

Query (Q) frame



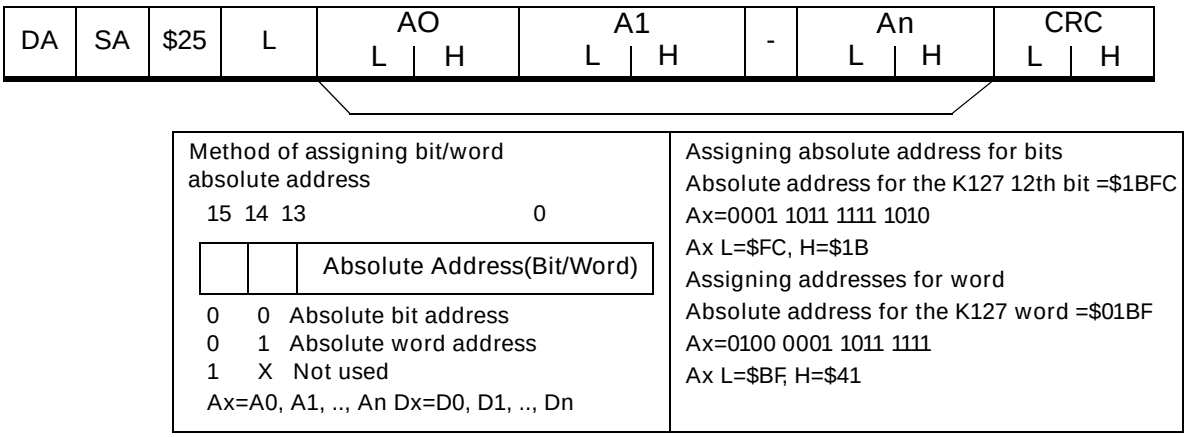
Response (R) frame



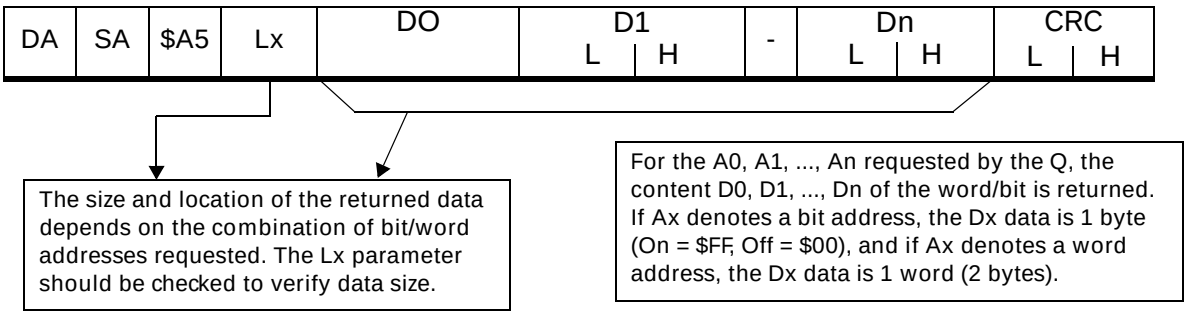
Read bits and words

Read the bits and/or word contents of the assigned absolute addresses.
Can read bits and words regardless of their order and location in memory.

Query (Q) frame



Response (R) frame

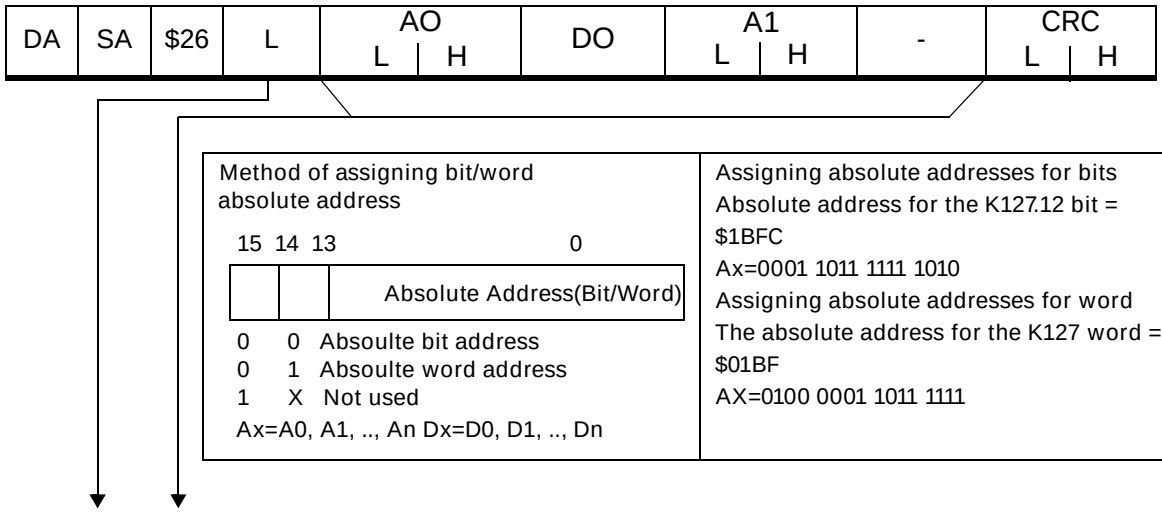

DA
SA
$A5
Lx
DO
D1
L H
-
Dn
L H
CRC
L H
The size and location of the returned data depends on the combination of bit/word addresses requested. The Lx parameter should be checked to verify data size.
For the A0, A1, ..., An requested by the Q, the content D0, D1, ..., Dn of the word/bit is returned. If Ax denotes a bit address, the Dx data is 1 byte (On = $FF, Off = $00), and if Ax denotes a word address, the Dx data is 1 word (2 bytes).

Write bits and words

Read the bits and/or word contents of the assigned absolute addresses.

Can read bits and words regardless of their order and location in memory.

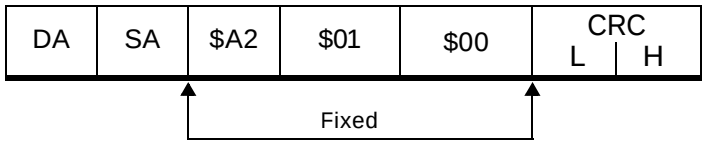
Query (Q) frame



When structuring the outgoing frame, be aware that the Dx of the Q changes according to the bit/word Ax type, and the L (information length) changes as well. The Dx will be either 1 or 2 bytes.

If Ax denotes a bit address, the Dx data is 1 byte (On=$FF, Off=$00), and if Ax denotes a word address, the Dx is 1 word (2 bytes).

Response (R) frame



Communication Program Examples

Users can write a communication program by using the following example. For more information, contact the sales or technical department.

Program	Notes
<PLC communication sample code> #include <stdio.h> #include <dos.h> #include <conio.h>	This program was written in Borland C++. It uses the peripheral devices such as PC to read M000 to M127 words, stores them in the K000 to K127, and then compares the two registry values and indicates the results on the screen using the OK or the FAIL notation. The user may read or manipulate the various communication function codes and the sent/ received information to control the PLC in various ways.
#define PC_ID 0xE2 #define time_limit 28 #define retrial_limit 2 #define TRUE 1 #define FALSE 0 #define lower_byte(x) (unsigned int) ((x)& 0x00FF) #define upper_byte (x) (unsigned int) (((x)& 0xFF00)>>8)	This program consists of a header, the main program, and various functions. The buffers and variables needed to store the communication data are set as global variables, so that the main and various other functions may reference them. By using the COM1 and COM2 ports of the computer, serial communication is possible. By using the GPU-300 card, parallel communication is also enabled.
typedef int BOOL; unsigned int PORTADD,DIVISOR,sending_delay, receiving_delay; unsigned int sending_frame[262],receiving_frame[262]; unsigned int Crc; unsigned int card,i,ix,iy,smode; unsigned int port_number; unsigned int PlcID,OldID; BOOL Success; unsigned int data,JobID,retrialC; unsigned int Old,New,receiving_Index_max,sending_Index_max, index,watchdog; unsigned int M[128],K[128]; /* Example Register */	The Qs, QAs, RRs, and Rs are handled in the job function. If there is any communication delay or frame breakdown, retry 3 times, then issue a communication error. The procedure of the communication, according to the JobID is: 1.Q sending 2.QA receiving 3.RR sending 4.R receiving When an error occurs in a frame, a retransmission should be made.

void RR_occurring(void);
void Trsport(unsigned int);
unsigned int Recport(void);
BOOL sending_occuring(void);
BOOL receiving_occuring (void);
void Crc16(unsigned int);
void Job(void);
unsigned int communication(void);
void Mword_reading(void);
void Kword_writing(void);
	<Main operations of the program>
	1. Adjusts the initial communication port and the board rate for communication. Then initializes the variables.
	2. Using the communication function codes, reads the data of the M field, reads the word values of the M0 to M127 word area. The K registers are the retentive registers.
	3. Uses the communication code to read the data of the K area.
	4. Compares the values of the M area and the values of the K area, and indicates OK when the values are the same.

void main(void)
{
unsigned int i;
/* Selection of communication port */
clrscr();
printf("PORT : COM1[1]/ COM[2]/ GPC-232[3]/GPC-485[4]/GPC-Parallel[5] = ");
scanf("%d",&port_number);
if ((port_number < 1) || (port_number > 5)) port_number=5;
/* Selection of Baudrate for Serial communication */
sending_delay=10;
if (port_number != 5)
{
printf("GPC card BAUD-RATE : 9600[1]/ 4800[2]/ 2400[3] = ");
scanf("%d",&i);
if ((i < 1) || (i > 3)) i=1;
if (i == 3) i=4;
if ((port_number == 1) || (port number == 2)) DIVISOR=12 * i;
else DIVISOR=40 * i;
receiving_delay=3 * i + 1;
}
	Beginning of the main program
	Select the port of the peripheral device for the communication:
	Serial 9 pins, 25 pins
	Parallel GPU-300 parallel port
	
	Select board rate:
	9600 bps (max):
	4800 bps
	2400 bps
	
	Set the communication environment (delay time) for the selected ports.
	Note: GPC-300 card port address = 0x0300

Program	Notes

* Initialization of GPC card */
if(port_number == 1) PORTADD=0x3F0;
if(port_number == 2) PORTADD=0x2F0;
if ((port_number >= 3) && (port_number <=5))
{
PORTADD=0x300;
outportb(0x303,0xC0);/* Mode=2 of 8255 */
outportb(0x303,0x05);/* PC2=1 of 8255 :Disable IRQ2 */
outportb(0x301,0xFF);/* PB0=1 of 8255 :Sending Enable RS-485*/
outportb(0x303,0x01);/* PC0=1 of 8255 :Serial Input Enable*/
if(port_number == 3) outportb(0x303,0x02);/* PC1=0 of 8255 :Select RS-232 */
if(port_number == 4) outportb(0x303,0x03);/* PC1=1 of 8255 :Select RS-485 */
if(port_number == 5) outportb(0x303,0x00);/* PC0=0 of 8255 :Disable SerialInput*/
}
else
outportb(PORTADD+0x09,(inportb(PORTADD+0x09)&0xF0));/ *Disable Interrupt*/
/* Initialization of USART-Chip : 8250 */
if (port_number != 5)
{
outportb(PORTADD+0x0B,0x80);/* Set of DLAB=1 */
outportb(PORTADD+0x09,0x00);/* Set of High Byte DIVISOR */
outportb(PORTADD+0x08,DIVISOR);/* Set of Low Byte DIVISOR */
outportb(PORTADD+0x0B,0x03); /* Parity=None/Stop=1/ Length=8 */
}
/* Processing communication of Read & Write */
for(; ;)
{
	GPC-300 card Setting (8255chip setting)
	Uses the communication card that is connected, and sets the environment according to the PLC communication specifications, so that communication is possible.

printf("----------\nPLC-ID (CPU ID) :"); scanf("%d",&PlcID);	CPU-ID: Input PLC ID (0 to 255)
Mword_reading(); Kword_writing(); } }	Reads the register value for the M area (M0 to M127) Stores the value for the M area in the K area. (K0 to K127)

void RR_occuring(void)
{
receiving_frame[2]=0;
receiving_frame[3]=1;
receiving_frame[4]=0;
}
	RR (Request Response) request function

void Trsport(unsigned int data)
{
if (port_number == 5) outportb(PORTADD,data);
else outportb(PORTADD+0x08,data);
}
	Sends data to the communication port.

unsigned int Recport(void)
{
unsigned int dt;
if (port_number == 5) dt=inportb(PORTADD);
else dt=inportb(PORTADD+0x08);
return(dt);
}
	Reads the received data from the communication port.

BOOL sending_occuring(void)
{
BOOL tf;
if (port_number == 5) tf=((inportb(PORTADD+0x02) & 0x80)==0x80);
else tf=((inportb(PORTADD+0x0D) & 0x20)==0x20);
return(tf);
}
	Outputs the data when a Send event occurs..

BOOL receiving_occuring(void)
{
BOOL rf;
if (port_number == 5) rf=((inportb(PORTADD+0x02) & 0x20)==0x20);
else rf=((inportb(PORTADD+0x0D) & 0x01)==0x01);
return(rf);
}
	Inputs the data when a Receiver event occurs.

void Crc16(unsigned int data)
{
unsigned int i;
Crc=Crc^(data & 0x00FF);
for(i=0;i<=7;i++)
{
if((Crc & 0x0001) == 0x0001) Crc=(Crc>>1)^0xA001; /* 0x0001 : multi-nominal expression */
else Crc=Crc>>1;
}
}
	CRC calculation
	Encodes the communication data in the byte stream. Any completed communication function will be attached to the latest frame or will be compared with the attached CRC to check for data errors.
	(Note: The CRC method can be implemented in several ways within the rule specified as shown in the left code.)

Program	Notes
void Job(void) { /* JobID=0 : Change to sending-mode for serial port */ /* JobID=1 : Transmit sending-frame */ /* JobID=2 : Change to receiving-mode for serial port */ /* JobID=3 : Address polling of ACK from CPU */ /* JobID=4 : Receive ACK from CPU */ /* JobID=5 : Change to sending-mode for serial port */ /* JobID=6 : Transmit RR-Frame */ /* JobID=7 : Change to receiving-mode for serial port */ /* JobID=8 : Address polling of RES from CPU */ /* JobID=9 : Receive RES from CPU */ /* JobID=10 : Success communication processing */ switch(JobID) {	**Communication sequence function** JobID=0 to 4: handle Q and QA frames JobID=5 to 9: handle RA and R frames

case 0: case 5:if (port_number != 5)
{
if (port_number == 4) outportb(0x301,0xFF);
else outportb(PORTADD+0x0C,(inportb(PORTADD+0x0C) | 0x02));
delay(sending_delay);
}
if (JobID == 5) RR_occuring();
watchdog=0; index=0; sending_Index_max=5; Crc=0xFFFF;
JobID++;
break;
	JobID 0,5:
	A frame that sends the data from the peripheral device to the PLC. It resets the watchdog and the CRC. Use a delay after the send to avoid errors due to communications delays.

case 1: case 6:if (receiving_occuring()) data=Recport();
if (sending_occuring())
{
if (index<sending_Index_max-1)
{
Trsport(receiving_frame[index]);
Crc16(receiving_frame[index]);
if (index==3)
{
if (receiving_frame[3]==0) sending_Index_max=256+5;
else sending_Index_max=receiving_frame[3]+5;
}
}
else if (index==sending_Index_max-1)
{
receiving_frame[index]=lower_byte(Crc);
Trsport(receiving_frame[index]);
}
else if (index==sending_Index_max)
{
receiving_frame[index]=lower_byte(Crc);
Trsport(receiving_frame[index]);
}
else if (index==sending_Index_max)
{
receiving_frame[index]=upper_byte(Crc);
Trsport(receiving_frame[index]); watchdog=0; JobID++;
}; index++;
}
break;
	JobID 1,6:
	Sends the Q and RR data. When there is no error, it resets the watchdog and proceeds on to the next sequence.

case 2: case 7:if (port_number != 5)
{
delay(receiving_delay);
if (port_number ==4) outportb(0x301,0x00);
else outportb(PORTADD+0x0C,(inportb(PORTADD+0x0C) & 0xFD));
}
JobID++;
break;
	JobID=2,7:
	A sequence that senses the sending of the QA and R data to the peripheral device after the completion of the functions that are received by the PLC from the previous frame.

case 3:
case 8:if (receiving_occuring())
{
data=Recport();
if(data==PC_ID)
{
Crc=0xFFFF; index=1; receivingIndexmax=5;
receiving_frame[0]=data; Crc16(data); JobID++;
}
}
	JobID=3,8:
	Handles the received data, and calculates the CRC of the received data.

Program	Notes

break;
case 4:
case 9:if(receiving_occuring())
{
if(index<receiving_Index_max-1)
{
receiving_frame[index]=Recport();
Crc16(receiving_frame[index]);
if(index==3)
{
if(receiving_frame[3]==0) receiving_Index_max=256+5;
else receiving_Index_max=receiving_frame[3]+5;
}
}
else if(index==receiving_Index_max-1)
{
 	
receiving_frame[index]=Recport();
if(receiving_frame[index]!=lower_byte(Crc)) JobID=(JobID & 0x05);
}
else if(index==receiving_Index_max)
{
receiving_frame[index]=Recport();
if(receiving_frame[index]==upper_byte(Crc)) JobID++;
else JobID=(JobID & 0x05);
}; index++;
}
break;
case 10:Success=TRUE;
}
}
	JobID=4,9:
	Stores the received data in the internal receive buffer and compares the CRC value sent by the PLC to the calculated CRC value. It notifies the system that a successful communication is made when the two values match, and proceeds on to the next sequence.
	
	JobID=10:
	Notifies the successful sending and receiving

unsigned int communication(void)
{
struct time t;
unsigned far *tm;
int ret;
Success=FALSE;
receiving_frame[0]=PlcID; receiving_frame[1]=PC_ID;
retrialC=retrial_limit;
watchdog=0; JobID=0; index=0; sending_Index_max=5; Crc=0xFFFF;
do
{
tm=(unsigned far *) 0x046C;
New=*tm;
Job();
if(watchdog>Time_limit)
{
watchdog=0; retrialC--;
JobID=(JobID & 0x05);
}
if(!(((Old^New) & 0x02)==0))
{
watchdog=watchdog+1;
Old=New;
}
}while((retrialC!=0) && (Success==FALSE));
if(retrialC==0) ret=1;
else ret=0;
return(ret);
}
	If the frames that were sent have no response within 3 seconds, assumes it failed communication, and retransfers the data.
	The time from the sending and receiving is counted using the watchdog timer.
	Resets the watchdog time when a retransfer is being made. No response after 3 transmissions indicates a communication error. (Normal return value = 0, Abnormal return value = 1)

void Mword_reading(void)
{
/* Example of Read-Register */
int i;
receiving_frame[2]=3;/* EXAMPLE READ WORD(M000-M0127) */
receiving_frame[3]=3;/* Number Of Byte For Information = 3 */
receiving_frame[4]=0xC0;/* BASE(M000=$00c0) */
receiving_frame[5]=0;/* BASE HIGH */
receiving_frame[6]=128;/* Number Of Byte M000-M127 */
if(communication() == 0)
{
printf("READ M0000-M0127 OK\n");
for(i=0;i<=127;i++) M[i]= receiving_frame[i*2+4] + receiving_frame[i*2+5]*256;
}
else printf("communication error\n");
}
	Reading function of the M register
	Uses the communication function code 3 (reading N consecutive words) to read the M area.
	Note:
	Sending frame [4] = The lower byte of the absolute address of the words to be read.
	Sending frame [5] = The upper byte of the absolute address of the word to be read.
	Absolute address of M0 = 0x0C0
	Note: Sending frame [6] = The number of words to be read.
	Sends a function code requesting to read the M area, and stores the received data in the buffer.

void Kword_writing(void)
{
/* Example of Write-Register */
int i;
receiving_frame[2]=4; /* EXAMPLE write WORD(K000-K063) */
receiving_frame[3]=130; /* Number Of Byte For Information */
receiving_frame[4]=0x40; /* BASE(K000=$0140) LOW */
receiving_frame[5]=1; /* BASE HIGH */
for(i=0;i<=63;i++)
{
receiving_frame[i*2 +6]= lower_byte(K[i]);
receiving_frame[i*2 +7]= upper_byte(K[i]);
}
	Writing Function of the K Register
	Uses the communication function code 4 (writing N consecutive words) to store the specified value in the K000 to K063 word.
	Note:
	Absolute address of K0 = 0x0140

Program	Notes

if(communication() == 0) printf("WRITE K0000-K0063 OK\n");
else printf("communication error\n");
receiving_frame[2]=4; /* EXAMPLE write WORD(K064-K0127) */
receiving_frame[3]=130; /* Number Of Byte For Information */
receiving_frame[4]=0x80; /* BASE(K000=$0180) LOW */
receiving_frame[5]=1; /* BASE HIGH */
for(i=0;i<=63;i++)
{
receiving_frame[i*2 +6]= lower_byte(K[i+64]);
receiving_frame[i*2 +7]= upper_byte(K[i+64]);
}
if(communication() == 0) printf("WRITE K0064-K0127 OK\n");
else printf("communication error\n");
}
	Writing function of the K Register
	Uses the communication function code 4 (writing N consecutive words) to store the specified value in the K064 to K127 word.
	Note:
	Absolute address of K64 = 0x0180

NX70 Series Controller

OE MAX Controls

www.oemax.com

Copyright © 2004 OE MAX Controls